

B.6. Wet Covers as a Remediation Strategy for
Tailings Facilities –
Elliot Lake Case Studies

by
Ross Gallinger
Rio Algom Limited



Wet Cover Applications for Closure

Uranium Mines - Elliot Lake, Ontario

- Spanish American - use of a former lake to provide water cover
- Panel - water cover using two basins
- Quirke - design required to resolve topography resulting in multiple cells to create water cover
- Stanleigh - design for closure with water cover



Rio Algom

Wet Cover Considerations

Geochemistry

- mineralogy/geology
- static/kinetic testing
- mineral leaching characteristics

Hydrology

- climate
- watershed analysis



Rio Algom

3

Wet Cover Considerations (Con't)

Hydrogeology

- seepage quantification

Design Criteria

- seismic criteria
- hydraulic design (wet and dry years)
- water cover depth
- wave action - resuspension



Rio Algom

4

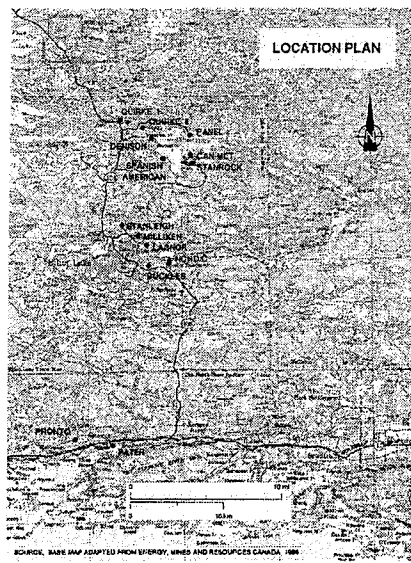
Uranium Properties - Elliot Lake, Ont..

- Quirke
- Panel
- Spanish American
- Stanleigh



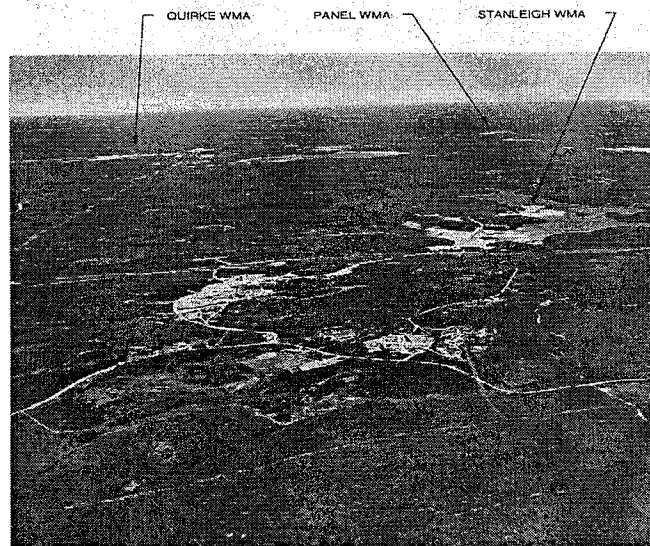
Rio Algom

5



Rio Algom

6



Rio Algom

7

Hydrology

Climate

- annual average precipitation 872 mm - 636 mm as rainfall, 267 mm from snowfall
- mean annual temperature is 3.5°C - range from -8.5°C to 24.8°C

Hydrology

- sites located in Serpent River Watershed which drains into Lake Huron
- Upper Serpent River sub-basin is 15,466 ha with a mean annual flow of 2.92 m³/sec
- drought events modeled for 1000 yrs water cover design requirements



Rio Algom

8

Geochemistry

- Tailings are net acid generating, with sulphide content averaging 5%
- lysimeter and column testing of water cover for 12 years
- radiological releases with ARD and gypsum dissolution



Rio Algom

9

Hydrogeology

- groundwater movement restricted to pervious overburden and to zones of sheared or fractured rock associated with geological structures
- groundwater is easily predicted and is concluded to be effectively impermeable



Rio Algom

10

Design Criteria

Aspect	Criteria
Perimeter Dam Stability	Static FOS 1.5 Dynamic Stability for 1,000-yr seismic event (0.053g)
Hydraulic Design	Adequate to prevent loss of water cover Spillways capable to handle PMF
Effluent Discharges	Meet PWQOs Permitted Radium 226 loadings
Dose Limits	Environment - As low as reasonable achievable (ALARA)



Rio Algom

11

Goals and Objectives for Closure Design

- Protection of public health
- protection of the environment
- long-term security of the containment area



Rio Algom

12

Alternatives Analysis

Options evaluated but rejected from alternatives analysis:

- Vegetation establishment with long-term treatment
 - high operating cost, long-term sludge management required
- Quirke Lake Disposal
 - high capital cost, potential water treatment cost, potential for impact
- Underground Disposal
 - only accommodate <35%; would require other alternatives to secure the tailings
- Pyrite Reduced Cover and Radionuclide Reduced Cover
 - high capital cost; unproven technology; potentially higher radiation exposure than soil cover or water cover



Rio Algom

13

Quirke and Panel - Short List of Options Flooded Tailings vs. Soil Cover

Criteria	Comparison
• water quality	• soil cover - longer term interim water treatment required
• outside disturbances	• soil cover - disturb large area for soil materials
• construction aspects	• construction - high cost, worker exposure
• intrusion	• soil cover - potential use in future
• stability/robustness	



Rio Algom

14

<i>Criteria</i>	<i>Flooded Tailings</i>	<i>Soil Cover</i>	<i>Quirke Lake Disposal</i>	<i>Underground Disposal</i>
Water Treatment	Yes	Yes	Yes	Yes
Short Term	No	No	Yes	No
Long Term (>20 years)	Minimal	Minimal	Major	Minimal
Water Quality Effects	Low	Low	Essentially Eliminated	Lower
Seepage Losses				
Stability of Tailings	Modest Maintenance Required	Modest Maintenance Required	No Maintenance Required	Modest Maintenance Required
Resource Recovery				
Mine	Available	Available	Available	Major Constraint
Tailings	Available	Available	Major Constraint	Minor Constraint
Construction	Moderate	Major	Very Major	Very Major
Requirements				
Relevant Experience	Adequate	Adequate	Very Limited	Very Limited
Future Burdens	Minor	Minor	Unknown	Minor
Potential radiation				
Exposure	Acceptable	Acceptable	Acceptable	Acceptable
Public	Acceptable	Acceptable	Acceptable	Acceptable
Worker				
Safety Concerns				
Construction Phase	Low Risk	Higher Risk	High Risk	High Risk
Long Term	Low Risk	Low Risk	Low Risk	Low Risk
Intrusion Considerations	Low Risk	Higher Risk	No Risk	Low Risk
Regulations/Policy	No	No	Yes	No
Constraints				
Cost (millions)				
Capital Costs at Panel	\$15 ⁽²⁾	\$28 ⁽⁴⁾	\$238 ⁽¹⁾ incl.	\$125-\$223 ⁽¹⁾
Capital Costs at Quirke	\$30 ⁽²⁾	\$59	Quirke	\$125-\$223 ⁽¹⁾
Long-Term Costs	\$100,000/y	-\$100,000/y	Unknown	\$100,000/y
Responsibilities				
Short Term	Rio Algom	Rio Algom	Rio Algom	Rio Algom
Long Term	MNR	MNR	MNR	MNR
Aquatic Environment	Minimal Effect	Minimal Effect	Degraded	Minimal Effect
Terrestrial Environment	Minimal Effect	Minor Improvement	Improved	Minor Improvement
Future Land Use	Some Restrictions	Some Restrictions	Some Restrictions	Some Restrictions
Monitoring Performance	Verifiable	Verifiable	Verifiable	Verifiable



Rio Algom

15

Quirke - History and Characteristics

- Operated from 1956 to 1961, then 1968 to 1990
- milling rate of 6300 tpd
- 41 million tonnes of tailings
- tailings pond is 192 ha
- watershed area is 275 ha



Rio Algom

16

Quirke WMA Design

- 14 m difference in elevation between west and east ends
- basin divided into five cells with construction of 4 internal dykes to allow flooding
- dykes are 3 to 4.5 m high, constructed of waste rock, glacial till seepage barrier and erosion protection
- tailings re-graded in Cell 14 to allow a minimum 0.6m water cover
- limestone cover @ 180 to 240 t/ha to control acidity prior to flooding



Rio Algom

17

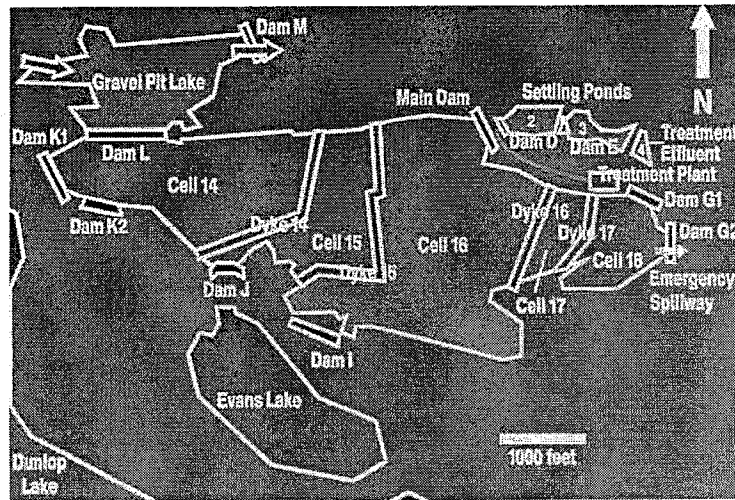
Quirke WMA Design (Con't)

- Dykes have spillways to pass peak flows
- flooding initiated in 1994
- eight dams along perimeter of facility are low permeability structures, designed to accommodate tailings and reduce seepage
- Gravel Pit Lake supplies water to cell 14, thus flowing cell to cell, discharging from cell 18
- some organics introduced along shoreline to enhance wetland vegetation colonization



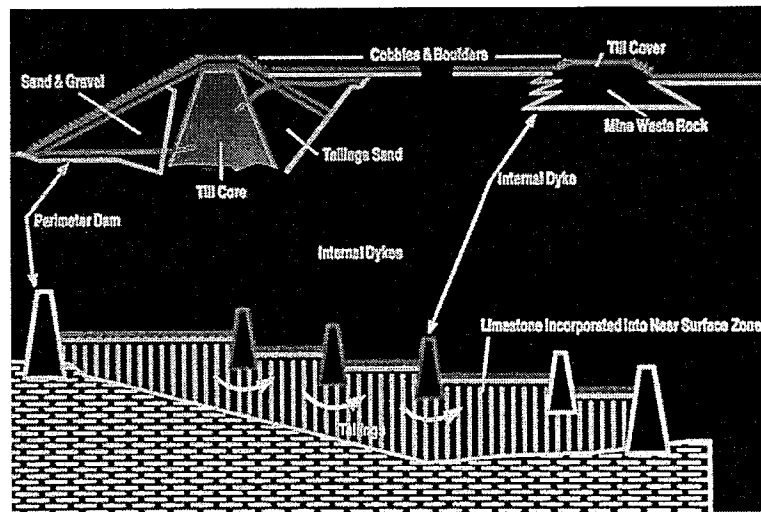
Rio Algom

18



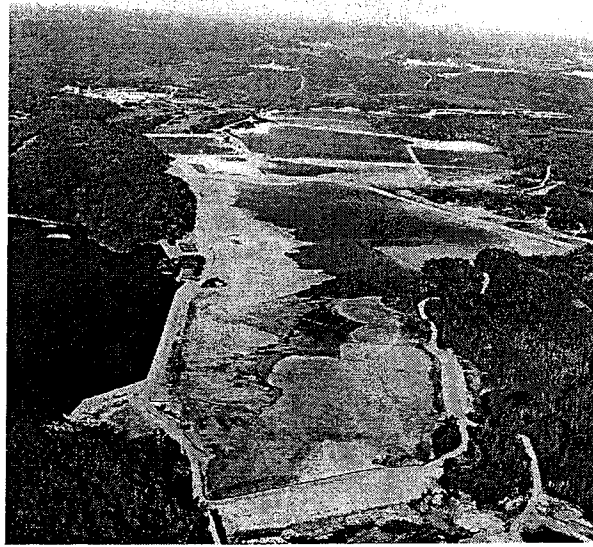
Rio Algom

19



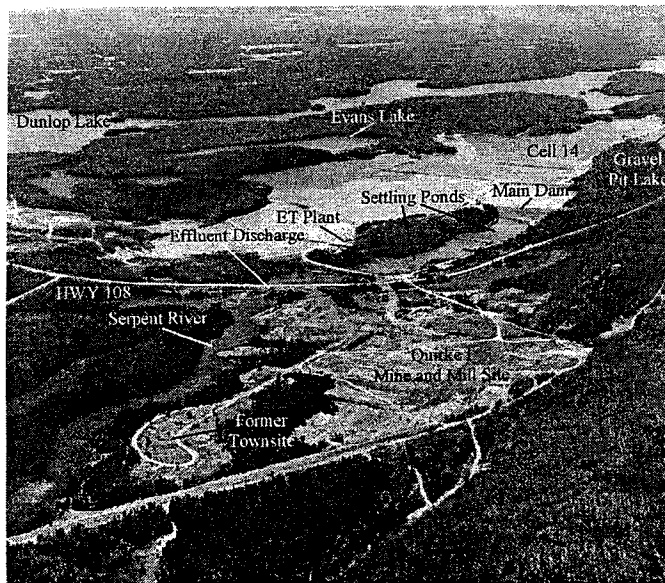
Rio Algom

20



Rio Algom

21

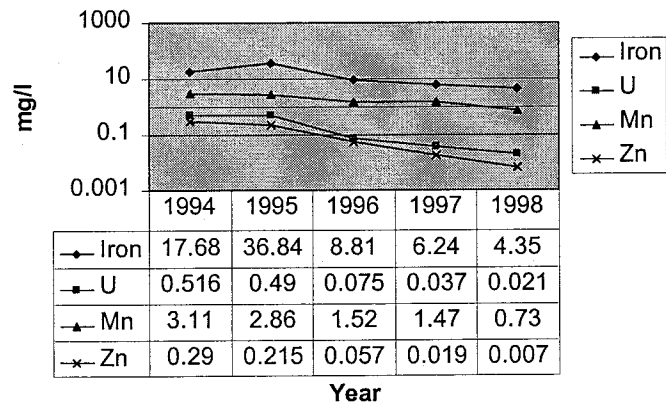


Rio Algom

22

Quirke Water Quality

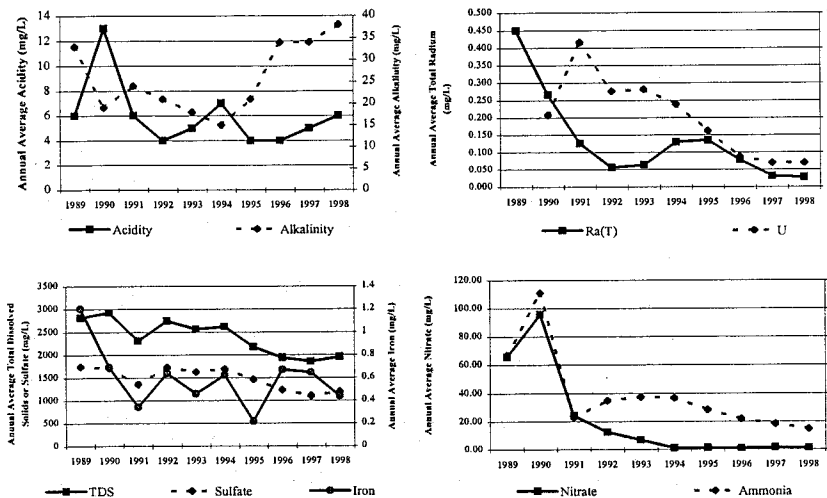
Quirke - Influent to Treatment Plant



Rio Algom

23

Quirke WMA Discharge



Rio Algom

24

Panel - History and Characteristics

- Operated from 1958 to 1961, then 1979 to 1990
- 14 million tonnes of tailings
- WMA consists of two basins - North Basin(84 ha) and South Basin (39 ha)
- watershed area is 280 ha



Rio Algom

25

Panel - Design

- To enable flooding of the North Basin, Dams H, D, B and E were constructed
- excess water from the North Basin flows into the South Basin
- a minimum water cover of 0.6m is maintained
- lime is added to the basins to neutralize acidity



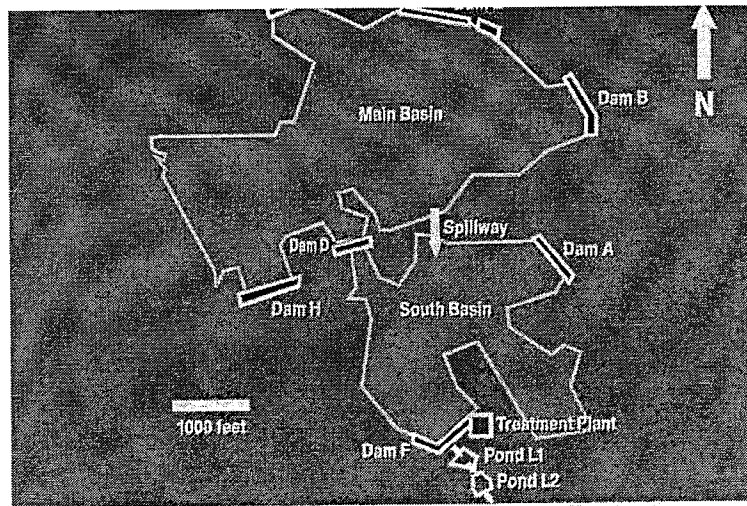
Rio Algom

26



Rio Algom

27



Rio Algom

28

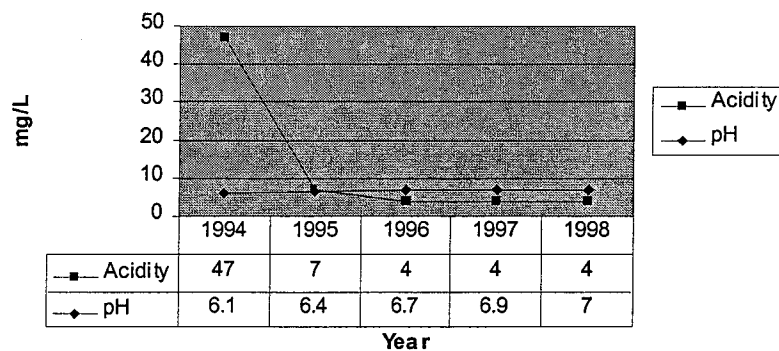


Rio Algom

29

Panel Water Quality

Water Quality - Panel Main Basin

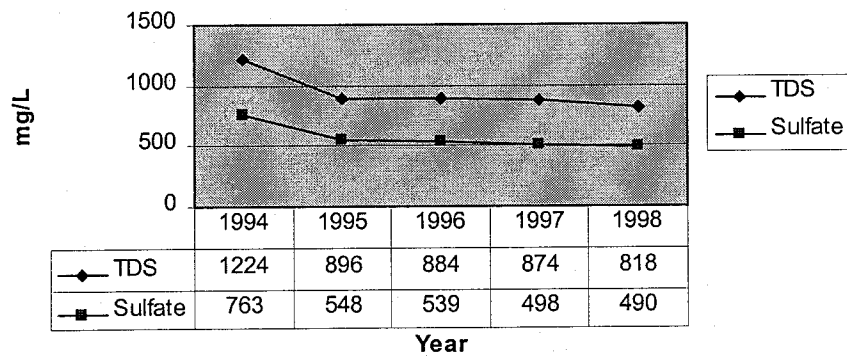


Rio Algom

30

Panel Water Quality

Water Quality - Panel Main Basin

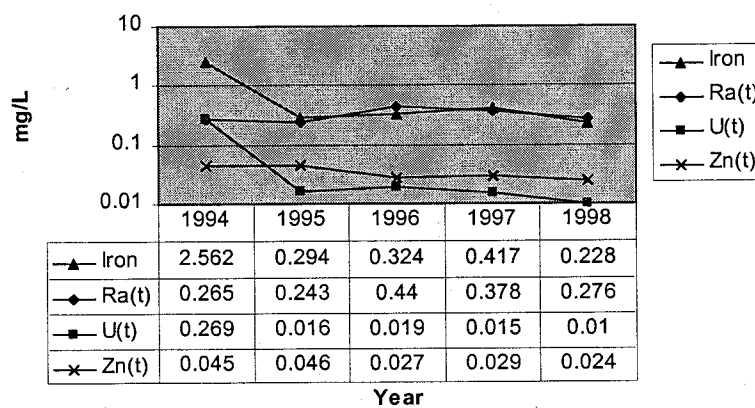


Rio Algom

31

Panel Water Quality

Water Quality - Panel Main Basin

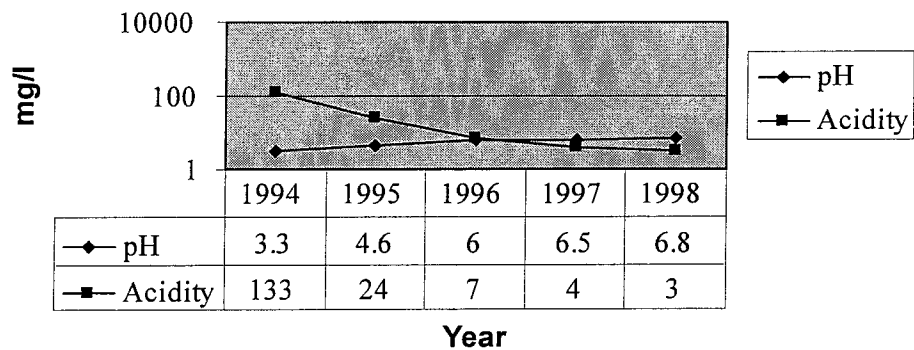


Rio Algom

32

Panel Water Quality

Water Quality - Panel South Basin

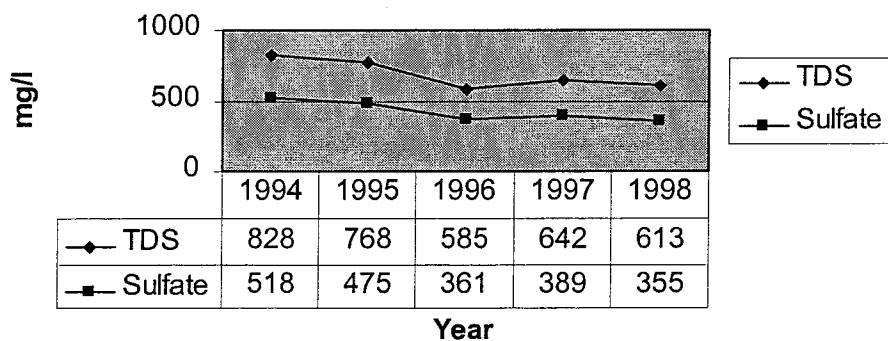


Rio Algom

33

Panel Water Quality

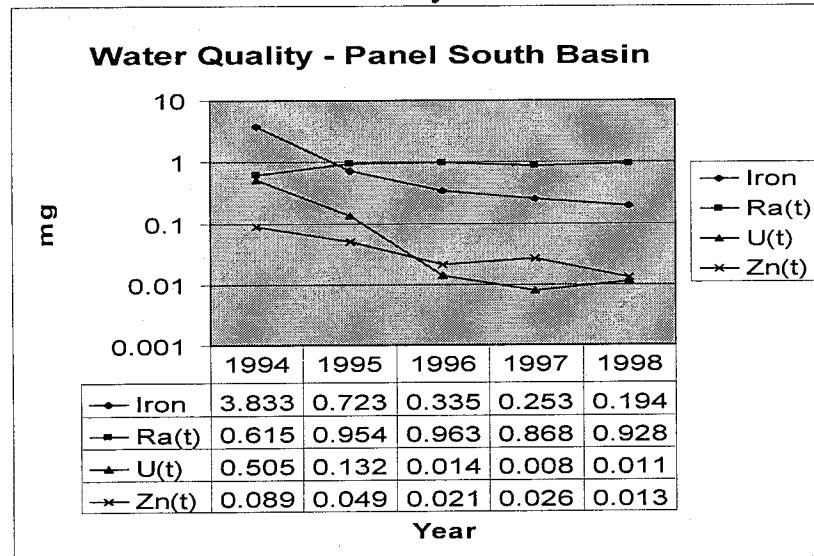
Water Quality - Panel South Basin



Rio Algom

34

Panel Water Quality



Rio Algom

35

Spanish American - History and Characteristics

- Operated less than one year in the late 1950's
- <0.5 million tonnes of tailings disposed in Olive Lake
- watershed area is 37 ha
- drainage through a series of beaver ponds to TMA-1 of Denison Tailings Management Area



Rio Algom

36

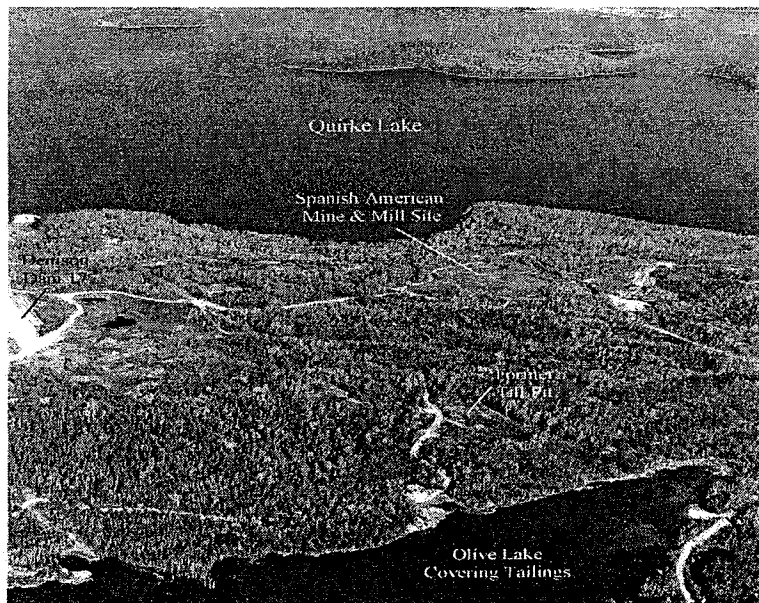
Spanish American - Design

- Construction of a permanent berm and spillway to control water levels
- relocation of tailings underwater
- lime addition to neutralize acidity
- water cover of a minimum 1.5m
- North and South Berms 1.5m high and 9 m long, constructed of rock and till, with erosion protection



Rio Algom

37



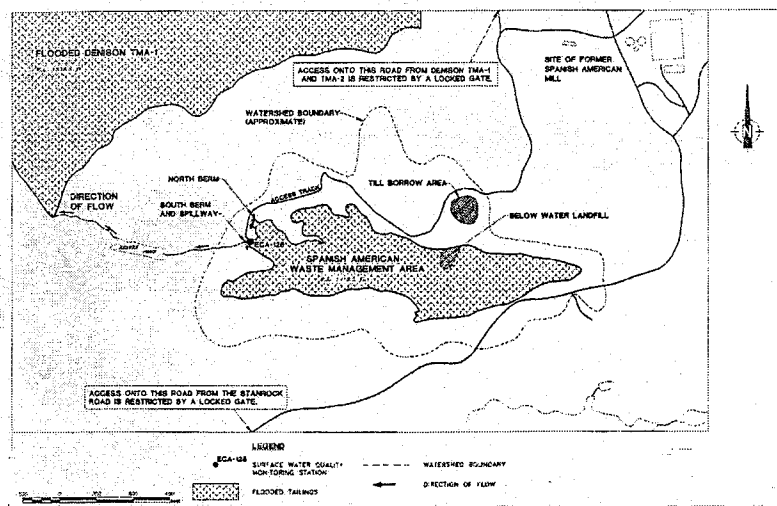
Rio Algom

38



Rio Algom

39



Rio Algom

40

Stanleigh - History and Characteristics

- Operated in the 1950's, then 1983 to 1996
- milling rate of 4550 tpd



Rio Algom

41

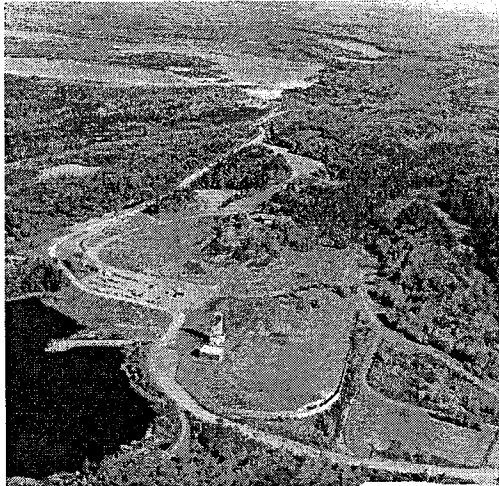
Stanleigh - Design

- Relocate tailings - move 50,000 tonnes of tailings below flooded elevation of 1200 ft.
- Lower main dyke
- Dam construction includes:
 - construct Dam A1
 - raise Dam A
 - Replace Dam B
 - Construct Dam C
 - spillway to pass PMF
- 1.5 m water cover



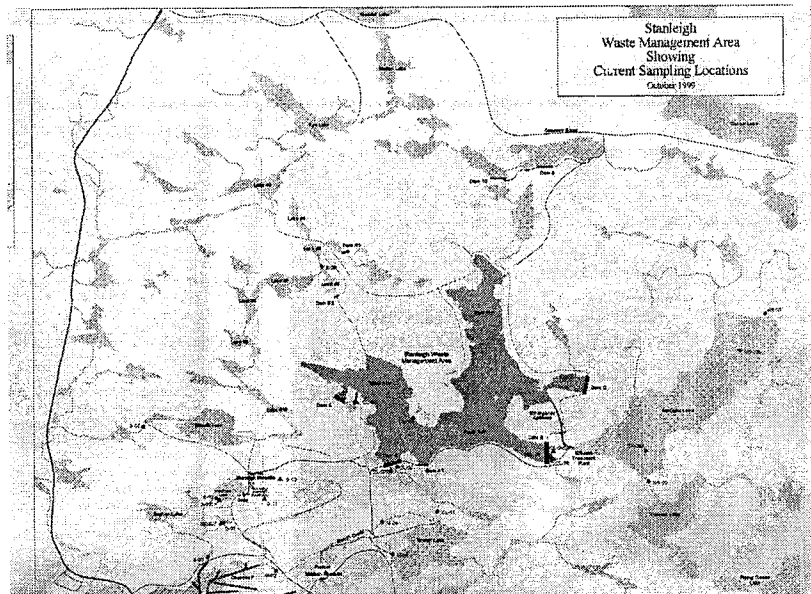
Rio Algom

42



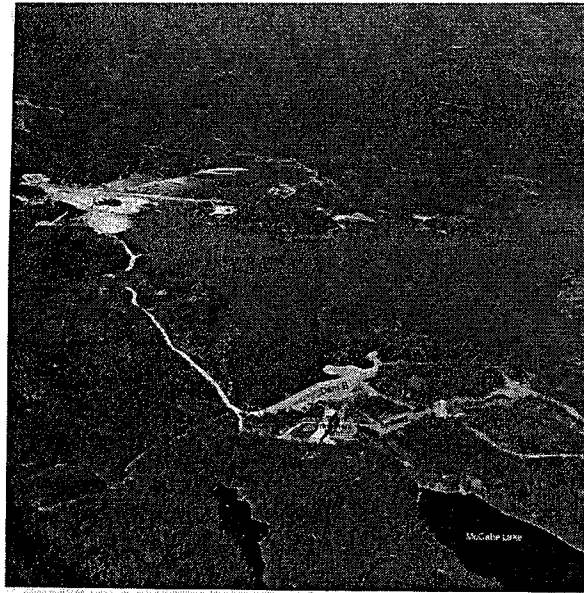
Rio Algom

43



Rio Algom

44



Rio Algom

45

Monitoring

Monitoring phases include a transition phase shortly after the closure design has been achieved, and long term monitoring. Monitoring includes:

- Inspections - identify maintenance requirements, confirm dam stability, confirm hydraulic performance
- Routine Monitoring - flow monitoring, water quality, meteorological data
- Special Surveys - confirm environmental conditions - fish, sediment, benthic invertebrate surveys



Rio Algom

46

PERFORMANCE ASSESSMENT CRITERIA

<i>Medium</i>	<i>Performance Objective</i>	<i>Verification Technique</i>
Engineered Structures	1. Hydraulic performance 2. Stability 3. Care and maintenance	1. Piezometer readings, inspect drains 2. Routine inspection program 3. Record of maintenance
Tailings Basin Hydrology	Confirm water cover is sustainable	Meteorological data, flow monitoring, water levels
Tailings Basin Water Quality	1. Ensure acid production has been curtailed 2. Achieve Long term Ra-226 mass loading criteria 3. Confirm acceptable seepage rates	1. Pore water and pond water monitoring 2. Discharge quality 3. To be confirmed by mass balance assessments using pore water data, groundwater monitoring and surface water quality data
Environmental Quality 1. Radionuclide Uptake 2. Surface Water Quality 3. Air Quality	1. Objective is for levels in vegetation, sediments and fish to expected levels or declining trends 2. Meet Provincial Water Quality Objectives 3. Attain near background level of dust, radon	1. Special surveys 2. Trend analysis 3. Track etch cup, suspended particulate and dustfall data
Surface Gamma	Meet criteria	Post decommissioning gamma surveys
Radiological Exposure	1. Public Dose - meet criteria 2. Worker Dose - meet criteria	1. Radiological pathways calculations 2. Worker monitoring



Rio Algom

47

MONITORING PROGRAM AND MONITORING FREQUENCIES

<i>Type of Monitoring</i>	<i>Transition Phase (5 Years)</i>	<i>Long Term</i>
INSPECTIONS <ul style="list-style-type: none"> Visual inspection of all engineered structures Piezometer water levels Water level measurements Detailed review - Professional Engineer 	<ul style="list-style-type: none"> monthly semi-annual monthly annual 	<ul style="list-style-type: none"> seasonal annual seasonal annual
ROUTINE MONITORING INDICATORS <ul style="list-style-type: none"> Meteorological data - Quirke WMA Effluent discharges Internal basis pond water Tailings pore water External groundwater Receiving water quality - upstream and downstream Flow monitoring 	<ul style="list-style-type: none"> continuous (as appropriate) weekly monthly / quarterly semi-annual semi-annual monthly / quarterly weekly or at time of sampling 	<ul style="list-style-type: none"> not required semi-annual not required not required not required semi-annual not required
SPECIAL SURVEYS <ul style="list-style-type: none"> Air quality - radon, dust and suspended particulate Water quality Sediments Fisheries Benthos Vegetation 	<ul style="list-style-type: none"> survey in 1996 to confirm low levels annual survey to confirm trends and impacts survey in 1997 and 2000 at key receiving water quality stations survey in 1997 to confirm trends and low radionuclide levels survey in year 2000 at key receiving water quality stations survey of aquatic vegetation in 1997 	<ul style="list-style-type: none"> not required not required not required not required not required not required



Rio Algom

48

Public Consultation - Post-Closure

Decommissioning Review and Advisory Committee
(DRAC 1998)

- community based public advisory panel
- reviews decommissioning program, license applications, monitoring data and programs
- 10 representatives from the Community of Elliot Lake, Township of North Shore, Serpent River First Nation
- 2 year term, produce annual report, distributed to local, provincial, federal, ENGO's and NGO's - DRAC is supportive of monitoring efforts to date and is confident in future collaborations with Rio Algom



Rio Algom

49

Conclusions

- Radiation exposures to local residents will be minimal and well within standards
- dams and dykes designed, constructed, operated and inspected to assure continued performance
- monitoring data demonstrates encouraging results for long term environmental protection
- care, maintenance and monitoring program established to ensure continued performance



Rio Algom

50

