Design, Construction, and Performance Monitoring of Cover Systems for Waste Rock and Tailings

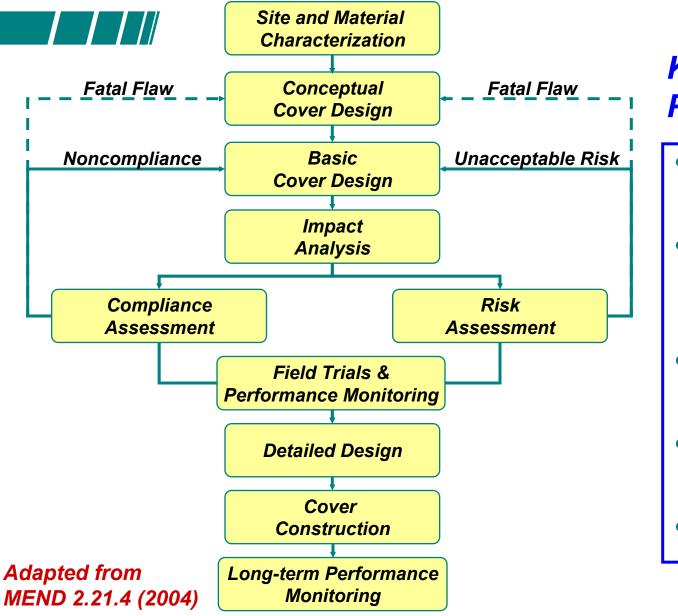
B. Ayres, P.Eng. O'Kane Consultants Inc.



MEND MARITIMES WORKSHOP Challenges in Acidic Drainage: Case Studies on Mitigation Technologies and Current Research Halifax, NS – May 23-24, 2006

O'Kane Consultants

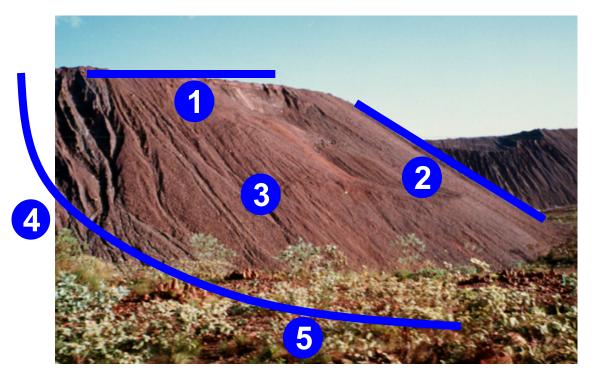
Integrated Geotechnical Engineering Services Specialists in Unsaturated Zone Hydrology



Key Aspects of Presentation:

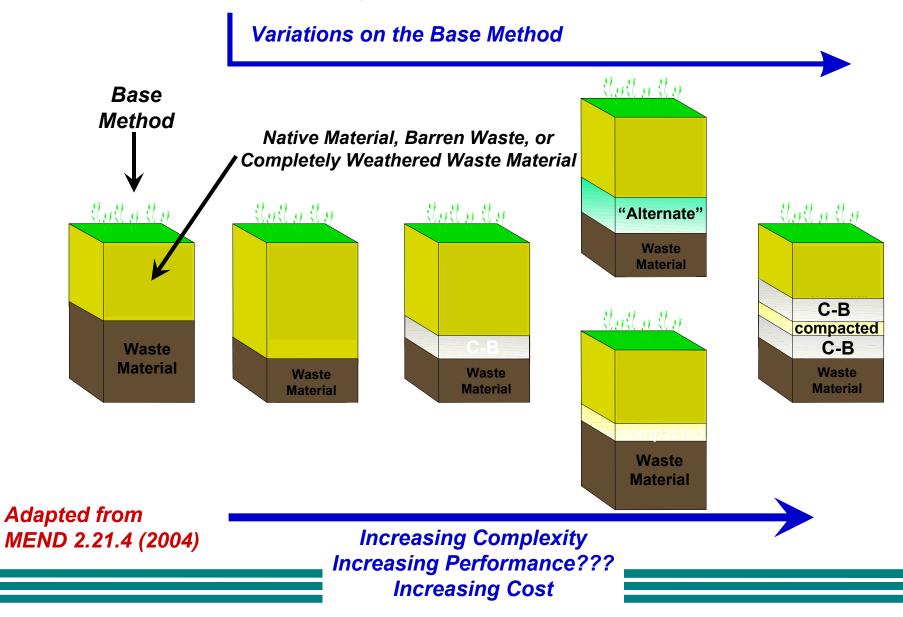
- Cover Design ... Micro-Scale
- Landform
 Design ...
 Macro-Scale
- Focus on "Subtleties"
 - Cover Longevity
- Case Studies

Scope of Cover System Design



- 1. Performance on a horizontal surface
- 2. Performance on a sloping surface
- 3. Internal gas, moisture, contaminant transport/storage
- 4. Contribution of flow from valley wall and historic surface water paths
- 5. Prediction of leachate entering groundwater and surface water systems and/or collection system

Cover System Alternatives



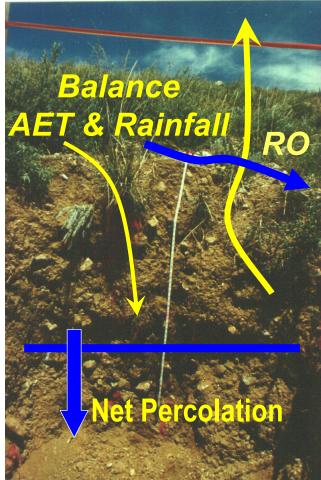
Influence of Climate Conditions

"Humid" Site



"Blanket of Water" & Low Permeability

Canadian Climate Conditions? Can be Difficult for Cover Design "Arid" Site



"Store and Release"

Cover Design ... Micro-Scale

Numerical Modelling – Purposes:

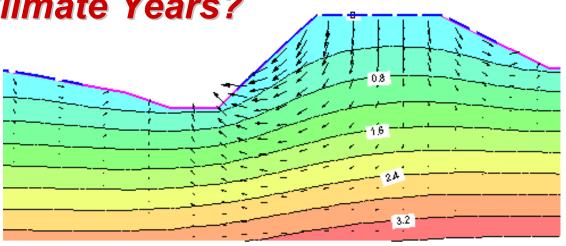
Interpretation



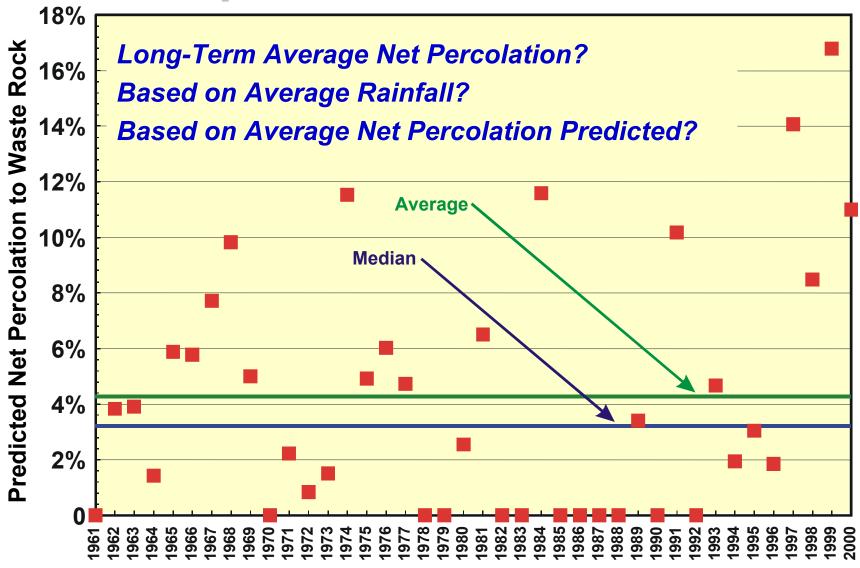
- Understand a mechanism or process
 - To prove a hypothesis.....To train our thinking
- To make sense of monitoring data
- Design
 - Evaluation of relative performance of alternatives
- Prediction
 - To make a final prediction of future behaviour or impact

Cover Design Modelling Input?

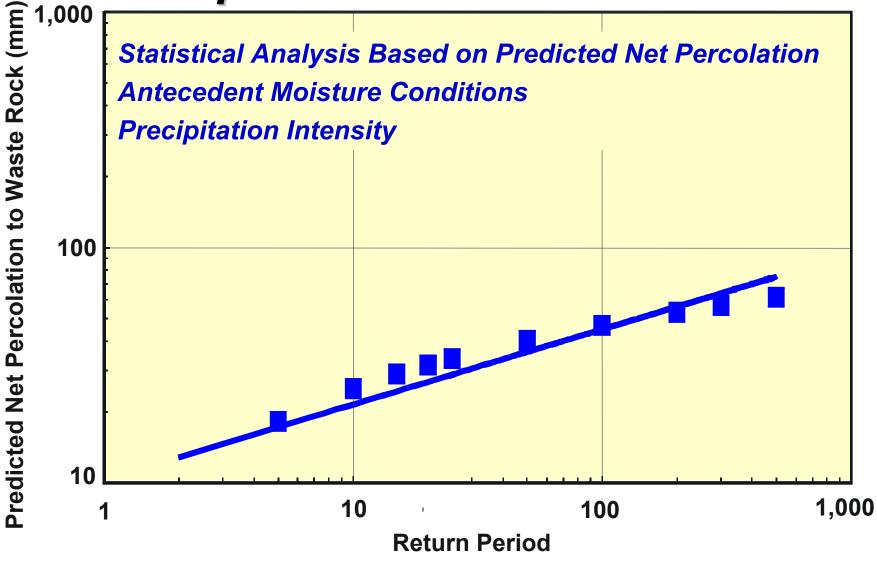
- Initial Conditions
- Material Properties
- Boundary Conditions
 - Lower Boundary Conditions
 - Upper Boundary Conditions...Focus on Precipitation
- Representative Climate Years?
 - Wet?
 - Dry?
 - Average?



Representative Year?



Representative Year?



Kimberley Operations

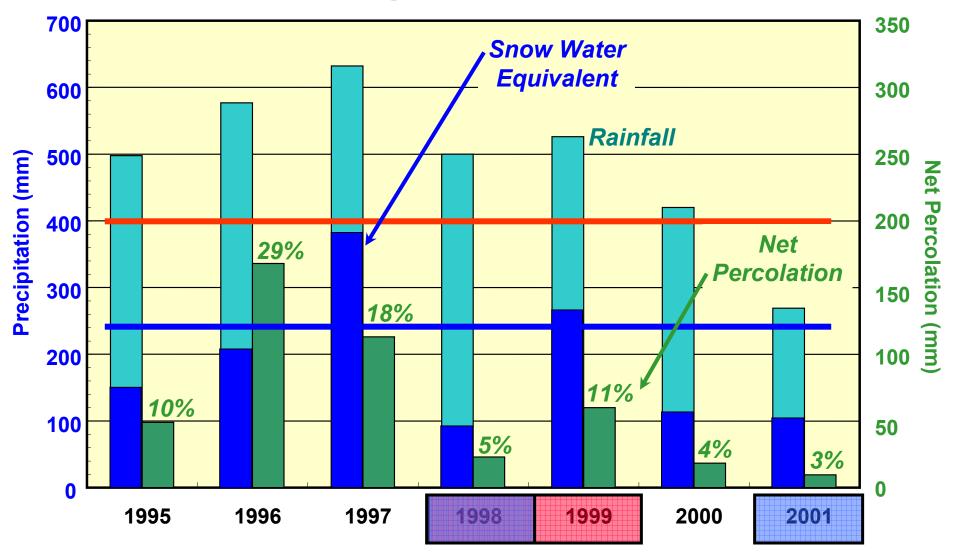
- Site has annual moisture deficit
- Site experiences hot dry summers





- Humid fall and winter
- Spring freshet contributes significantly to flow in surface drainage courses

Kimberley Operations



Landform Design ... Macro-Scale



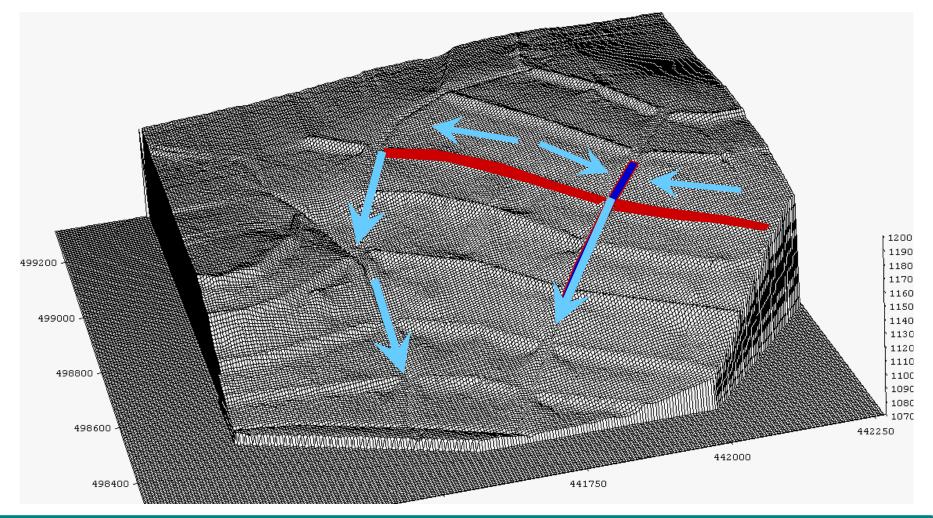
- Steep unarmored slopes will flatten, planar slopes will gully, straight drainage courses will meander, and linear or convex slopes will become concave
- Greatest physical risk to reclaimed mine landforms is associated with gully erosion and re-established surface water drainage courses (McKenna & Dawson, 1997)

Designing Sustainable Final Landforms

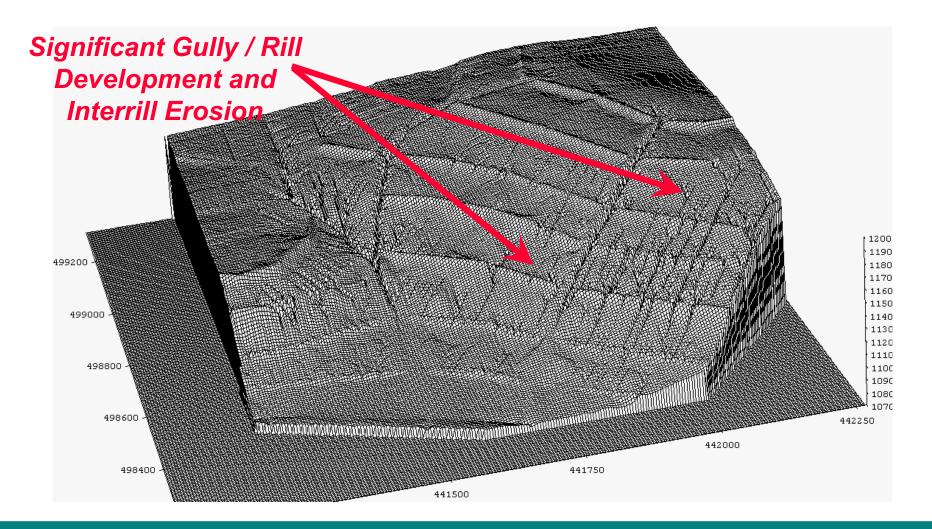


- Incorporation of natural slope features not only improves aesthetics, but emulates slopes that are in equilibrium with local conditions of rainfall, soil type, and vegetation
- Time and resources are NOW available!!
- Two key components to design a sustainable F / L:
 - **1)** Follow geomorphic principles
 - 2) Holistic view of mining operations

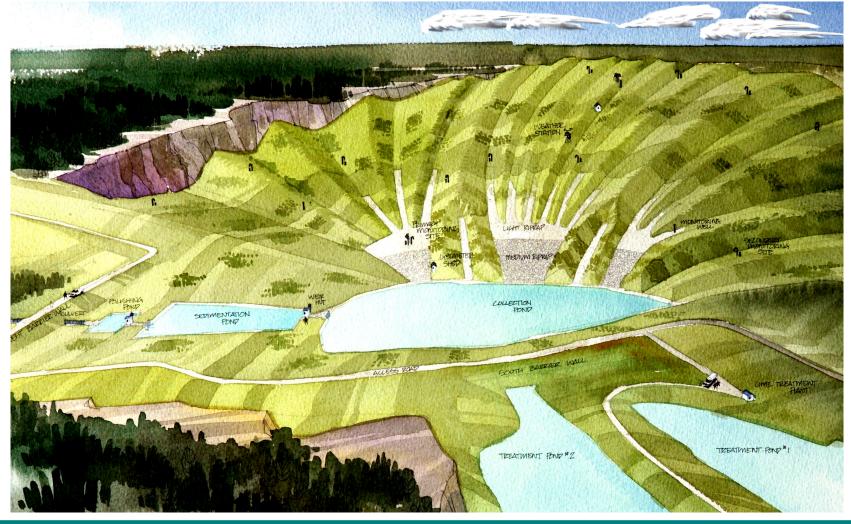
Evaluation of Original Landform Design for Whistle Mine Pit



Original Landform Design – Output from SIBERIA Model (after 100 yrs)



Ultimate Final Landform for the Whistle Mine Pit Cover



Cover Construction

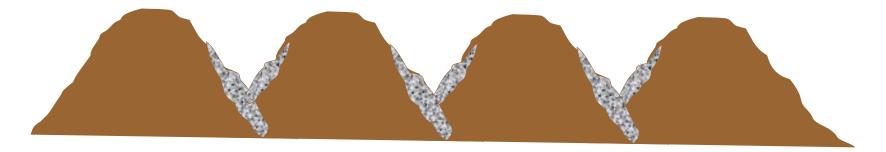


- Engineering supervision
 - Expertise in both cover design and earthworks aspects
- Compacted clay layers
 - Use test pads to iron out specs and methods
 - **Permeability** testing!!
- Growth medium / store-and-release layers
 - Avoid over-compaction ... restricts root growth
 - Extent of material segregation ... can be a problem!
 - Topsoil stockpiles ... can be a source of noxious weeds
 - Consider cross-slope ripping topsoil into granular surface

Material Segregation

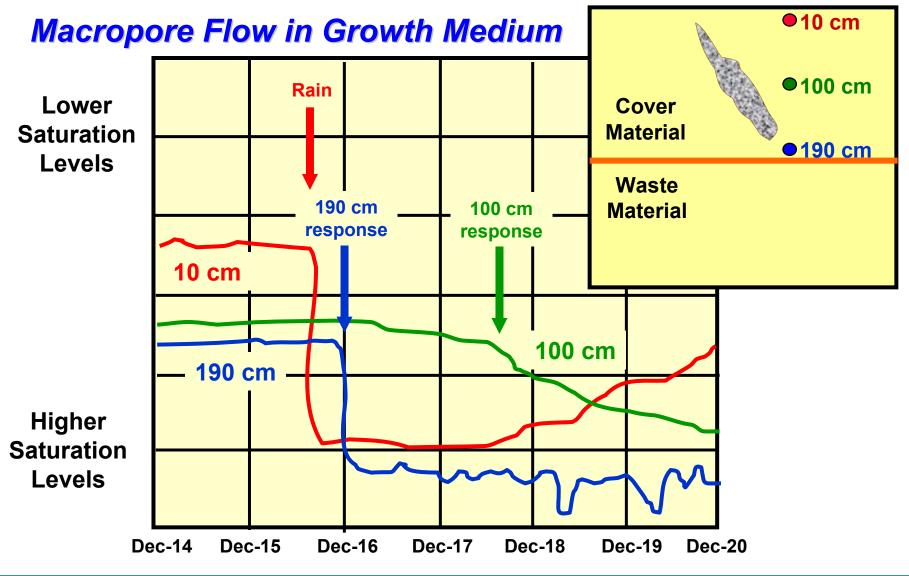
- An ideal growth moisture store-and-release cover is a homogenous layer of well-graded material
- Barren run-of-mine waste is often a natural choice for cover material ... typically gap-graded

Paddock dumping of ROM waste ... potential coarse "rubble" zone



Near Surface Preferential Flow

Material Segregation (cont')



Cross-Slope Ripping



Why cross-slope rip?

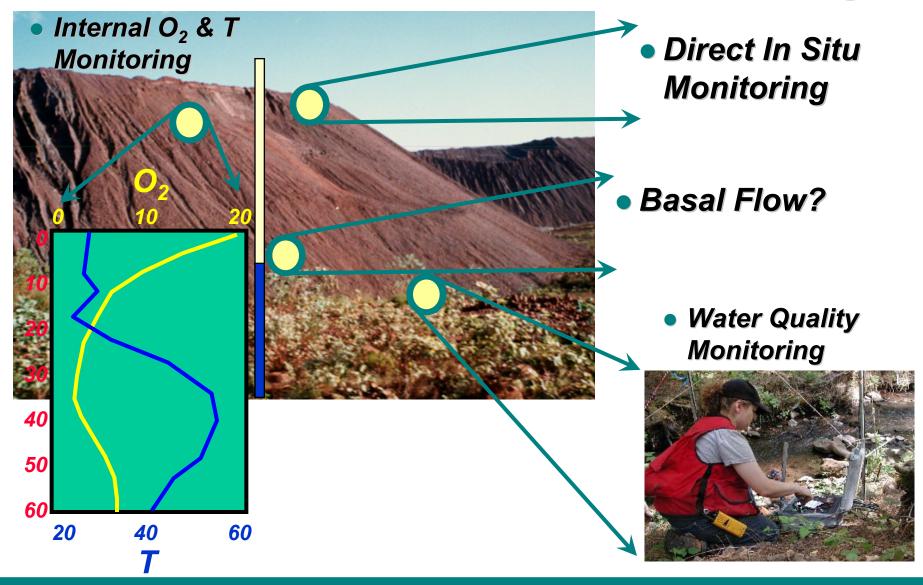
- Till topsoil into granular material
- Wind break for seeds
- Trap moisture
- Channel water to drainage channels (S-T)

Potential Problems:

- Ripping too deep in some areas ... leads to ponding & eventual overtopping
- Vehicular traffic on freshly ripped surface ... leads to accelerated gully erosion

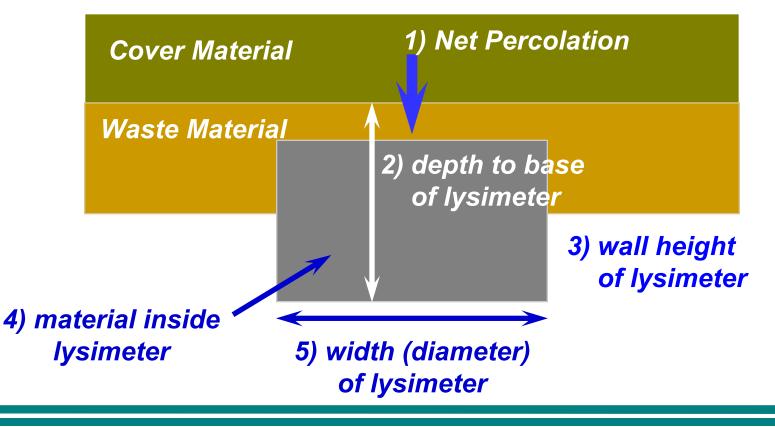


Cover Performance Monitoring

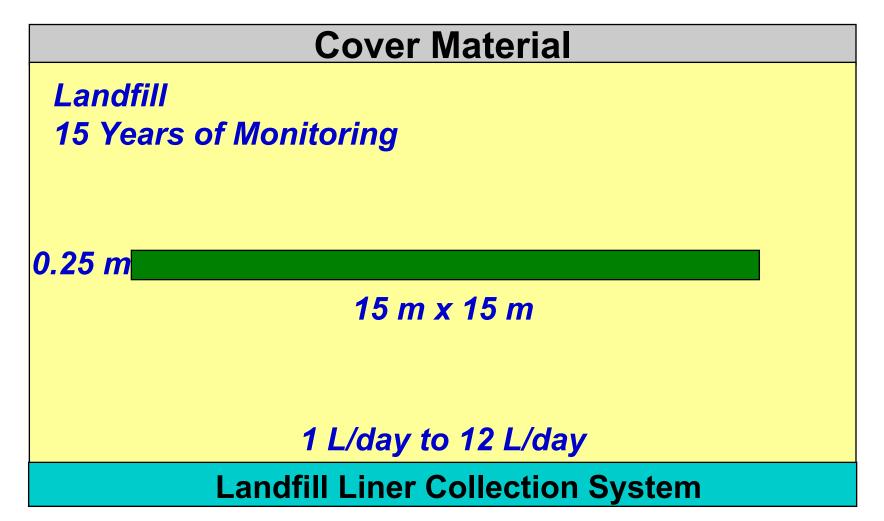


Lysimeter Design

- NOT intuitive ... dealing w/ an unsaturated system
- Problems arise due to artificial water table in tank
- **5** aspects to consider when designing a lysimeter:



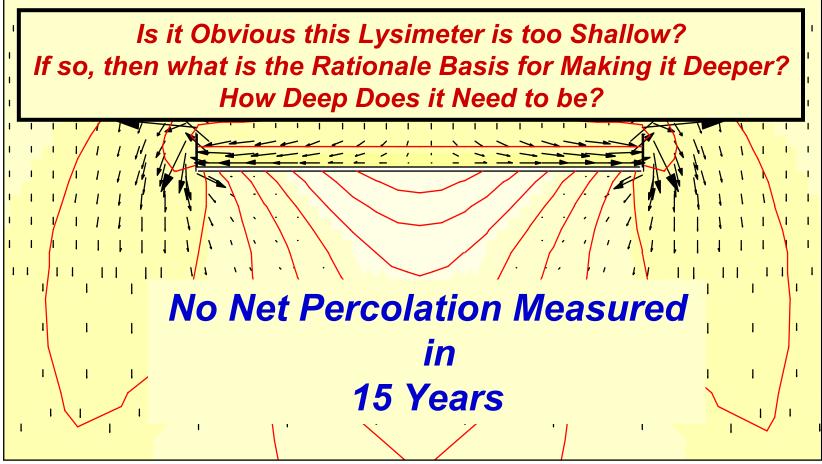
Increase Lateral Surface Area?



(Barone et al., 1999)

Increase Lateral Surface Area?





(Barone et al., 1999)

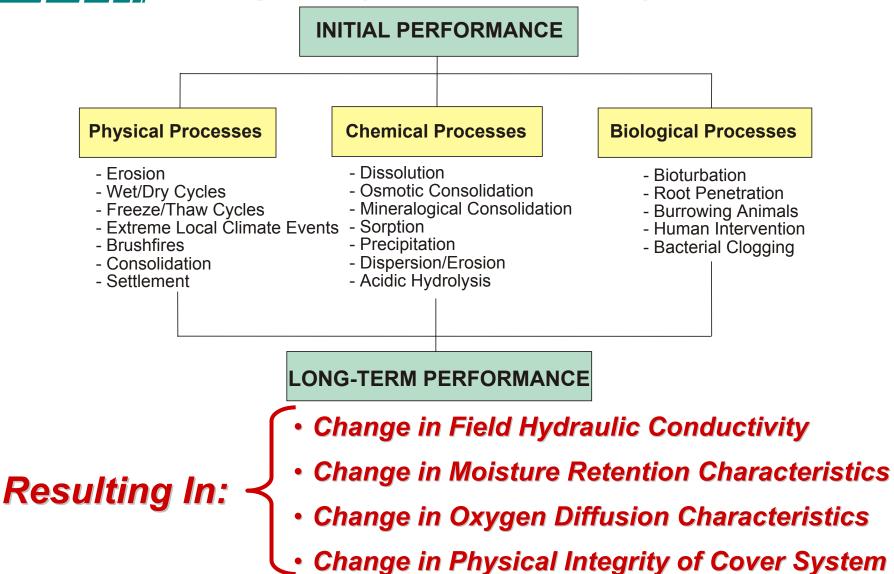
Landform or Macro-Scale Performance Monitoring



- Watershed is ideal unit size to evaluate behavior ... major building block of landscapes
- Key elements to track or monitor are revegetation and erosion developments, defining the water balance, and evolution of cover soils

MEND 2.21.6. Macro-scale cover design and performance monitoring manual. (fall 2006)

Longevity of Cover Systems



Equity Silver Mine – WRD Cover INAP (2003) Study – Guelph Permeameter Testing Dry Density (Mg/m³) Field Hydraulic Conductivity (cm/s) 1 x 10⁻⁴ 1 x 10⁻³ 1.6 1.7 1.8 1.9 2.0 2.1 2.2 1 x 10⁻⁷ 1 x 10⁻⁶ 1 x 10⁻⁵ **Growth Medium** 10 20 30 **Depth** (cm) Compacted 40 Layer 50 60 Ten Years After **Cover System** 70 **Construction** 80

