Integrated Environmental
Management Process for Critical
Infrastructure at Agnico Eagle.

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Vancouver BC
December 2<sup>nd</sup> 2025





# **OUTLINE**

- 1. The Discussion on Risk and Uncertainty
- 2. Our Governance Model at Agnico Eagle Mines
- 3. Our Journey (2018-2025)
- 4. The Big Topics
- 5. Benefits and Challenges

BC MEND 2025

2

# 1. THE DISCUSSION ON RISK AND UNCERTAINTY



A group of professionals and experts is gathered to discuss an issue related to mine waste and water management.

What will most likely happen?

## 1. THE DISCUSSION ON RISK AND UNCERTAINTY



What often happens when group conversations occur:

- 1. The collective experience tends to recognize that projects are always more complex than anticipated and preventive/mitigation measures are not a *nice to have* but a *must have*.
- Irrespective of the technical facts, at the end of the day the collective opinion will often drift toward a more conservative and precautionary position, specially when there is a wide range of opinions
- 3. Then follows the challenge of internal (and external) communication of these complex discussions involving risk and uncertainty (e.g. Due Diligence).

# 1. THE DISCUSSION ON RISK AND UNCERTAINTY



The process:

- 1. It starts with solid (and often robust) technical conversations. Safe spaces need to be created: a key intent behind our internal governance model.
- 2. The goal is to achieve alignment on risk and uncertainty and converge toward a reasonable position between a more precautionary and an optimistic view (without killing the project).
- 3. Finally, we need to communicate in a language that will be understood **and useful** to the management the outcome of these conversations. It should be simple and convincing. Talking using financial considerations makes the conversation easier.

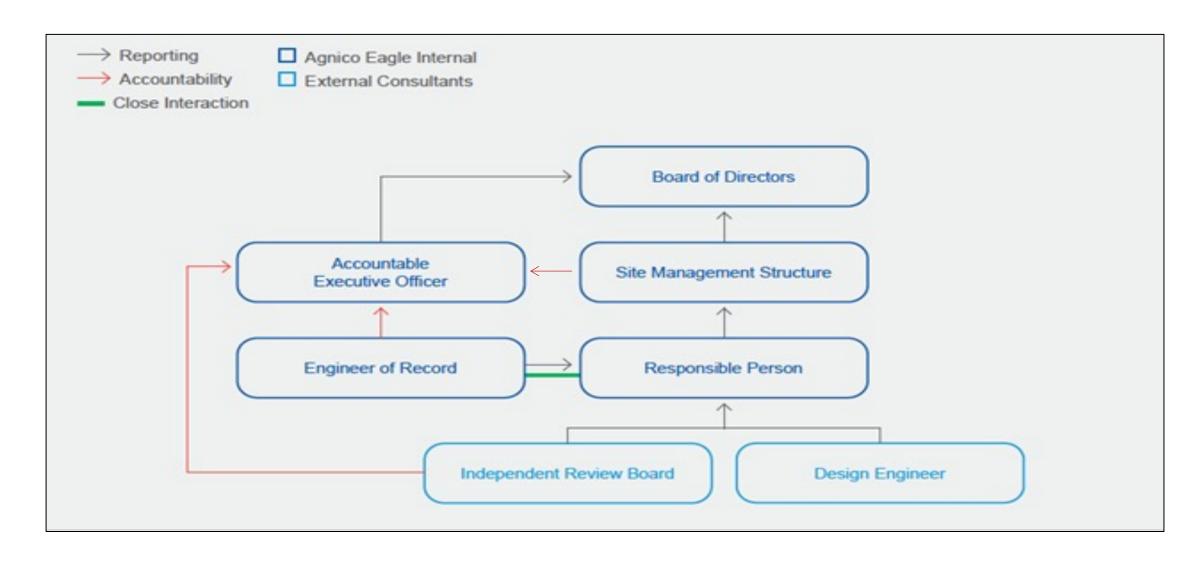


- Follows the Mining Association of Canada (MAC): A Guide to the Management of Tailings Facilities v3.2 (2021).
- A governance model with respect to tailings management with more clarity on roles and responsibilities by identifying a certain number of functions with their specific responsibilities :
  - The Owner
  - The Accountable Executive Officer (AEO)
  - The Responsible Person (RP)
  - The Design Engineer (DE)
  - The Engineer of Record (EoR)
  - The Independent Review Board (IRB)

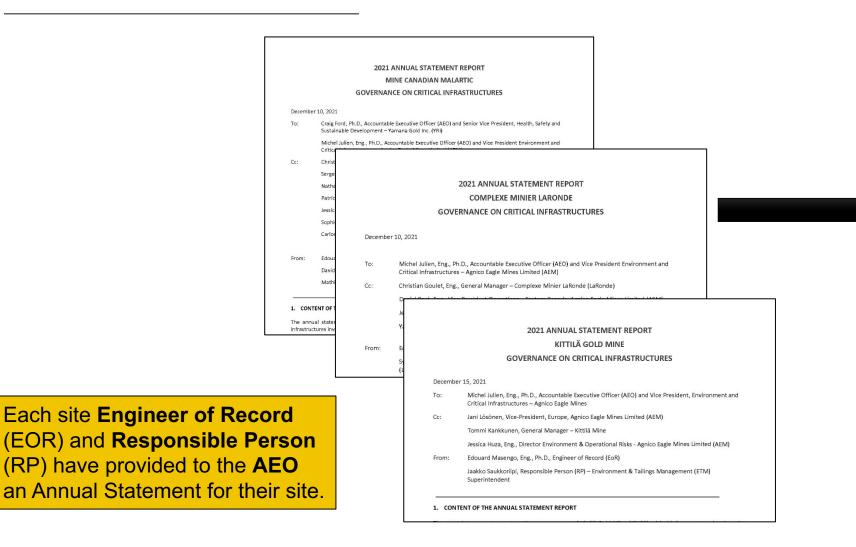


- Our governance was implemented in 2018;
- Unique to Agnico and an example among others;
- Provide consistency;
- Roles and responsibilities are better defined;
- Notion of accountability is embedded;
- Challenges with growth.









# Internal reporting process

AGNICO EAGLE

Date: January 21, 2022

Deborah McCombe

Chair of HSESD Committee, Agnico Eagle Mines Limited (AEM) Board of Directors

Vice President Environment and Critical Infrastructure and Accountable Executive Officer for Critical Infrastructure

2021 Annual Statement from the Accountable Executive Officer (AEO) to Senior Management and the Board of Directors on the Status of our Critical Infrastructure

As per our Mining Association of Canada (MAC) Towards Sustainable Mining (TSM) obligations and our internal governance process, please find below the 2021 Annual Statement from the Accountable Executive Officer (AEO) on the status of our critical infrastructure: tailings storage facilities (TSF), heap leach facilities (HLF), rockfill storage facilities (RSF), and water management infrastructure (WMI). This Annual Statement is a professional opinion based on the AEO's appraisal of our critical infrastructure's risk profile, the professional opinions of our Engineers of Record (EoR) and our Independent Review Boards (IRB).

As per the intent of the MAC TSM - Tailings Guide 3rd Edition (2017) (the Guide) (and 2019 Edition 3.1), the following responsibilities have been entrusted to the AEO by AEM Board of Directors

- To be aware of key outcomes of the risk assessment of critical infrastructures and how these risks are being managed:
- · To make sure that operations have appropriate systems and management structure to accomplish their obligations related to the safe management of our critical infrastructure;
- · To make sure our operations have assigned responsibilities and appropriate budgets for
- the management of our critical infrastructure; · To assure that documented duties, responsibilities and reporting relationships necessary
- for critical infrastructure management through all life cycle stages are in place; and, . To assure the Owner and Communities of Interest that critical infrastructure are managed

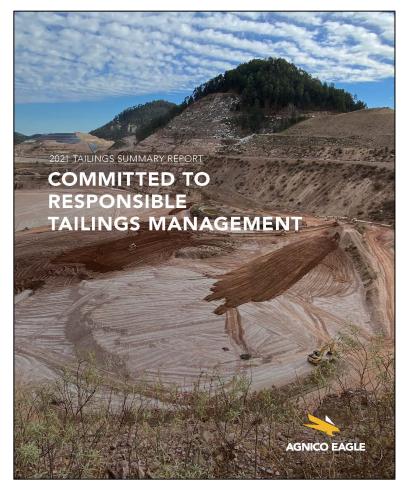
To support this Annual Statement, the Engineers of Record (EoR) for our different operations (Mr. Thomas Lépine, Dr. Edouard Masengo and Dr. Michael James) with the assistance of the various Responsible Persons (RP), have provided Annual Statements for our operating sites (see

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**Annual Statement from Accountable Executive Officer** (AEO) of Critical Infrastructure completed as per our governance model and our TSM obligations -provided to the **Board of Directors.** 



- The importance of disclosure;
- Evaluation of risk is a complex process particularly for low probability and high consequence events.



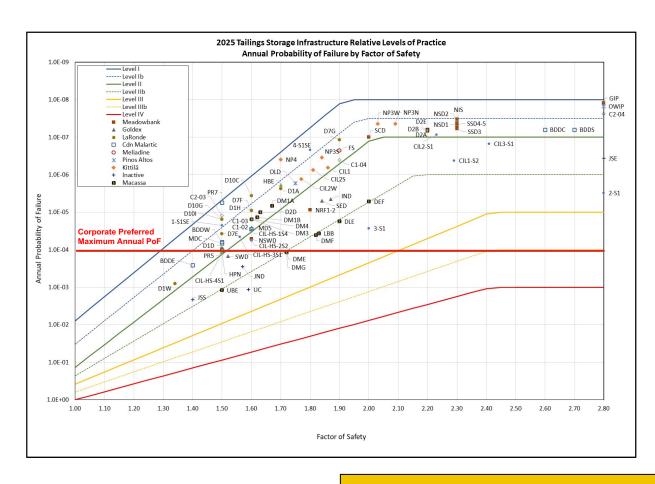
Pagination not final (cite DOI) / Pagination provisoire (citer le DOI) **ARTICLE** A risk assessment tool for tailings storage facilities Karen M. Chovan, Michel R. Julien, Edouardine-Pascale Ingabire, Michael James, Édouard Masengo, Thomas Lépine, and Pascal Lavoie Abstract: The recent occurrence of several major failures of tailings storage facilities (TSF) has caused the mining indu to focus on significantly improving the engineering and management (design, construction, operation and monitoring) of hese structures to reduce their environmental impact. This effort is led by the Mining Association of Canada, which man dates the application of risk assessment in tailings management. Due to the very complex nature of TSF, such as phased design and construction, continuous operation, and evolving guidelines and practices over many years, the application of traditional risk assessment tools has limitations. A risk assessment tool specifically developed for TSF management is presented. This tool is based on the work of Silva et al. from 2008 that relates the annual probability of failure to the factor of safety and the level of engineering. This relationship was modified to reflect current practice. The annual probability of failure was then combined with a consequence rating to produce a rational and quantifiable evaluation of risk. The risk assessment tool provides detailed information on the level of practice of a structure, the corresponding annual probability of failure as well as the associated risk. Validation of the tool included application to a recent well-documented failure. Key words: risk assessment, tailings management, probability of failure, level of engineering, factor of safety Résumé : Les événements récents de plusieurs défaillances majeures d'installations de stockage des résidus (« TSF ») a amené l'industrie minière à se concentrer sur l'amélioration significative de l'ingénierie et de la gestion (conception, con-struction, exploitation et surveillance) de ces structures afin de réduire leur impact environnemental. Cet effort est mené par l'Association minière du Canada, qui impose l'application de l'évaluation des risques dans la gestion des résidus. En rai-son de la nature très complexe des TSF, tels que la conception et la construction par étapes, le fonctionnement continu et l'évolution des lignes directrices et des pratiques sur de nombreuses années, l'application des outils traditionnels d'évaluation des risques présente des limites. Un outil d'évaluation des risques spécifiquement développé pour la gestion des TSF est présenté. Cet outil est basé sur les travaux de Silva et ses collègues en 2008 qui mettent en relation la probabilité annuelle de défaillance avec le facteur de sécurité et le niveau d'ingénierie. Cette relation a été modifiée pour refléter la pratique actuelle. La probabilité annuelle de défaillance a ensuite été combinée avec une évaluation des conséquences pour produire une évaluation ationnelle et quantifiable du risque. L'outil d'évaluation des risques fournit des informations détaillées sur le niveau de pratique d'une structure, la probabilité annuelle de défaillance correspondante ainsi que le risque associé. La validation de l'outil compre nait l'application à une défaillance récente bien documentée. Traduit par la Rédaction Mots-cés: évaluation des risques, gestion des résidus, probabilité de défaillance, niveau d'ingénierie, facteur de sécurité · A solid and flexible governance policy Utilization of best available technology and best applicable In 2004, the Mining Association of Canada (MAC) implemented practice;
 The identification of critical controls and their implementa the Towards Sustainable Mining (TSM) program. The program has been updated periodically, most recently following the tailtion as performance monitoring indicators; and ings storage facility (TSF) failures at Mount Polley (in 2014) and The application of a risk-based approach. Fundão (in 2015). The primary objective of TSM is to ensure the responsible management of the risks associated with mining, par-Larger mining companies operate numerous and very diverse ticularly those affecting the environment. Implementation of TSF. This diversity stems from differences in orebodies, mineral-TSM at mining sites in Canada and elsewhere is mandatory for ogy, climate, environment, ore processing, engineering practice MAC members. The program is adaptable to a broad range of and regulations as well as the type of tailings (slurry, thickened ronments. MAC produced a Guide to the Management of Tailings
Facilities (the Tailings Guide) (MAC 2019). The Tailings Guide is a

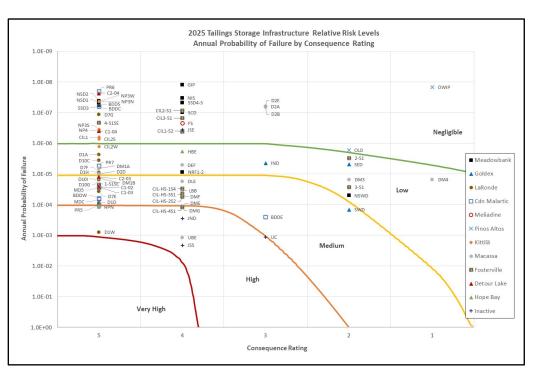
This paper presents a risk assessment tool for the management of TSF. The tool includes an empirical method to estimate the ancore component of TSM and specifies: nual probability of failure (APF) that is then combined with a K.M. Chowan, Enviro Integration Strategies Inc. 822 Main Street Saskatoon, SK S7H 0K3, Canada M.R. Julien, M. Jarnes, Y. E. Masengo, T. Lépine, and P. Lavoie. Agnico Eagle Mines Limited, 400 – 145 King Street East, Toxonto, ON M5C 277, Canada E.-P. Ingabire, Agnico Eagle Mines Limited - Complexe minier LaRonde, 19200, route de Preissac, Rouyn Noranda, OC 10Y 1C0, Canada, Corresponding author: Karen Chovan (email: kchovan@ "Michael James served as an Editorial Board Member at the time of manuscript review and acceptance; peer review and editorial decisions regarding this manuscript were handled by Paul Simms. © 2021 The Author's). Permission for reuse (free in most cases) can be obtained from convright com Can. Geotech. J. 00: 1-17 (0000) dx.doi.org/10.1139/cgj-2020-0329

Disclosure and risk assessment

# **SEMI-QUANTITATIVE RISK ASSESSMENT – TAILINGS STORAGE FACILITIES**



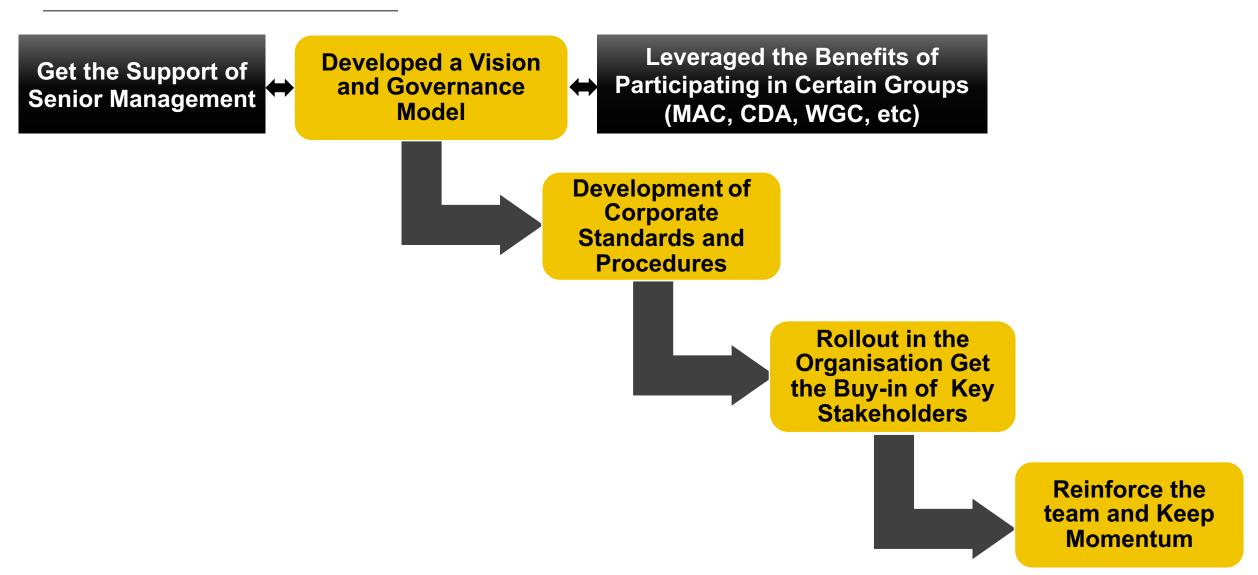




The intent was to allow prioritization of interventions and facilitate internal communication

# 3. OUR JOURNEY (2018-2025): INTERNALLY





# 3. OUR JOURNEY (2018-2025)

#### Design and monitoring considerations for heap leach pad facilities constructed in environments with steep topography and complex hydrogeological regime



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#### ABSTRACT

The design of heap leach facilities in areas with significant topographic relief is done on a routine basis. In these cases, certain design aspects require detailed analysis (i.e. material testing, stability analysis, hydrogeologic assement) or at the very least, additional sensitivity analysis should be conducted to understand potential risks. One gradation is typically assumed during design based on some preliminary crushing lests of small samples of one that may or may in clude agglomeration. Experience tends to show that conditions vary during operation with different rook types or degree of weathering encountered resulting in varying gradations with time that in turn affects permeability, solvine levels, and ultimately ore recovery. Such variability may have an impact on the hydraulic conductivity of the ore placed in the heap leach facility and may also affect stability. Designs should therefore include some allowances to account for possible variability of these aspects during the operation. Shear strength parameters of the different materials constituting the liner system also need to be properly characterized and accounted for within the design stability analysis and leach facility system. Overall, more emphasis should be placed on-going monitoring during ore placement after to verify design assumptions and to allow the identification of potential issues that may be developing during the course of the operation so that mitigation measures can be implemented, if required.

#### **RÉSLIM**

La conception de plate-forme de liviviation dans des régions avec beaucoup de topographie se fait de façon routinière. Certains aspects du processus de conception dans ces cas requièrent des analyses détaillées ou à tout le moins des analyses de sensibilité additionnelles. La granulomièrie est typiquement considérée durant la phase de conception à partir dessais de concassage de pette séchartillois de minerai pouvant ou non inclure de l'agglomération. L'experience tend à montrer que les conditions d'opération et le type de roche auront inclure de l'agglomération. L'experience tend à montrer que les conditions d'opération et le type de roche auront inclure de l'agglomération. L'experience et de la mine et résulte en une granulométrie qui évoluera au fil du temps. Cette variabilité aura un impact sur la conductivité hydraulique es matériaux sur la plate-forme de liviviation et sur sa stabilité. Le processus de conception doit alors inclure la possibilité de cette variabilité. Les paramétres de résistance des différents matériaux constituant les différents éléments éléments élément sur la value de la miner de la conception de la conception de des des des la conception de la conception et afin d'identifier des enjeux durant les opérations et déveloper des mesures de mitigation si requis.

#### 1 INTRODUCTION

This paper discusses some key aspects associated with the design and operation of heap leach facilities (HLF) in areas with significant topographical relief and associated complex hydrogeological regime. HLF have been a key method for ore extraction in warm and arid climates – at least since the 1980s (Smith, 2008). Now use is expanding in other areas with colder climates and areas with higher precipitation. For example, necent successful applications of the technology have been reported at Kinross Fort Knox mine in Alaska (Bradner, 2012).

HLF design is influenced and benefited from materials and techniques used in landfill design. These designs share many similarities but also many differences (Renken et al., 2005). Typically in the mining industry,

extractive processes to recover minerals from the orebody are done fairly close to deposit being mined. HLF can therefore be located in challenging terrains and environments, including in areas with significant topographical relief, complex foundations and hydrogeological conditions. In contrast, landfills tend to be located in more suitable locations.

Heap leaching is an attractive technology for mineral extraction offering many advantages when compared to more traditional methods. It allows the exploitation of low grade orebodies, has fairly low operating and capital costs. The mined ore is usually crushed and placed on a low permeability geomembrane and/or clay lined surface where it can be irrigated with a solution that percolates through the ore and gradually dissolves or removes the valuable metal/shimierals. The leach solution containing



**Heap Leach Facility in 2012** 

# 3. OUR JOURNEY (2018-2025)



# **Expanding the scope**

Tailings
Storage
Facilities

- Heap Leach
Facilities
- Rockfill Storage
Facilities
- Water
Management
Infrastructures

Water
Stewardship
and Water
Management

Legacy Sites and Projects

Strong focus on TSF

Infrastructures of Analogous Hazard

Improving Performance and Robustness

Declassification and Sustainable Infrastructures

# 3. OUR JOURNEY (2018-2025): A LARGE PORTFOLIO OF INFRASTRUCTURES









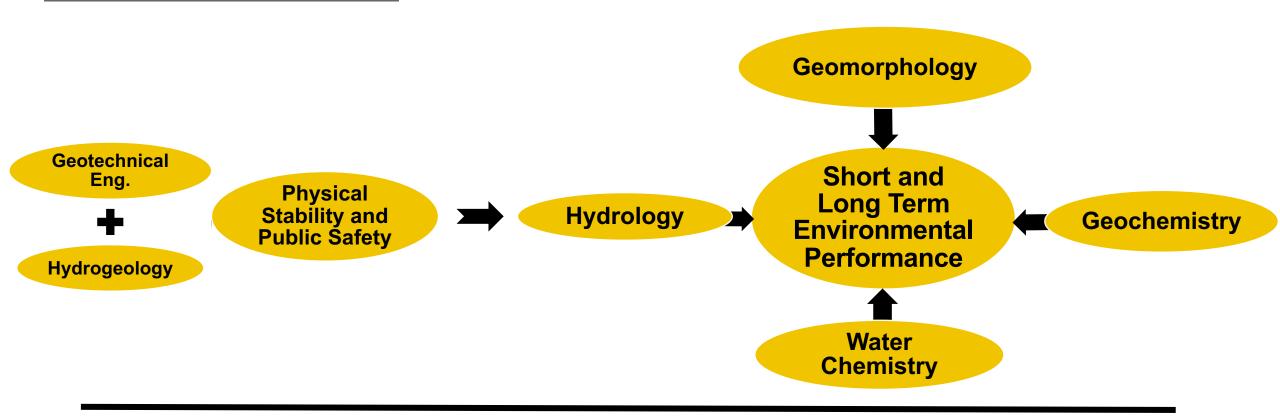






# 3. OUR JOURNEY: MORE TECHNICAL DIVERSITY IN REVIEW BOARDS AND TEAM'S BACKGROUND





Strong focus on geotechnical aspects

More integrated approach in review of facilities

## 4. THE BIG TOPICS



- ✓ The so-called Brittle Materials the materials that could lose their strength with deformation;
- Undrained or drained analysis Liquefaction potential;
- ✓ Dam break analysis;
- ✓ Filtered tailings performance;
- ✓ Water management, hydrology and water chemistry;
- Aging of infrastructures and their retrofit with changing regulations and practice;
- Climate change and extreme events;
- Declassification of infrastructure, landforms and closure design.

# 4. THE BIG TOPICS: CONSTRUCTION ON TAILINGS





The mining industry has been able to master this type of construction

# 4. THE BIG TOPICS: THE DISCUSSION ON UPSTREAM RAISES

However, I side with the views of Martin & McRoberts (1999) and others (...) that there is nothing wrong with upstream tailings dams provided that key principles are adhered to in the design, construction, and operation of such dams (...)

In my practice, I advocate for purposes of preliminary design that liquefiable deposits that can liquefy be assumed to do so and that containment be provided by a buttress of non-liquefiable unsaturated tailings and/or compacted dilatant material.

N.R. Morgenstern, 2018 - Victor de Mello Lecture - Soils and Rocks 41(2): 107-129



## 4. THE BIG TOPICS



# Observational Method

- Evolution from Observational Method (Peck, 1960) to Performance Based Design :
  - ✓ Brittle Foundations: Foundations with materials that can exhibit strain weakening/brittleness or a general contractive behavior.
  - ✓ Liquefiable Tailings: Contractive tailings that may exhibit loss of strength under static or seismic induced liquefaction (residual or post-liquefaction strength).

# Performance Based Design

- Performance Based Design (can be a long process) :
  - ✓ Develop performance criteria;
  - ✓ Understanding material behavior;
  - ✓ Modeling it over wide range conditions;
  - ✓ Calibration and adjust models with evolution of site;
  - ✓ Adapt the design.

# 4. THE BIG TOPICS: FILTERED TAILINGS PERFORMANCE





**LaRonde Mine** 

**Meliadine Mine** 

BC MEND 2025 21

## 4. THE BIG TOPICS: DAM BREACH ANALYSIS

- State of practice still not well established and based on very approximate techniques and these studies have huge consequences for a project.
- May lead to wide range of scenarios worse one will always prevail.
- Default assumption: irrespective of engineering controls, the system will fail.
- May lead to difficult conversations talking about risk is difficult when private properties involved.
- Need to be ready to tackle complex messaging when agreement is reached.
- Realism on what can be achieved with warning and alarm systems.



# AN EXAMPLE

# **Excerpts from an actual report:**

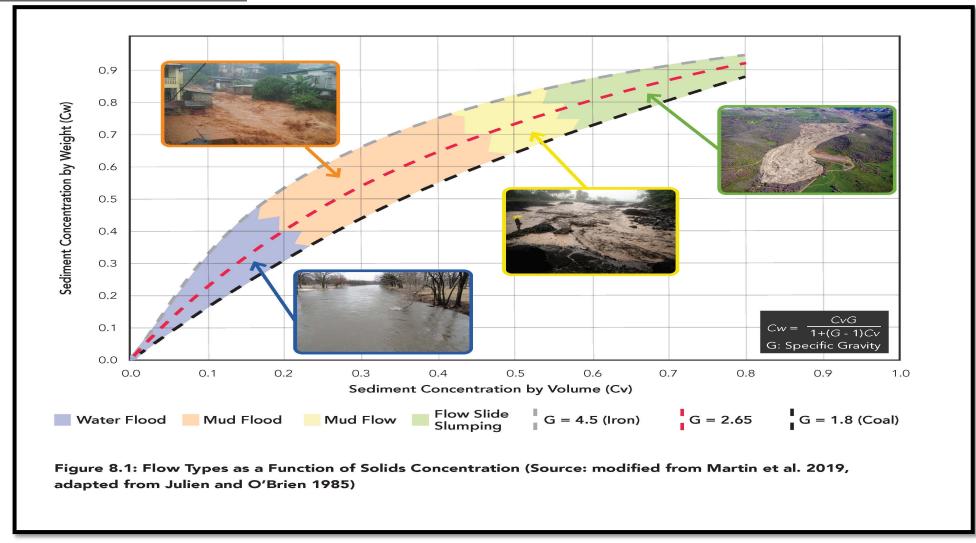
XXXX used the estimated solids content (70% to 73%) and the laboratory tested yield strength (20 Pa) of the XXXX tailings to identify their flow behaviour when mobilized.

Both "slurry flow" ... and "granular flow" ... were proposed as plausible, based on literature sources.

Slurry flow was modelled using the Bingham Non-Newtonian Model, which led to long run-out distances of the mobilized tailings.

Granular flow was modelled assuming a frictional rheology model as well as a plastic rheology model.

# **AN EXAMPLE**



**Guidelines for Tailings Dam Breach Analyses (Technical Bulletin Canadian Dam Association, 2020)** 

# 5. BENEFITS AND CHALLENGES



- Achieves consistency and more measurable performance throughout the organisation;
- Creates a more coherent and collaborative environment between operations, designer and EoR;
- Provides redundancy in review;
- Scope creep is happening naturally and requires broader expertise;
- The process requires a lot of work but empowers operations.

# 5. BENEFITS AND CHALLENGES: INTERNAL EOR

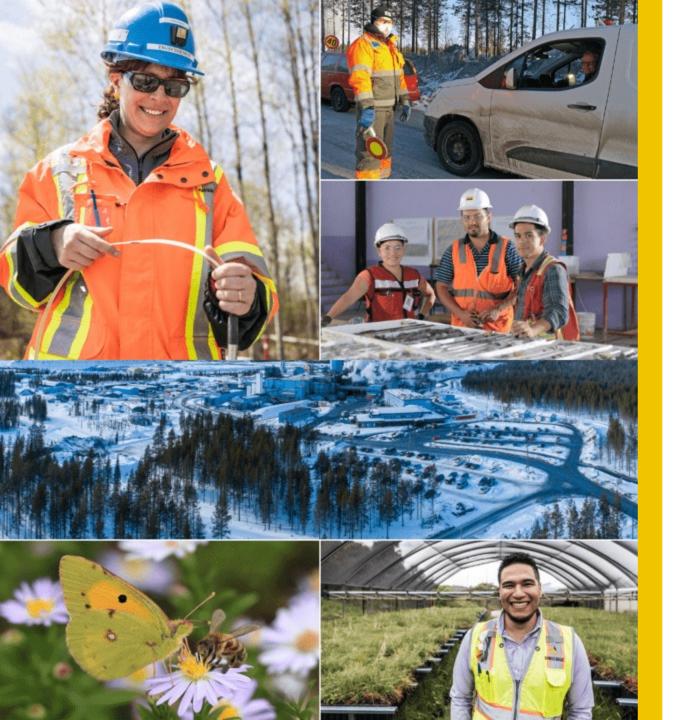


- Regarding the role of the EoR, many models are possible;
- The ultimate objective is to effectively manage risks associated with mining dams and demonstrate our capability to do so;
- The key ingredient is to have a clear governance, well understood and recognizing the role, importance and responsibility of the Owner;
- Over-emphasis exists on the EoR role. The EoR is only one part of the system;
- It is important to create a collaborative environment where roles and responsibilities are clear.

# **CONCLUSION**



- Agnico Eagle governance model of environmental critical infrastructure is one among many others;
- Key: close interactions with operations;
- It addresses many types of infrastructures;
- The scope evolved with time by including more water management and closure aspects;
- Review Board and EoR background becoming more diversified;
- There are big topics: State of Practice has greatly evolved but recurring topics.





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