C.3 Equity Silver Mine – Ten Years Experience with Dry Covers

\*Keith Ferguson and Mike Aziz\*

Placer Dome Inc.

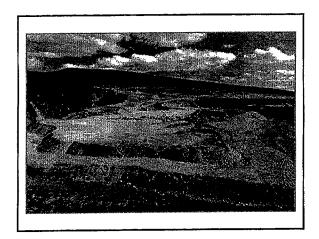
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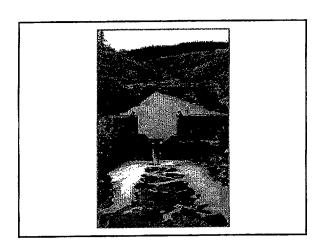
# **Equity Silver Mine**

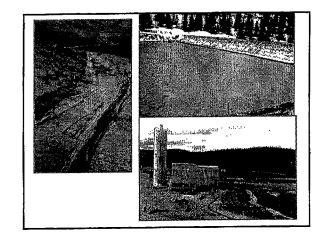
10 Years Experience with Dry Covers

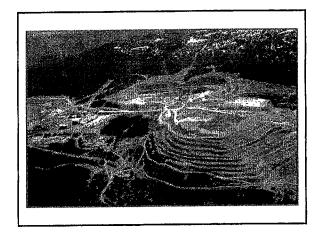
By: Keith Ferguson & Mike Aziz

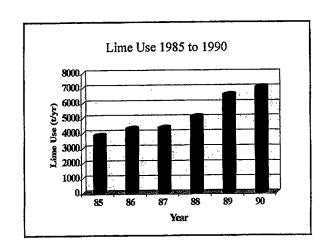
**D**PLACER DOME INC.





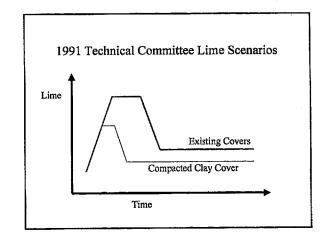






### 1991 Evaluation of Cover Alternatives

- Closure approaching ARD getting worse!
  - ARD increasing at 10% per year
  - lime use correlated with waste rock addition?
  - ARD at No. 1 dam seepage decreasing
  - other sites suggest a reduction after mining
- · 1991 bond review
  - expect rather sharp reduction after w. rock dumping stopped then less rapid decline then levelling off
  - maximum values based on assumed acid conc.
  - significant reduction of ARD expected after installing a compacted till cover

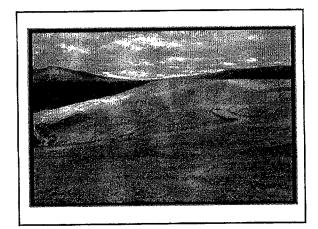


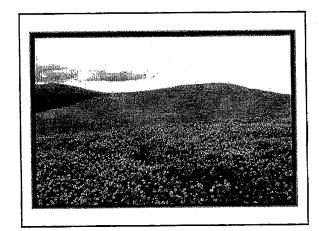
## 1991 Comparison of Covers

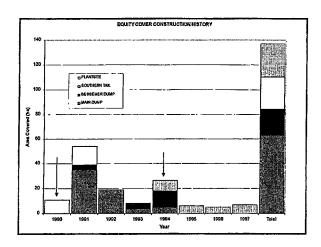
Parameter	Existing Cover	Compacted Cover
% Increase/yr	10	10
Peak lime (t)	10,000 - 15,000	7,500 – 10,000
Peak period (yrs)		1-5
% Decline/yr	4 - 6	10
Low-level lime (t)	2,000 - 3,500	600 – 1,200
Avg. Lime (t)*	2,650 - 5,980	1,080 - 2,270
Potential Bond (\$)	\$34.2 - \$56.6 M	\$22.8 - \$32.1 M

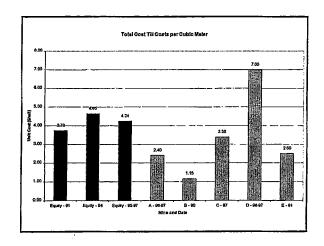
### History of the Equity Cover

- Late 1980's placed 1.0 m uncompacted till cover over part of waste rock dump
- 1990 1997 replace uncompacted till cover with a 0.5 compacted plus 0.3 m compacted till cover
- 1998 revegetation of cover complete
- average cost of cover \$35,000/ha

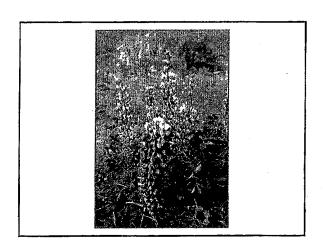


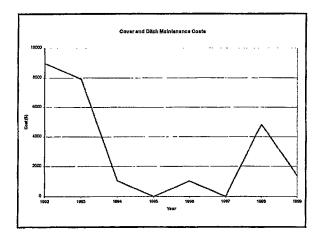


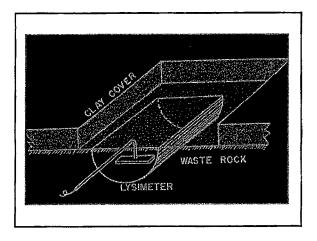


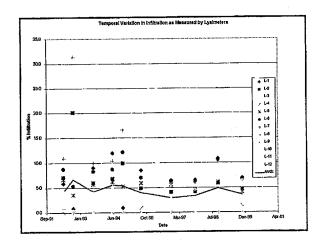






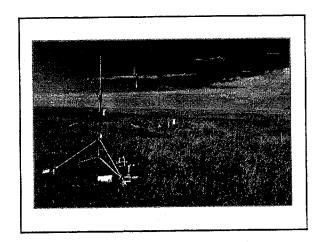


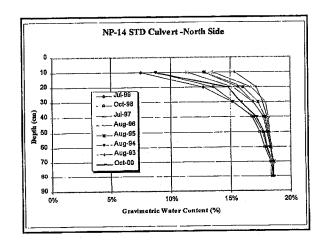


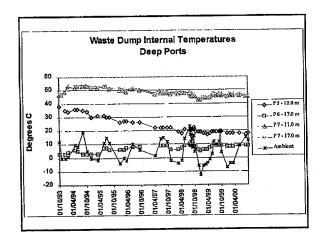


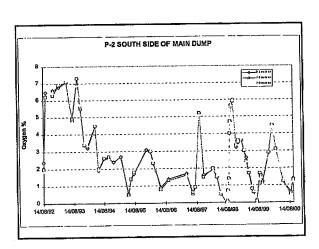
### U of Saskatchewan Studies

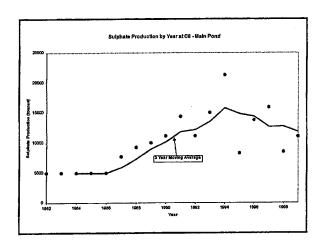
- 5 year study to investigate performance of the cover
  - measurements of water content and suction in the cover
  - modelling of cover performance
- · saturated layer that prevents oxygen ingress
- measured 4% infiltration
- modelled 3% infiltration

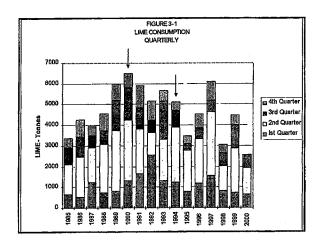


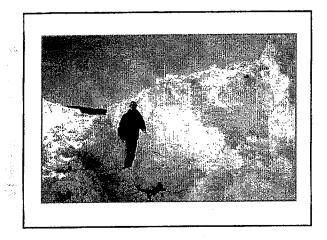


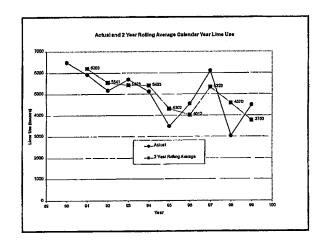


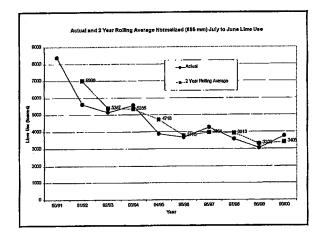


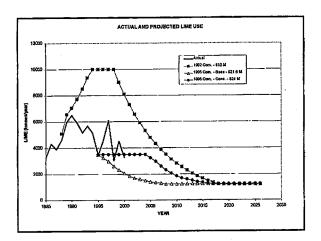










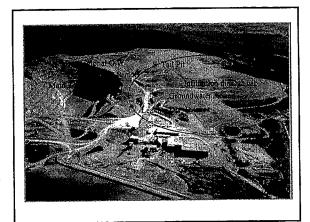


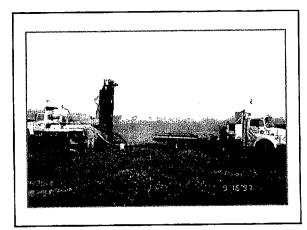
### What do we know?

- · Lime use has dropped from peak but...
- It is significantly higher than some early projections based on expected cover performance
- Acidity loading corresponds to precipitation/runoff events - no significant change in concentration
- About 3 day delay from maximum precipitation/runoff to seep flow increase
- Main dump water balance OK at 4% infiltration
- Bessemer dump water balance need 15% infiltration

# Where Does all the ARD Come From?

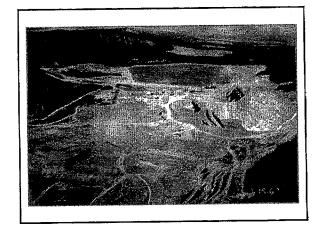
- Main Zone pit groundwater
- · Tailing pond groundwater
- · Southern Tail pit groundwater
- · Groundwater mound in dump
- Regional groundwater (inc. leaking upslope diversion ditches)
- · Infiltrating runoff under cover
- · Leaking dump diversion ditches
- Infiltration through cover





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- Tailing pond groundwater
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- · Infiltrating runoff under cap
- Leaking dump diversion ditches
- · Infiltration through cap





### Identifying Source of Additional ARD

- Three phase groundwater investigation
- Pump MZ pitwater
- Measure surface diversion ditch flows
- Construct regional groundwater cutoff trench
- Tracer studies of infiltration?

### Uncertainties and Challenges

- Source of additional ARD & cover performance
- Maintenance requirements
  - erosion
  - woody species
- · Long-term evolution of cover
- · New technologies
  - cover improvements
  - -- treatment
  - metal recovery

### Conclusions

- Cover construction was straight forward and maintenance has been simpler and less costly than expected
- The cover has reduced ARD production
- ARD production is not as low as was hoped
- Other sources of water may be increasing ARD
- Further studies of water sources, ARD generation and long-term performance of the cover are required.

The final chapter of the Equity story has yet to be written!