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Investigation of waste rock weathering and drainage: a multiscale field study at the Antamina Mine, Peru

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A long-term, multi-scale research program

The Antamina mine, Peru:



High elevation: 4300 masl Alpine climate with bimodal precipitation Complex Cu-Zn skarn deposit

Mostly circumneutral pH drainage

Elements of concern: As, Cu, Zn and Mo

One of the largest Cu mines in the world!







Project goals

Provide Antamina a knowledge base to support wasterock management and decision making:

- Operational criteria
- Closure planning

Strategy

Large-scale pile experiments – most closely mimic field conditions but are costly, slow.

Mechanistic understanding

Smaller-scale experiments – poorly represent field conditions but are relatively inexpensive, rapid and may be used in diagnostic sense for operational decision making

Project components

- 1. Field-barrel tests and laboratory columns
- 2. Experimental waste-rock piles
- 3. Cover experiments
- 4. Classification / diagnostic leaching
- 5. Real time and *in-situ* gas monitoring
- 6. Mineralogical characterization
- 7. Microbiology
- 8. Data integration and interpretation with process-based models

Scaling-up weathering/drainage processes



Integration with mechanistic models

Vriens et al., 2020, Journal of Contaminant Hydrology

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Seigneur et al., 2021, Journal of Contaminant Hydrology

Research team

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Field work in Peru Juan Carlos Corazao Danny Bay Holly Peterson Sharon Blackmore Trevor Hirsche Maria Eliana Lorca Melanie St-Arnault Laura Laurenzi Juan Perez-Licera Pablo Urrutia Elliott Skierszkan Lab analysis Mike Conlan Celedonio Aranda John Dockrey Randy Blaskovich Charlene Haupt Olga Singurindy

Analysis and modeling Mehrnoush Javadi Daniele Pedretti Matthew Lindsay Nicolas Seigneur Bas Vriens

Experimental piles

~20,000 t each – contrasting lithology:

marble-diopside
intrusive
exoskarn
hornfels / marble
hornfels / intrusive

Experimental piles

Protective cover and sublysimeters

Sub-Lysimeters

K

36 m

Sol

Experimental piles: schematic



Long-term drainage dynamics

Seasonal fluctuations due to hydrological transport...



Vriens et al., 2019, Chemosphere



Short-term oscillations versus long-term trends in drainage chemistry

Vriens et al., 2019, Chemosphere







Pile	Ca [%]	Zn [%]	
1	28	318	
2	4	198	
3	11	19,120	
4	32	356	
5	26	341	

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Decoupling of mineralogy and drainage

- 1. Weathering rates and acidification largely expected based on primary waste rock mineralogy
- 2. Strong and selective retention of metals (>99%) in experimental piles, unexplained loading *spikes*
- Physical waste-rock properties (i.e., PSD)
- Sorption
- Secondary mineral precipitation
- Mineral passivation or occlusion
- Preferential drainage flow

Basal mixing

Secondary mineral formation

- 1. Equilibrium modeling
- 2. Raman spectroscopy
- 3. Quantitative XRD





Secondary mineral assemblage

<u>Gypsum (CaSO₄):</u> up to 95%!

<u>Fe-oxyhydroxides and –sulfates (>10%):</u> Ferrihydrite, goethite, lepidocrocite, jarosite, melanterite

<u>Cu/Zn-hydroxysulfates (<5%)</u>: brochantite $[Cu_4SO_4(OH)_6]$ chalcanthite $[CuSO_4 \cdot 5H_2O]$

<u>Cu/Zn-hydroxycarbonates (<5%):</u> aurichalcite $[(Zn,Cu)_5(CO_3)_2(OH)_6]$ malachite $[Cu_2CO_3(OH)_2]$



Effects of secondary minerals

Challenging quantification of amorphous phases with XRD:

 \rightarrow Quantitative automated mineralogy



<u>Vriens</u> et al., 2019, Chemosphere <u>St-Arnault</u> et al., 2020, Minerals Engineering <u>St-Arnault</u> et al., 2019, Applied Geochemistry

Effects:

- *Temporary* internal retention of metals/solutes → weathering rates?
- Occlusion of reactive surface area: *Passivation*
 - \rightarrow adjustment of 'reactivity'
- Hydromechanical feedbacks: pore widening/clogging
 - \rightarrow geotechnical properties?
- Peak mobilization under drainage chemical (redox) gradients 20

Variable secondary mineral stability

... under different geochemical conditions



→ As a function of waste rock composition and drainage chemistry
→ As a function of prevailing *in-situ* redox conditions

Timing of drainage acidification

Drainage acidification before depletion of neutralizing capacity!



- ineffective neutralization by carbonate?
- slow silicate dissolution kinetics?
- occlusion of buffering minerals?

Internal (basal) drainage mixing



Pile 2	Tipping phase 1	Tipping phase 2	Tipping phase 3
S (%)	2.06	0.79	1.95
Carbonate-CO₃ (%)	0.4	0.2	0.1
AP (t CaCO ₃ / 1000 t)	70	20	59
NP (t CaCO ₃ / 1000 t)	20	8	7

Dominance of acid-generating rock

- Acidic leachate from most reactive tipping phase dominated overall basal drainage quality
- Carbonate-alkalinity concentrations in infiltrating porewater are strongly solubility-limited, whereas acidity is not
- Weight fractions <10% can dominate drainage signature!



Practical implications

- Seasonal and long-term variations in drainage quality only partially related to waste rock mineralogy, particle size or hydrology
- Drainage quality also impacted by (temporary) element retention due to <u>adsorption</u>, <u>secondary mineral formation</u>, <u>basal mixing</u>, etc.
- 3. Mitigation of peak concentrations and seasonal variations in drainage quality requires quantitative understanding of:
 - \rightarrow abovementioned processes
 - \rightarrow *in-situ* pore conditions in waste-rock piles
 - \rightarrow spatial distribution of reactive waste rock



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Thank you!







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