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Gefördert durch:



Bundesministerium für Wirtschaft und Technologie

Challenges and Best Practices in Metal Leaching and Acid Rock Drainage BC MEND 2013, Vancouver, December 4 - 5, 2013

aufgrund eines Beschlusses des Deutschen Bundestages

#### Introduction

- 1946 1990, SDAG Wismut in East Germany major foreign uranium supplier to the Soviet Union (~ 216,000 tonnes of U from 20<sup>+</sup> deposits)
- 1990, U production terminated in the wake of the German reunification (45,000 employees)
- Rigorous production philosophy, operation in densely populated areas
- East German U industry left behind one of the most extensive uraniummining legacies in the world
- 1991, start of the remediation program after abrupt closure
  - German government as new company owner earmarked 6.6 bn Euro to fund the project (largest European environmental remediation programme)





- 7 production complexes, with more than 1,000 objects:
  - 5 Underground mines (~ 80 million m<sup>3</sup> excavation volume)
  - 1 open pit (~ 84 million m<sup>3</sup>)
  - 2 Processing plants, 10 TMF, containing 160<sup>+</sup> million m<sup>3</sup> tailings
  - 3,700 hectare operational areas with contaminated facilities
  - 60<sup>+</sup> Waste rock piles, containing 325 million m<sup>3</sup> WR

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# Situation in 1990

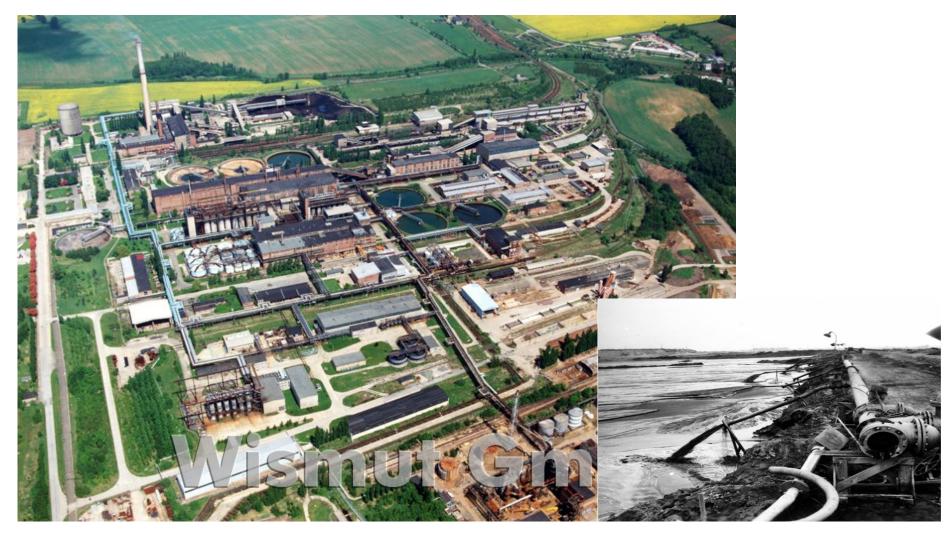
325 million m<sup>3</sup> waste rock piles (1,540 ha contact area)



Bundesarchiv, Bild 183-1990-1109-004 Foto: Kasper, Jan Peter | November 1990

# Situation in 1990

- 3,700 hectare contaminated operational areas: 250,000 m<sup>3</sup> demolition waste 260,000 tonnes scrap
- 160 million m<sup>3</sup> tailings



# Situation in 1990

- 1 open pit: 84 million m<sup>3</sup>
- 5 underground mines (1,500 km mine workings),
  1 in-situ-leaching mine



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#### **Remediation goals**

- Ensure public safety
- Enable future land use
- Minimize radiation risks and hazards
  - achieve individual effective dose for public: < 1 mSv/a</li>
- Reduce adverse effects to water resources
  - minimize WR seepage, flood mines, pump & treat tailing seepage and mine drainage to meet regulatory standards (U, Ra, As, heavy metals, Fe, Mn, SO<sub>4</sub>)
- Destigmatize regions affected by uranium mining



# **Main Activities**

- Dismantling of surface structures, decontamination and site clean-up, disposal of contaminated material into containments
- Safe closure of underground mines and controlled mine flooding
- Tailings dewatering & stabilization
- In-situ stabilization or Open Pit disposal of mine waste, segregation / conditioning of reactive mine waste
- Vegetated soil covers on tailings and waste rock
- Active water treatment and safe management of residues
- Environmental monitoring & Maintenance









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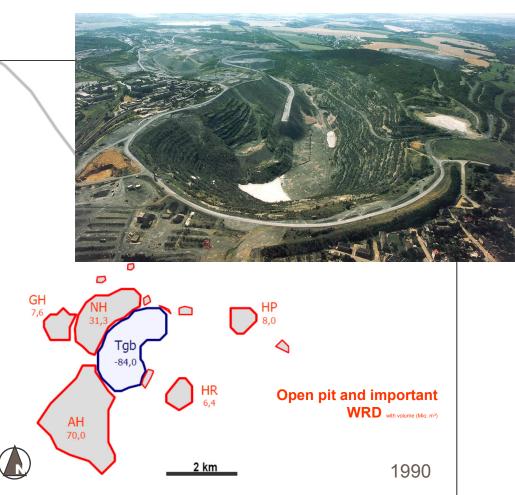


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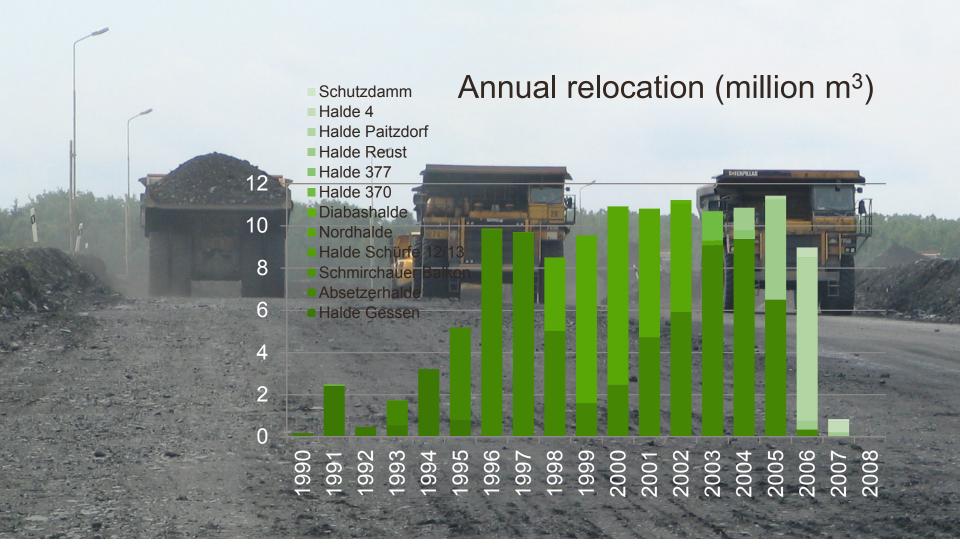
# **Open pit disposal of mine waste**

- ARD, 16 dumps
- Spatial concentration of waste rock in open pit
- 132 million m<sup>3</sup> = 230 million tonnes
- Transport capacity 10 million m<sup>3</sup>/a
- Necessary investment in powerful transport fleet (1993, 1995)
- Backfill concept includes zonation according to waste rock acid / neutralizing potential





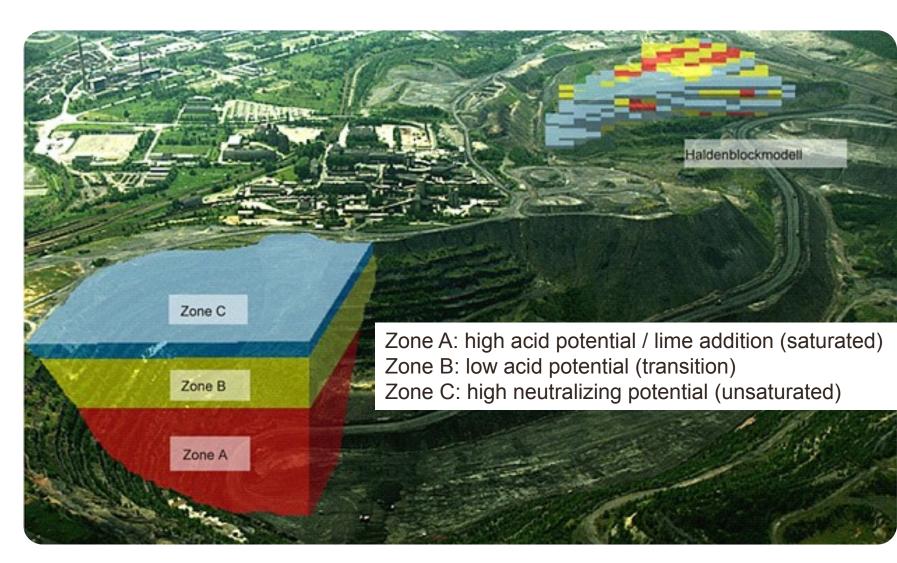
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#### Waste Rock relocation, 2006



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# **Backfilling concept**



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#### **Remediation result**

Operation: 1958 – 1977

Remediation:1991 - 2010



#### Waste concentration, reduction of environmental impacts, enable future land use



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## **Vegetated soil covers**

- Encapsulation of artificial landforms
- Total area to be covered > 1,100 ha
- Predominant use of natural soils
- Object specific approach, cover thickness 0.5 2.5 m



#### Physical stability, reduction of environmental impacts, enable future land use



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#### Tailing try in-situ stabilization

aera 250 ha thickness 72 m volume 85 million m<sup>3</sup>

temporary cover drain drills permanent cover

- Total tailing volume 160 million m<sup>3</sup>
- Removal of surface water
- Dewatering of sludges
- Mechanical stabilization
- Cover and vegetation



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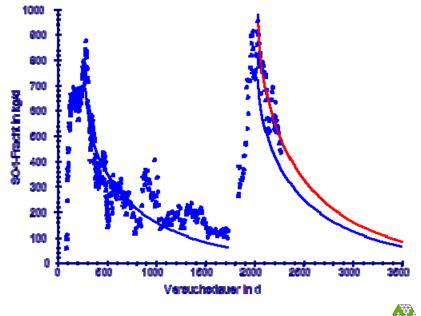
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#### **Closure of underground mines and water treatment**



- Mine Schlema, 36 million m<sup>3</sup>
- Flooding 1991 2011

- Mine Königstein, 11 million m<sup>3</sup>
- Experimental fooding 1993 2000
- Flooding since 2001; stopped in 2012



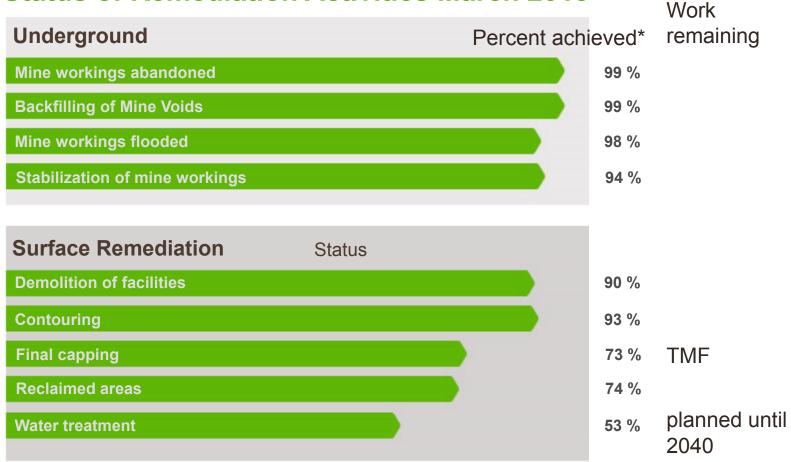


# **Closure of underground mines and water treatment**

- 7 water treatment plants (2 at TMF, 5 at flooded underground mines)
- mine flooding since 1991; water treatment since 1995
- Water treatment technology: modified or HDS lime precipitation / ion exchange
- Discharge limits for U, As, Ra, heavy metals, Fe, Mn, SO<sub>4</sub>
- German water legislation / european water frame work directive
- treatment capacity of individual plants
  100 700 m<sup>3</sup>/h (max. 1,200 m<sup>3</sup>/h)
- total throughput ~ 20 million m<sup>3</sup> / a
- water treatment cost ~ 35 million € / a



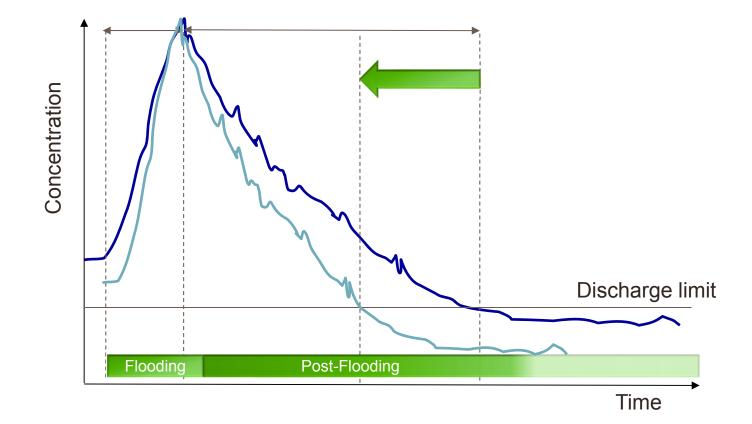
#### WISMUT Remediation Programme Status of Remediation Activities March 2013



\* Based on the 2010 revision of the remediation programme



## Challenge: In-situ contaminant immobilization





## Summary

- Per 10/2013: Remediation of the legacies of uranium mining in East Germany to > 85 % successfully completed
  - Total expenditures: 5.7 bn EURO
- Sustainable limitation of radioactive and other emissions in compliance with permits
  - Decrease of radionuclide discharge into surface wates by 90-99% (27.5 t U in 1989 → 2.4 t U in 2007)
- Following land reclamation, some 1,150 ha sold or leased out of a total of ca. 3,700 ha appropriated land
- **Core remediation** tasks to be completed by 2022
- Long-term tasks dominated by water treatment, maintenance, and environmental monitoring planned until 2040









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