

*11th Annual British Columbia ML/ARD Workshop,
Vancouver, December 2004*

Lessons Learned from Field Applications of CCBE

Michel Aubertin

Ecole Polytechnique de Montréal

**Industrial NSERC Polytechnique-UQAT Chair
Environment and Mine Wastes Management**

*<http://www.polymtl.ca/enviro-geremi/>
michel.aubertin@polymtl.ca*

*Prepared with B. Bussière, A.-M. Dagenais, R. Chapuis,
M. Mbonimpa, A. Maqsoud, J. Molson, S. Apithy, V. Martin
(and J. Zhan, J. McMullen, J. Marstchuk, M. Julien, R. Firlotte, J.
Cyr...)*



Content

- Preamble
- Historical and conceptual background
- The Manitou case study - from lab to field
- The LTA site – ongoing field work since 1996
- The Lorraine site - a large scale in situ laboratory
- The BGMI cover – for semi-arid conditions
- Final remarks



Preamble

- **Industrial NSERC Chair** : research partnership between University and Industry, to address issues of concern for the Participants.
- **NSERC Polytechnique-UQAT Chair** : officially created in May 2001, after 2 years of discussion and planning with the Participants, including NSERC.
- Partners were heavily involved in defining the research program (1999-2001).
- Research partnership involves 2 universities, 5 mining companies, 3 consulting firms, and 5 governmental agencies.



Participants



www.polymtl.ca/enviro-geremi

The mission

- To develop geo-environmental tools and techniques for an integrated management of solid and liquid mining wastes, including:
 - tailings
 - waste rock
 - sludge from AMD treatment plant
- To train specialists (HQP) in these areas
- To organize courses and scientific exchange forums for participants, and the community (e.g. Rouyn-Noranda Symposium 2002, 2005)

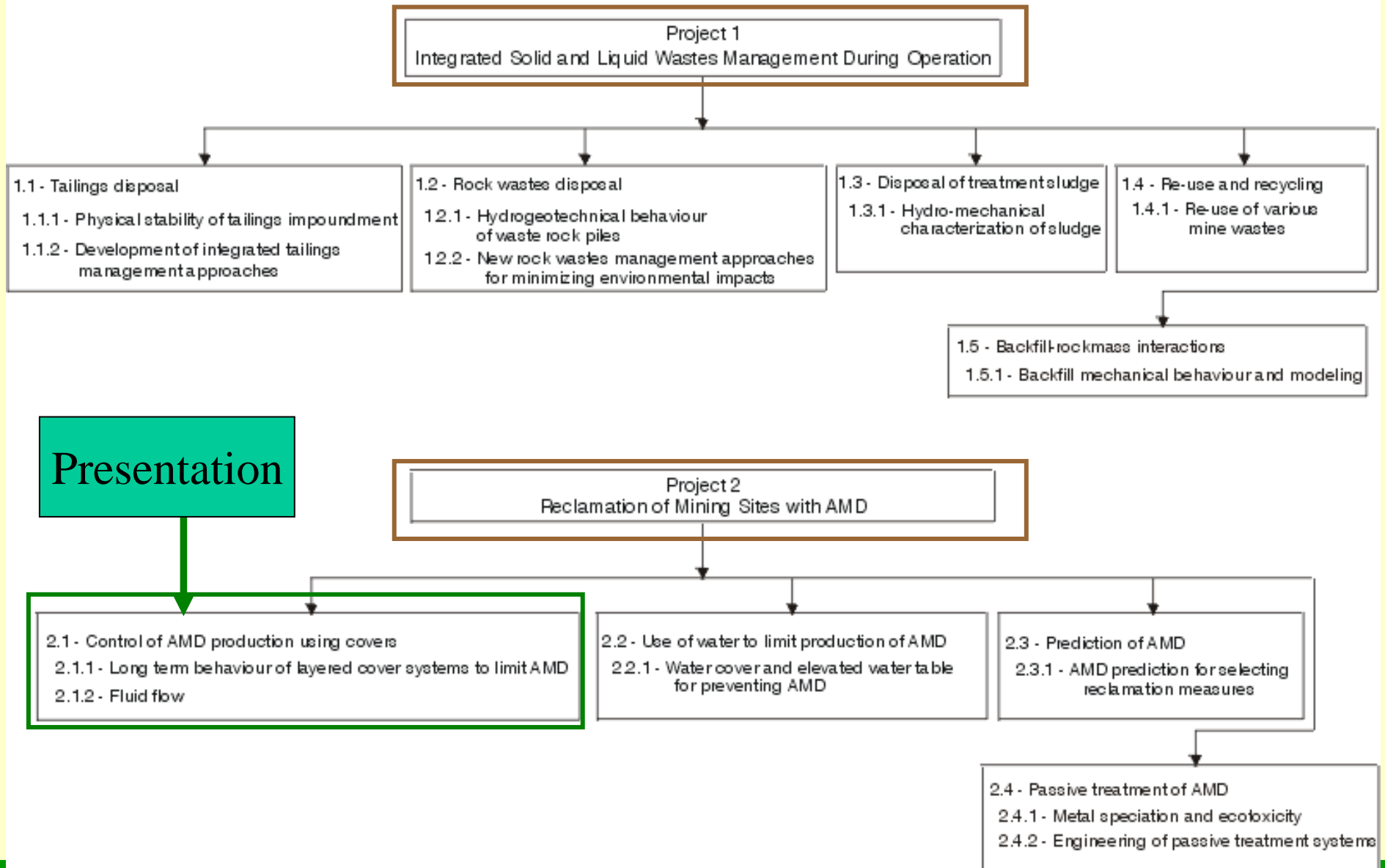


- **Research conducted by :**
 - Chair Holders (Aubertin and Bussière)
 - Three new professors (Zagury, Benzaazoua, Mbonimpa); 4 regular collaborators (Prof. Chapuis, Chouteau, Simon, Belem)
 - Five post-doctoral researchers.
 - More than 50 graduate students involved.
 - Technical support staff (lab and field)
 - Collaborators from other universities (UBC, U of T, ENPL-Nancy, U-Qld, INRS, Laval)





*Projects Organisation Chart
NSERC Polytechnique - UQAT Industrial Chair
Environment and Mine Wastes Management*



Historical and conceptual background on CCBE

- **Idea of using capillary barrier effects to control deep infiltration of water is not new (agricultural needs, strategic projects, environmental issues, etc.):**
 - Eagleman and Jamison (1961), Corey and Horton (1969), USA;
 - Rançon (1972, 1979, France), Frind et al. (1976, Canada), Johnson et al. (1983, USA) for radioactive wastes;
 - Landfills and other waste disposal facilities (e.g. Clothier et al. 1977; Zaslavsky et al. 1977, 1981; Andersen et al. 1985, 1986; Andre-Jehan, Barres, et al. 1988, Miyazaki, 1988, Ross, 1990, etc.)
- **Technology emerged with improved understanding of unsaturated soils behaviour; studies in soil physics, hydrogeology, and geotechnique** (e.g. Childs & Collis-George, Brooks & Corey, Gardner, Bear, Mualem, Hillel, Haverkamp, Parlange, Steenhuis, Kovács, van Genuchten, Gillham, Fredlund, etc.)



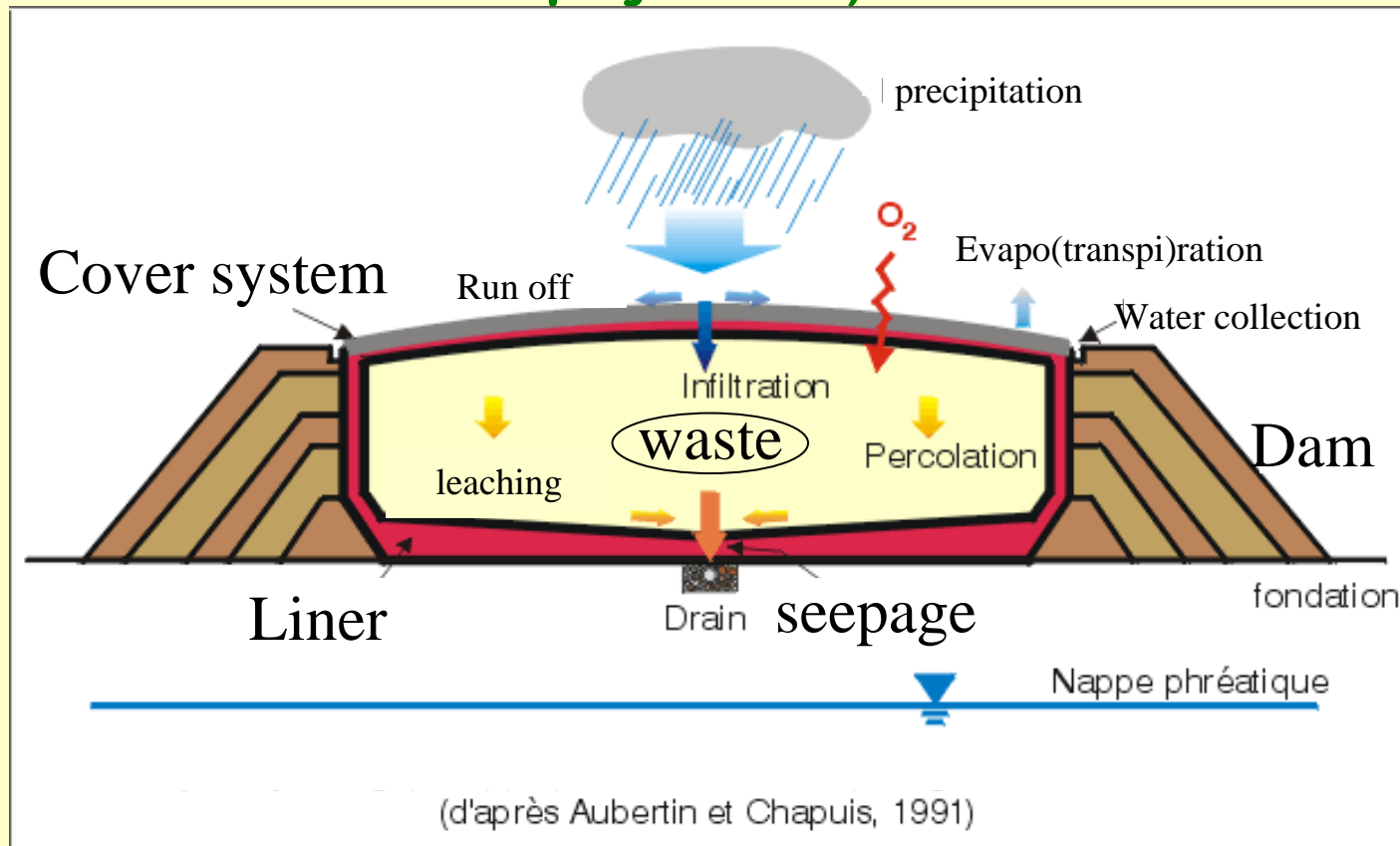
CCBE in mining

Control the production of AMD (ARD):

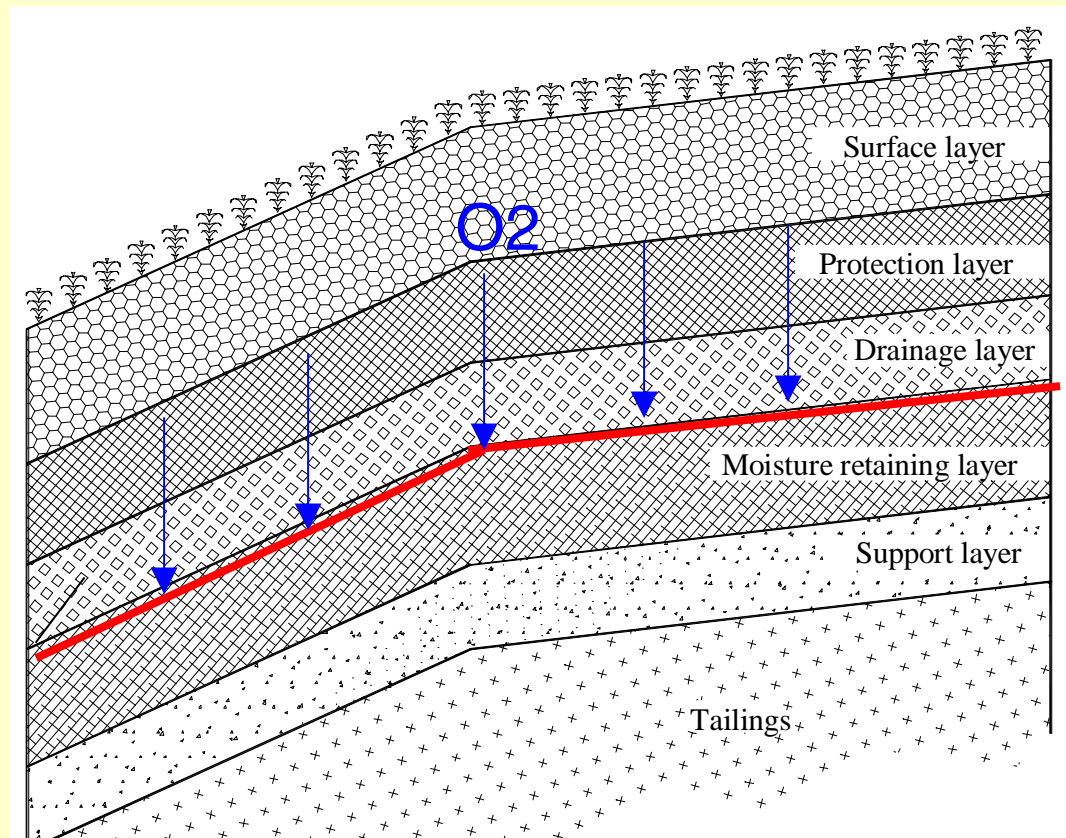
- Main concepts and first applications have been investigated in Scandinavia (Magnusson et al. 1983, 1985; Rasmusson and Ericksson 1986, 87; Collin 1987, etc.); and in Canada (SRK 1987, 1988; Nicholson et al. 1989, 1991; Yanful and St-Arnault 1990, 1991; Barbour, Wilson 1990; Aubertin and Chapuis 1990, 1991; etc.)
- Basic principles have been well established.
- Field experience has shown the many facets of CCBE; induced much progress over the last 15 years or so.
- Significant progresses, fuelled by our needs and by the newly available means for characterisation, modelling, and monitoring capabilities.



Cover is part of a complex system, that must be evaluated and understood; involves various specialties (geotech., hydrogeol., geochem.; forestry and soil physics...)



Proposed structure; for humid conditions, CCBE can act as an efficient oxygen barrier

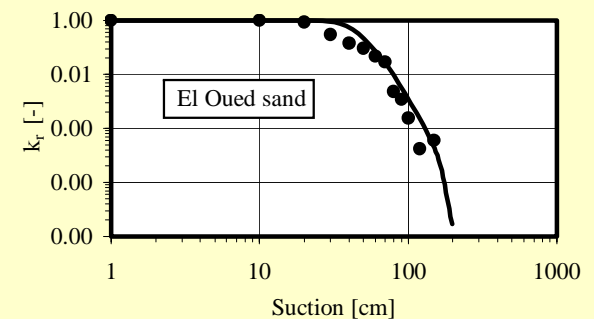
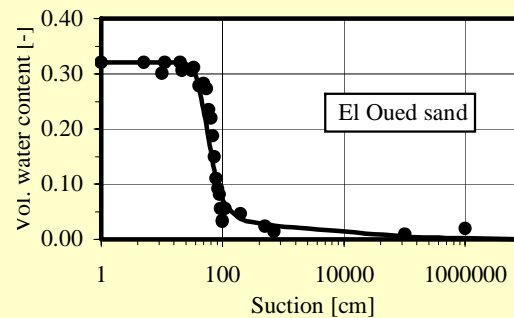
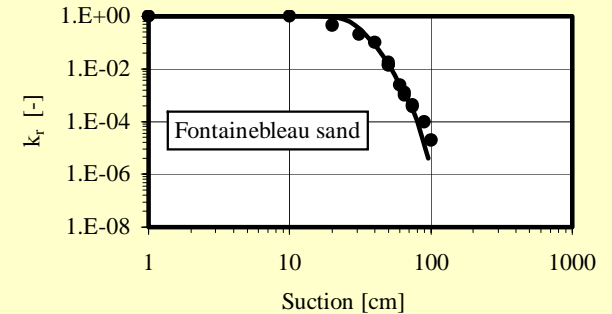
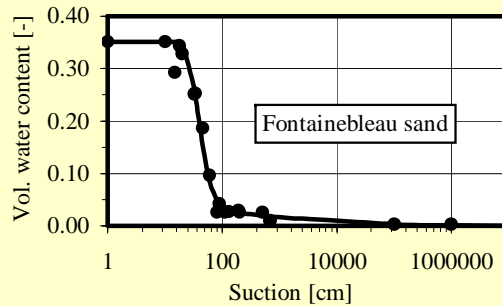
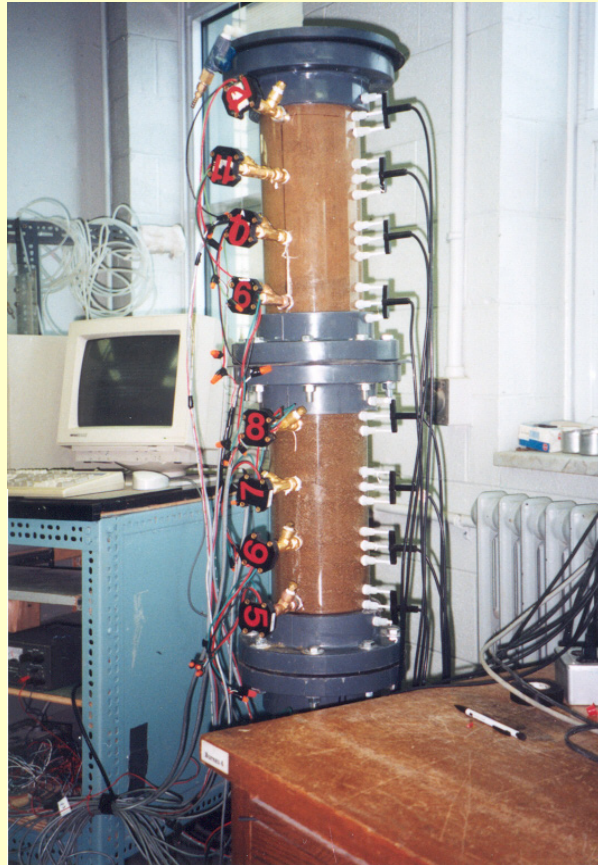


(Aubertin et al., 1995)

Diffusive
Flux of O₂
is reduced
when S_r is high



Hydraulic properties
required for design:
 k_{sat} , WRC, k_u

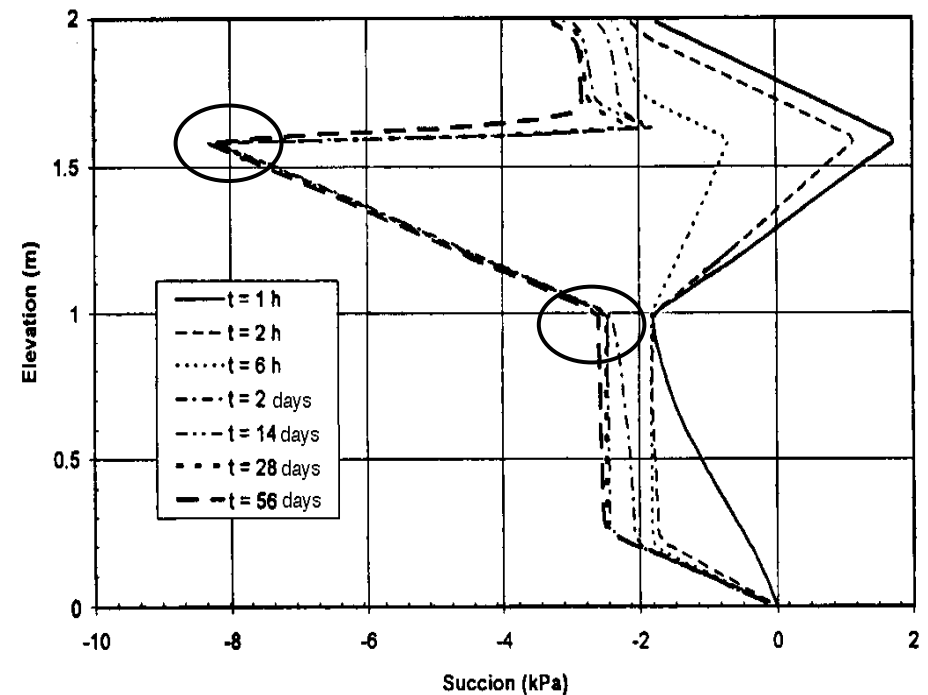
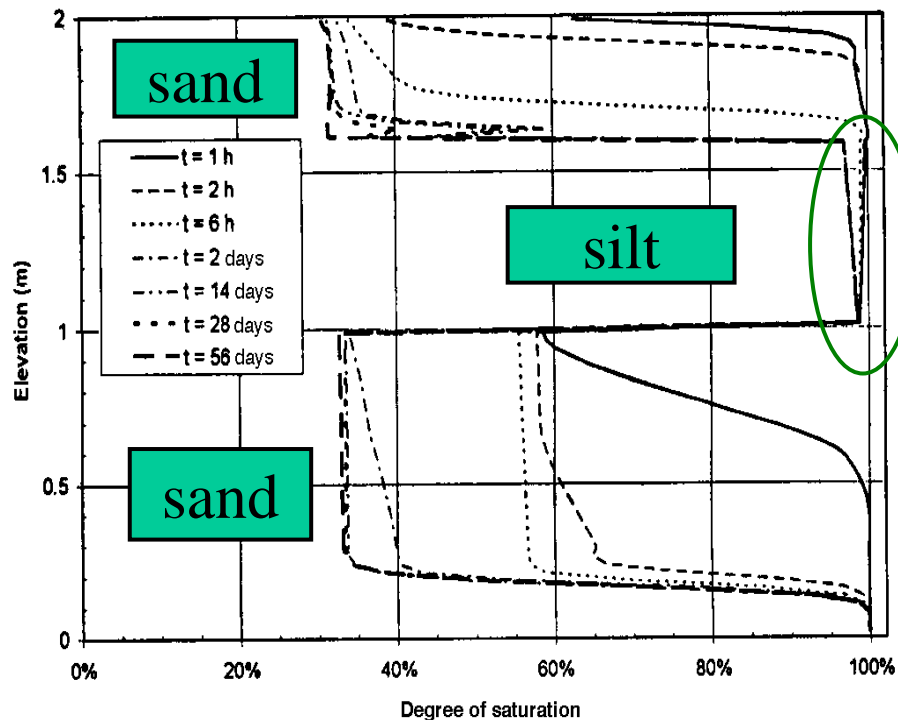


Properties can be measured, or estimated (“predicted”) for preliminary stages of the analysis.

Measured (full point) and predicted (full line)
WRC (left side) and k_r values (right side); data taken from Soeiro (1964); Taken from Mbonimpa et al. (2004)



Expected behavior of CCBE; based on 1D numerical calculations for drainage conditions (3 layer system: sand/silt/sand)

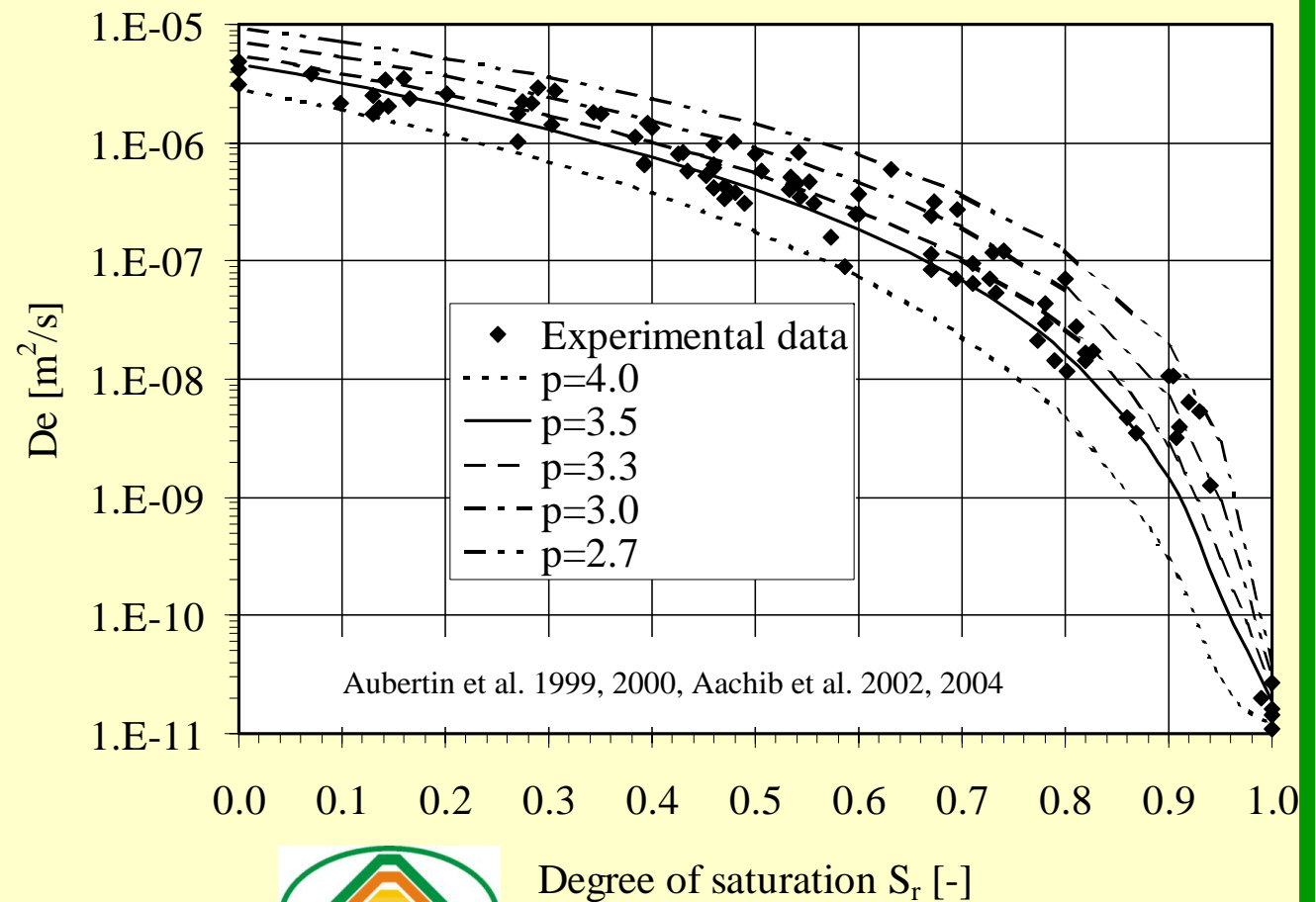


Aubertin et al. 1996

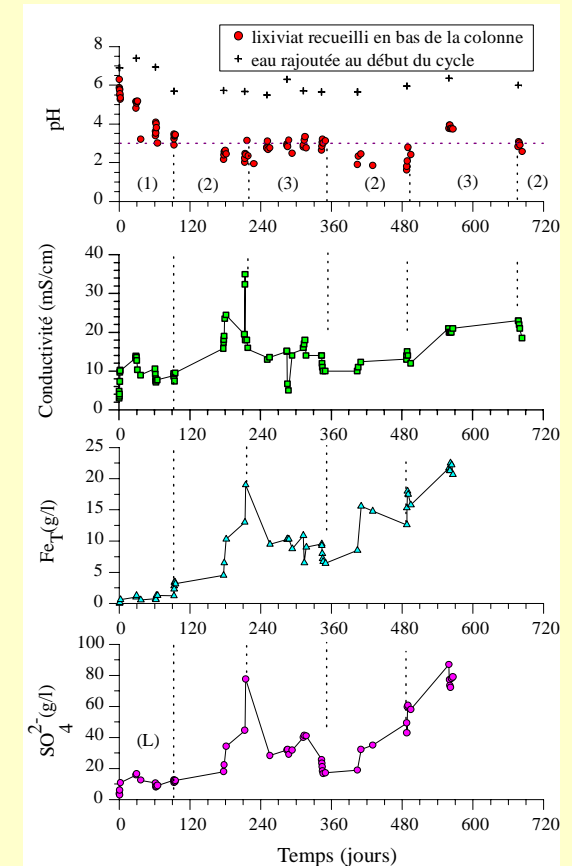
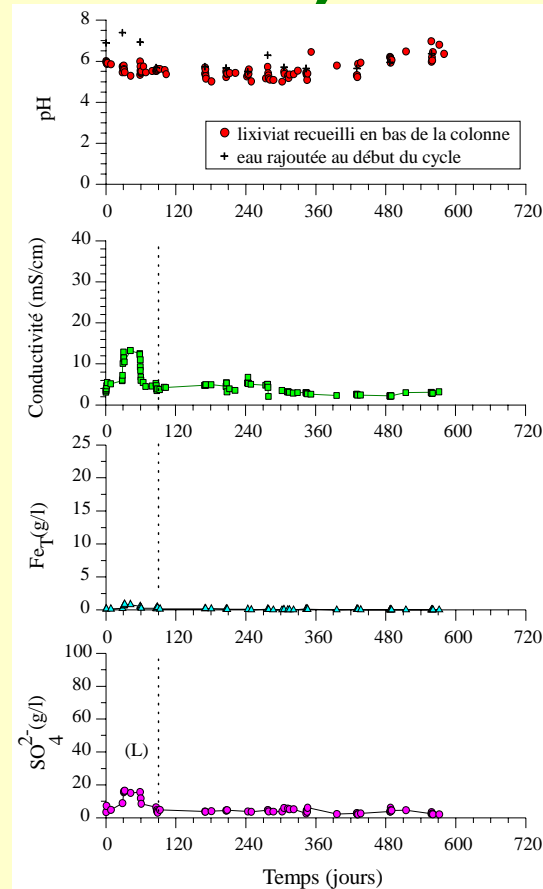


The effective diffusion coefficient

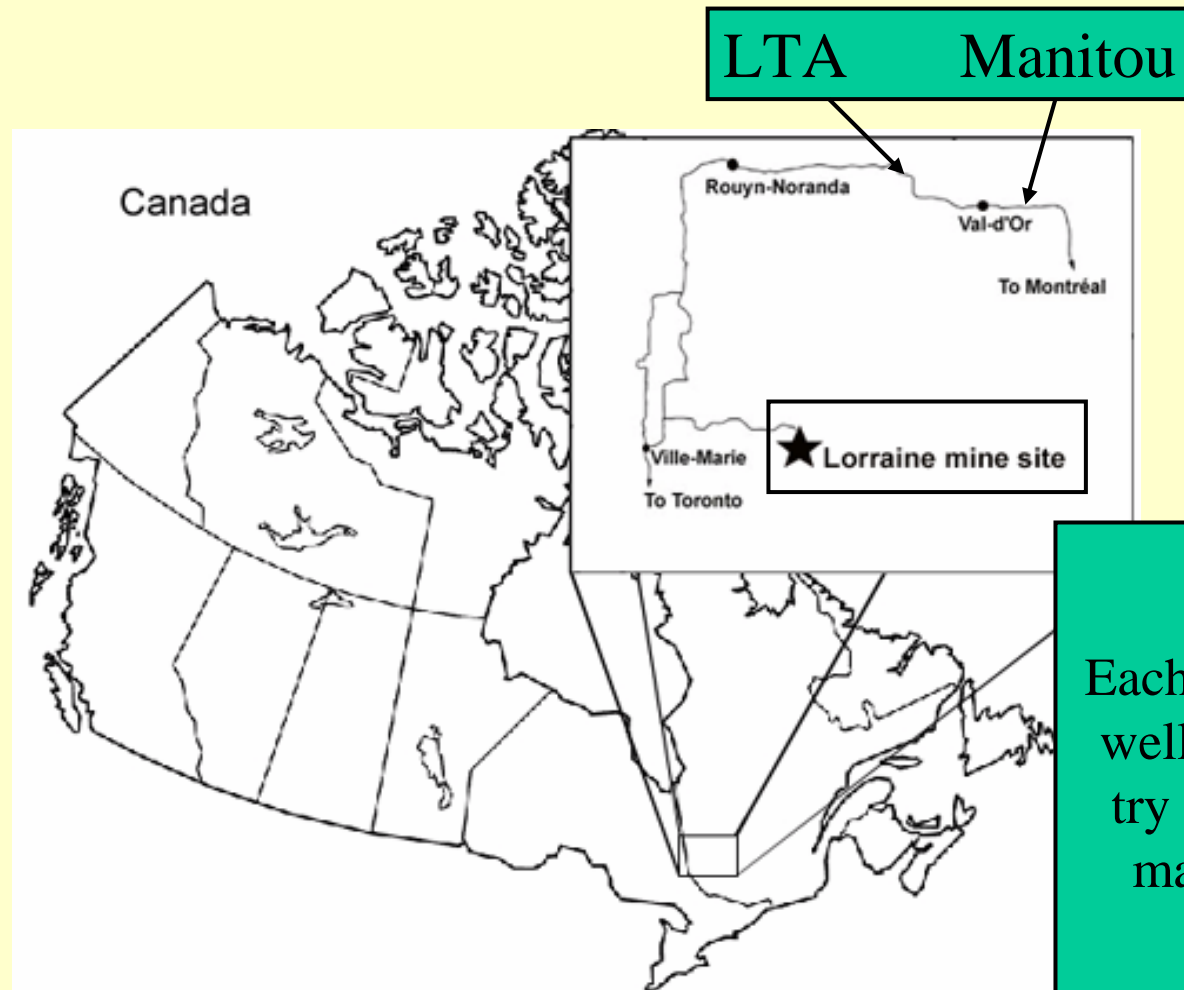
$$D_e = \frac{1}{n^2} [D_a^o \theta_a^p + H D_w^o \theta_w^p]$$



Characteristics of leachate, with and without covers built with tailings (Aachib et al. 98; MEND 2.22.2b)



3 sites in Québec (and one in Nevada)



Manitou site; study conducted with MRN & MEND



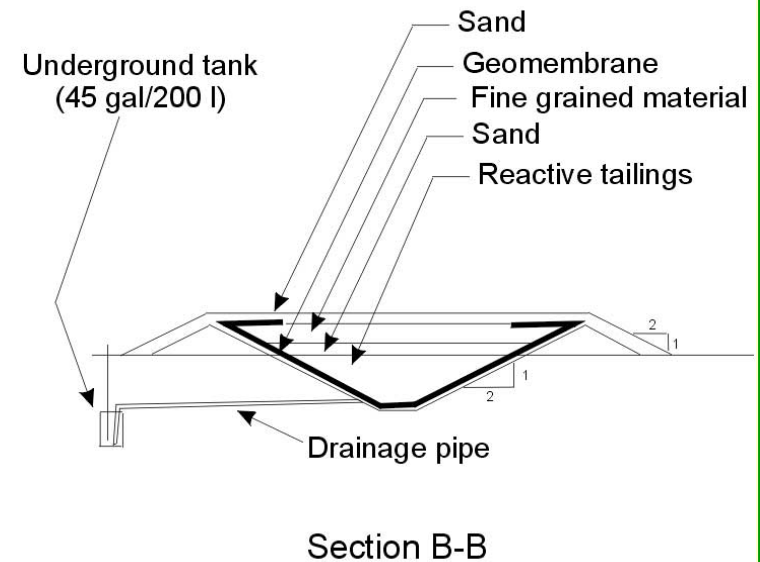
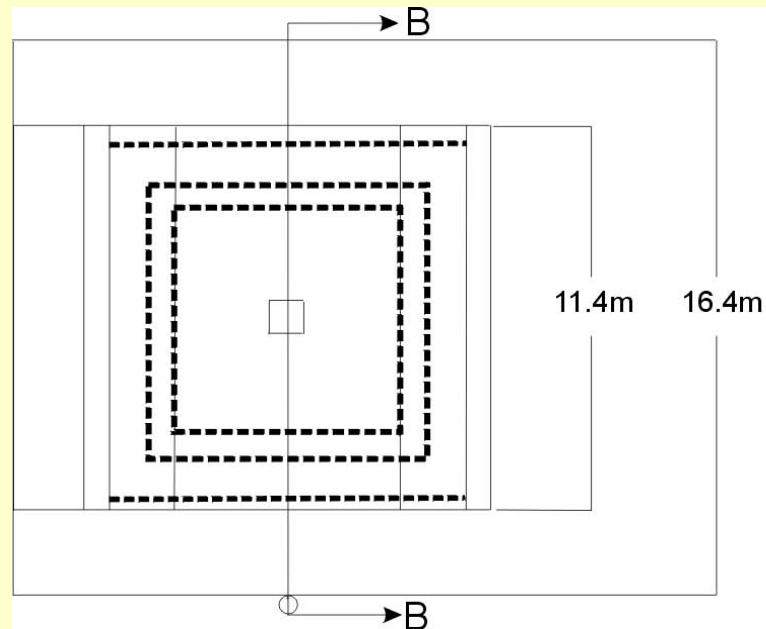
(after Fontaine,
1999; Dagenais,
2002)



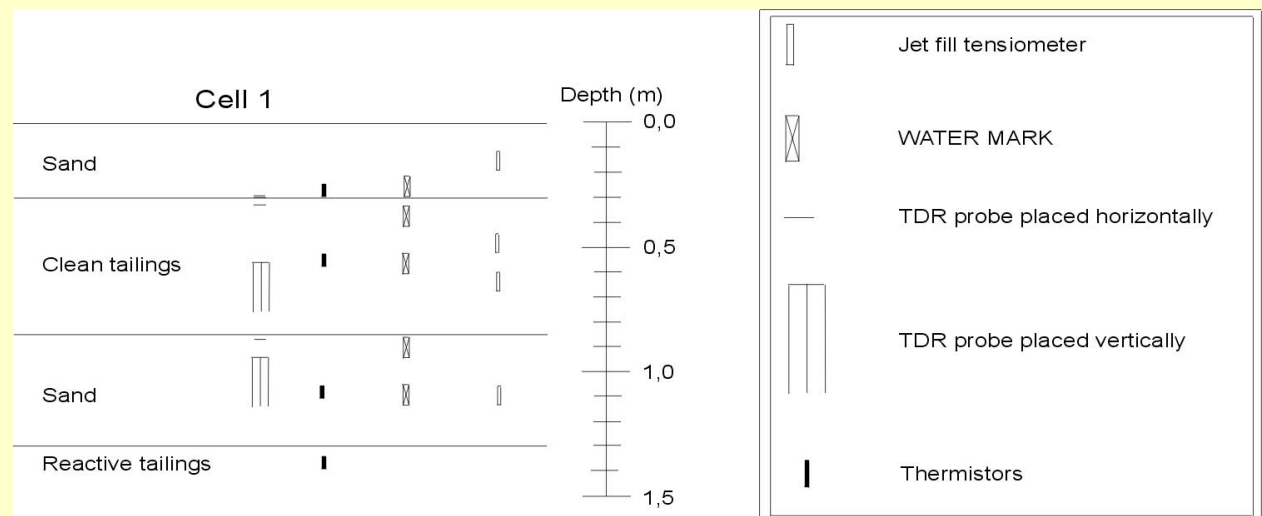
Field test
Plots close to
Tailings
impoundment



**Manitou
study:
non-acid
generating
tailings in
covers**



**Field tests
plots (6 cells)
MEND 2.22.2c
(Aubertin et al. 1997,99;
Bussière et al. 1999 ++)**





Cell construction At Manitou

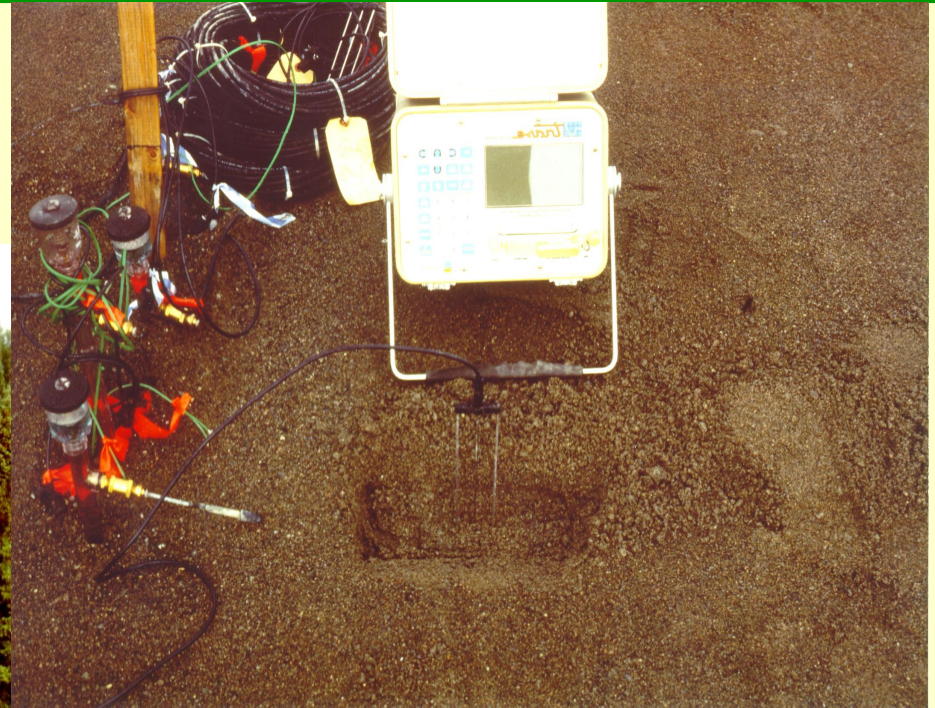
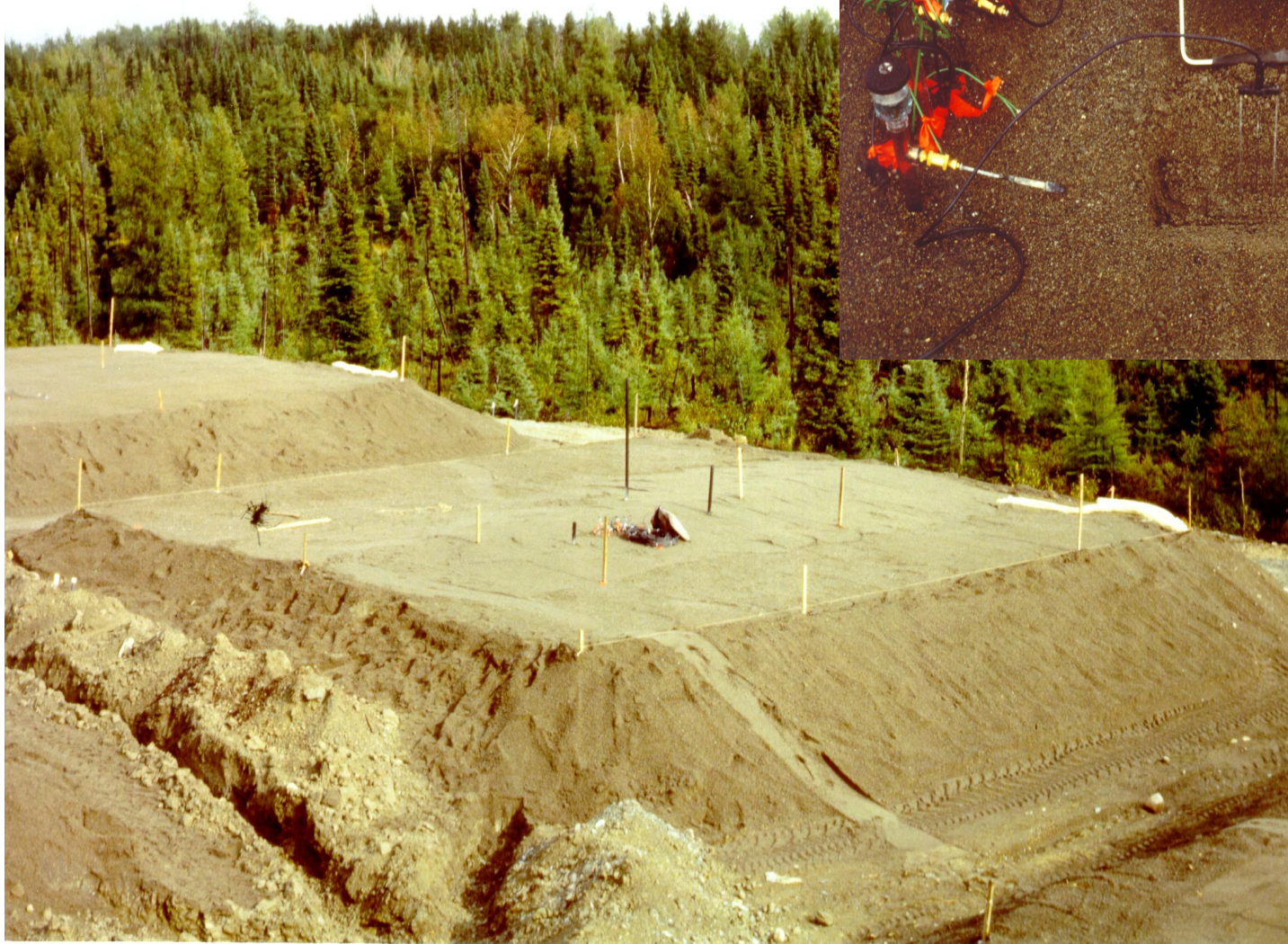




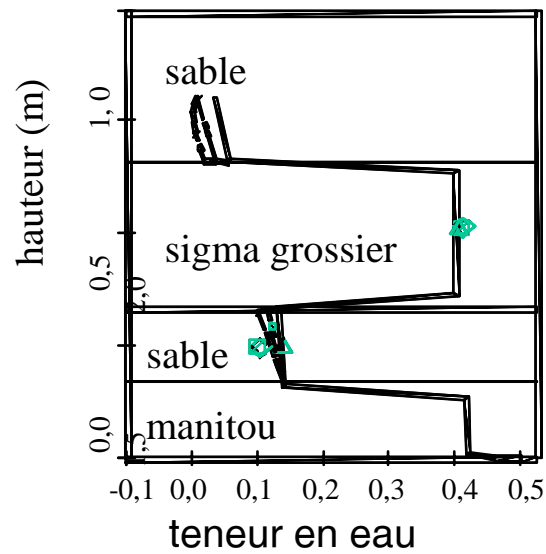
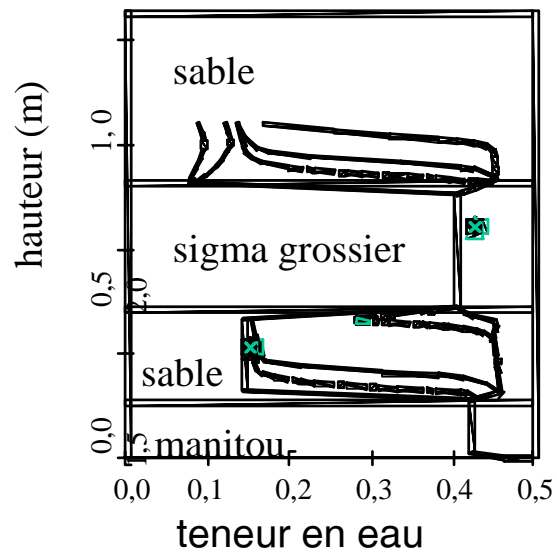
CCBE: sand, over tailings or
silt, over sand,
over reactive tailings

Cell construction
At Manitou

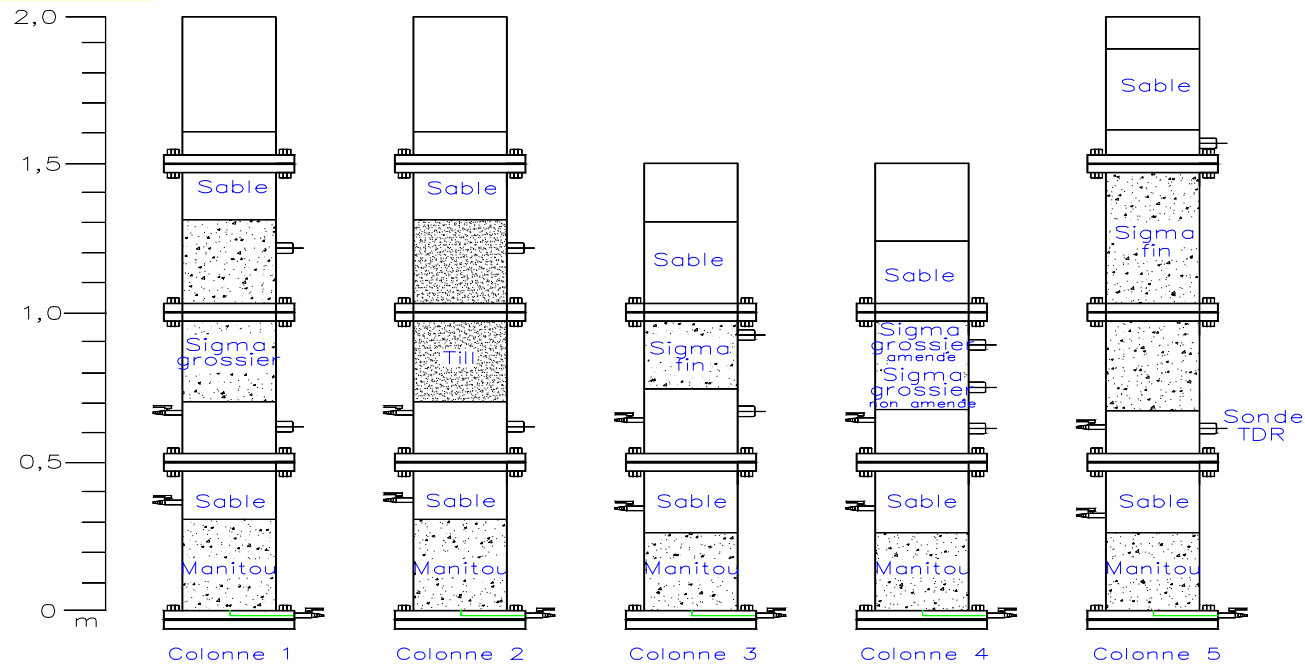




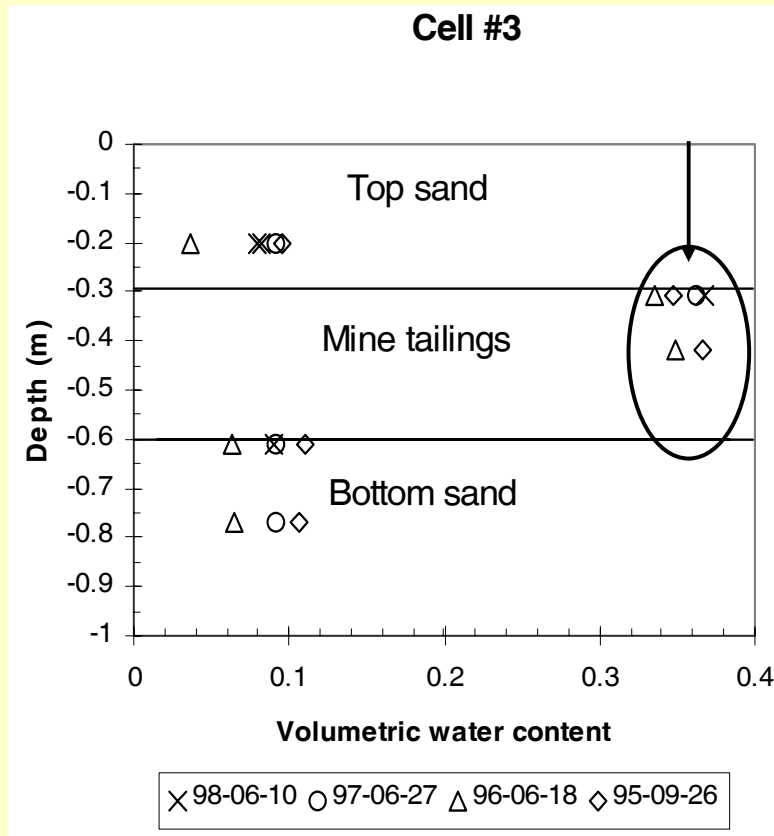
Instrumented
cells (6) at
Manitou,
With leachate
collection



Combined
with lab columns



In situ behaviour; water content remained fairly stable over 4 years

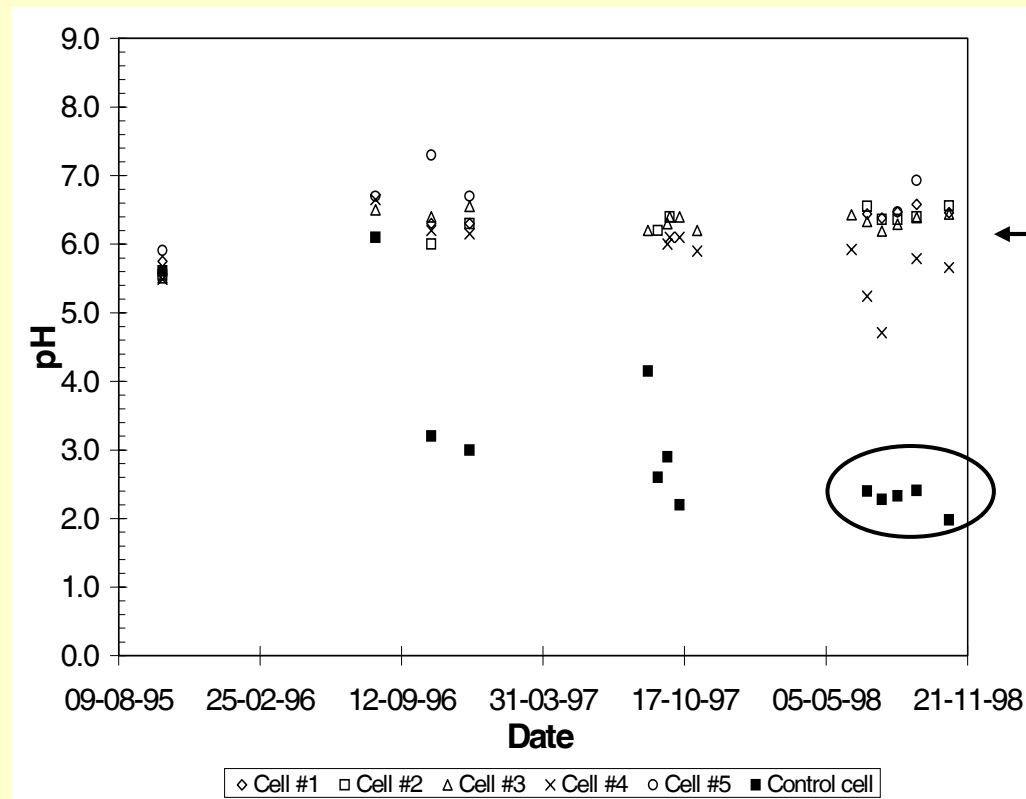


Well developed
Capillary Barrier
Effects

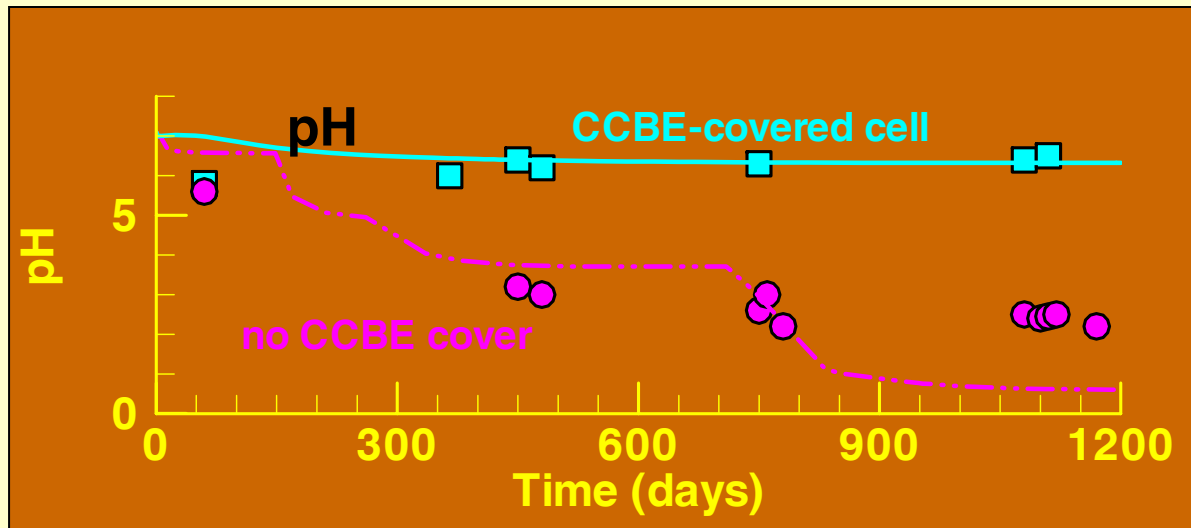


Geochemistry of leachate: with and without CCBE

- pH of leachate (also Metals and Sulfates)

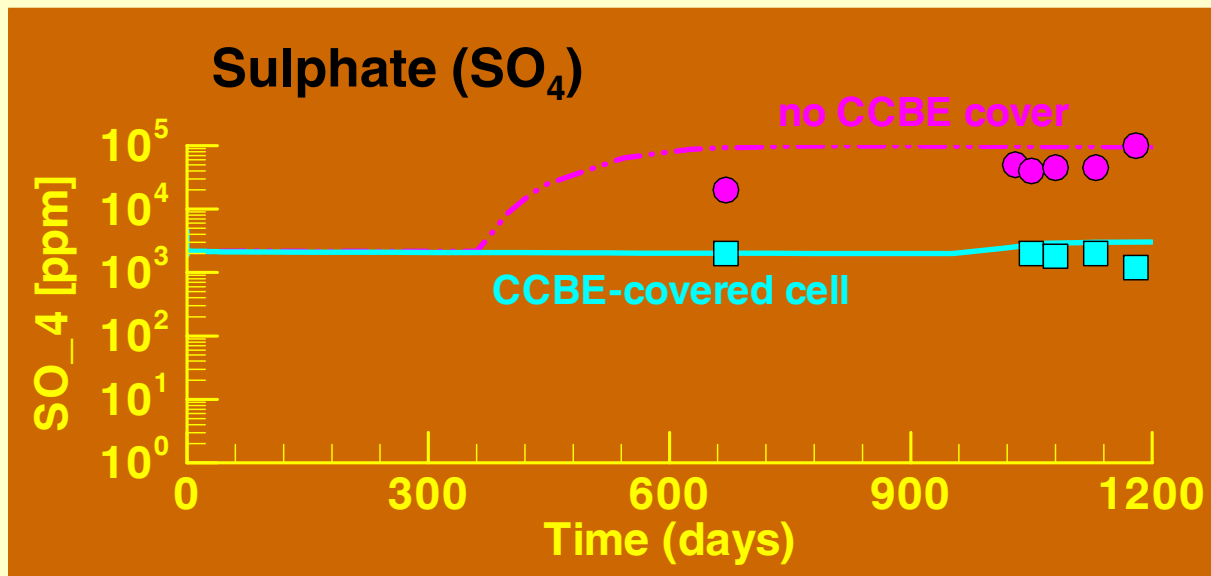


Measured vs calculated (coupled reactive transport modelling – Min3P/PolyMin)



Molson et al.
2004

— simulation
■ observed



Low oxygen
flux; mostly
dissolved
in water

Field work on Manitou site has shown us that...

- Predictive tools can be used to estimate key parameters: k_{sat} , WRC (SWCC), k_u , D_e , etc.
- Predictive models do not replace actual testing on real materials.
- Values obtained should be confirmed by in situ measurements.
- CCBE behaved as expected (from numerical calculations) in the field; confirmed (and completed) by lab experiments.
- Non-acid generating tailings (natural or desulphurized) can be used to construct an efficient CCBE.
- Site is to be reclaimed in the coming years...



LTA case (ongoing since 1996..)

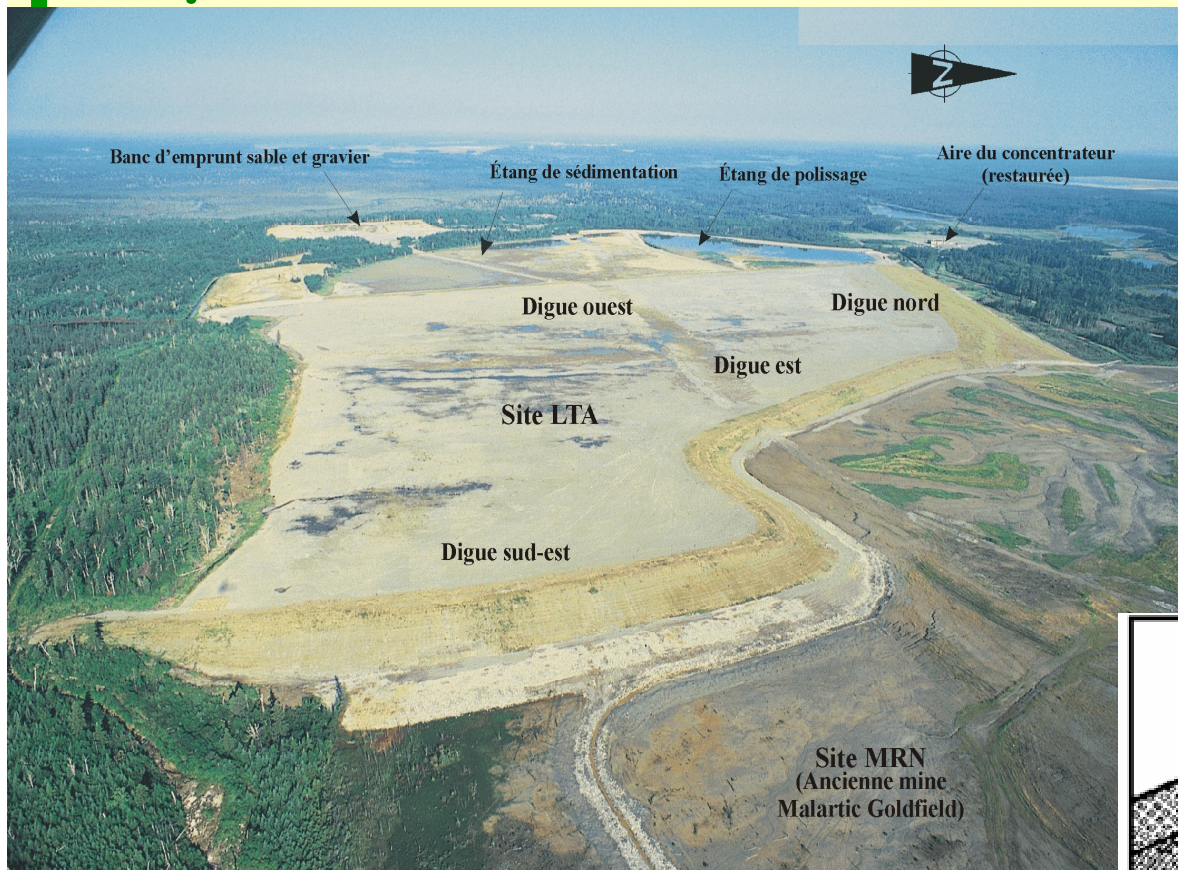


One of the
First Large
Scale
Applications
of CCBE

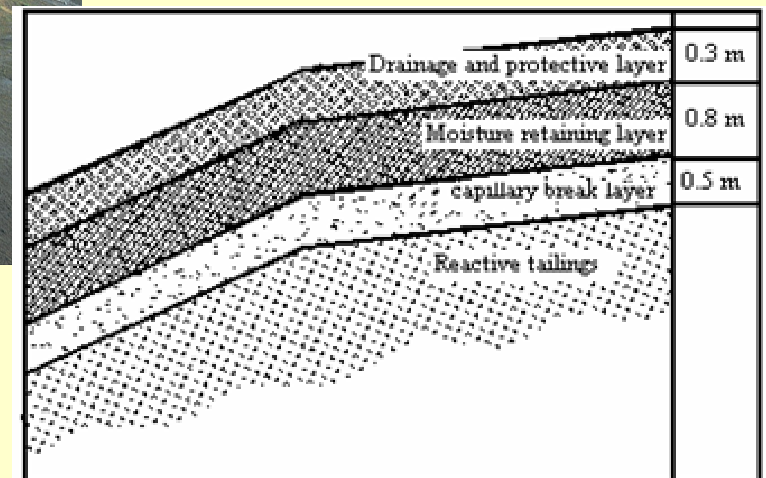
(map adapted from
Fontaine, 1999)



LTA tailings impoundment; cover installed upon closure in 1996, using MRN tailings

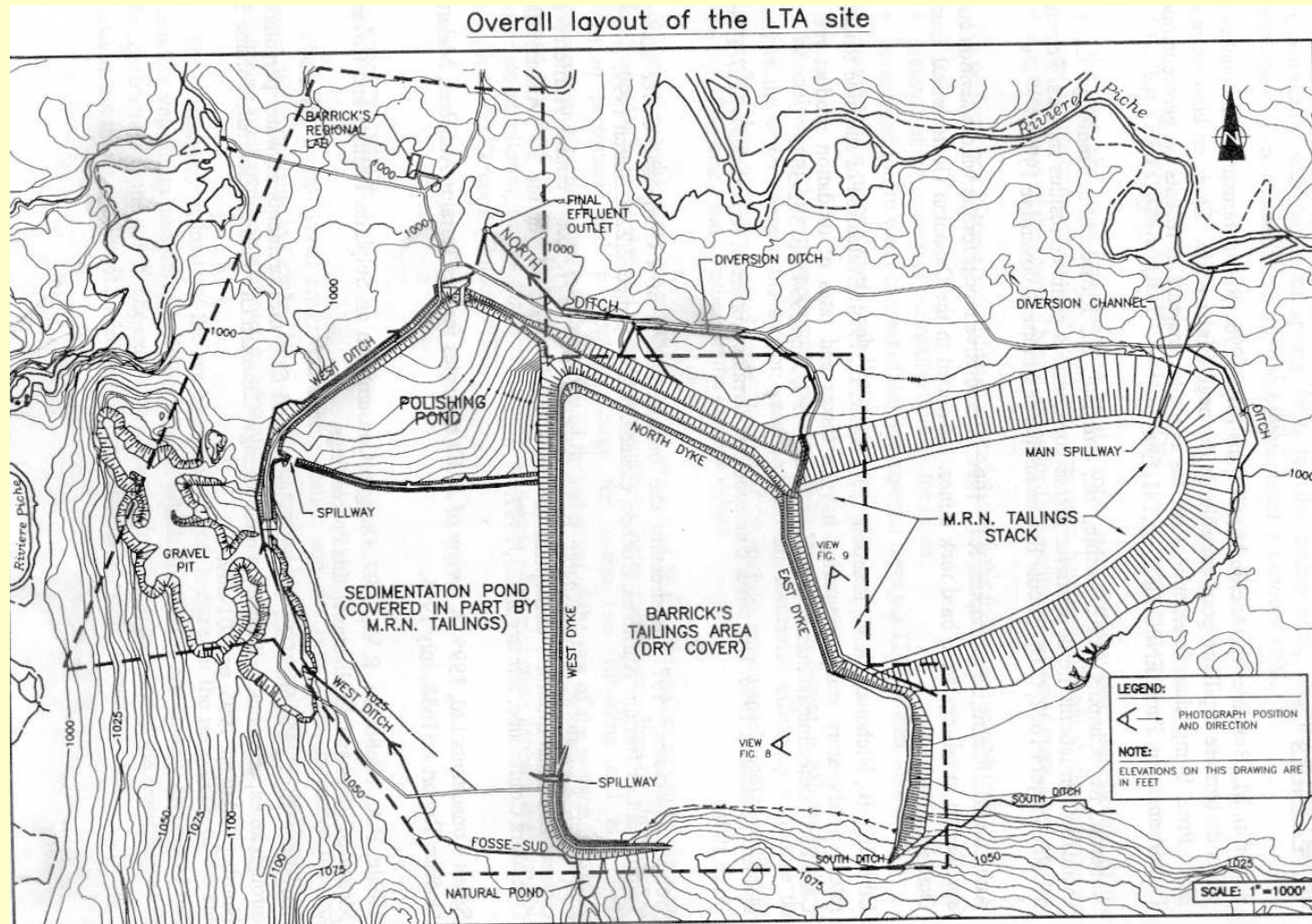


Worked with
Barrick
and
Golder

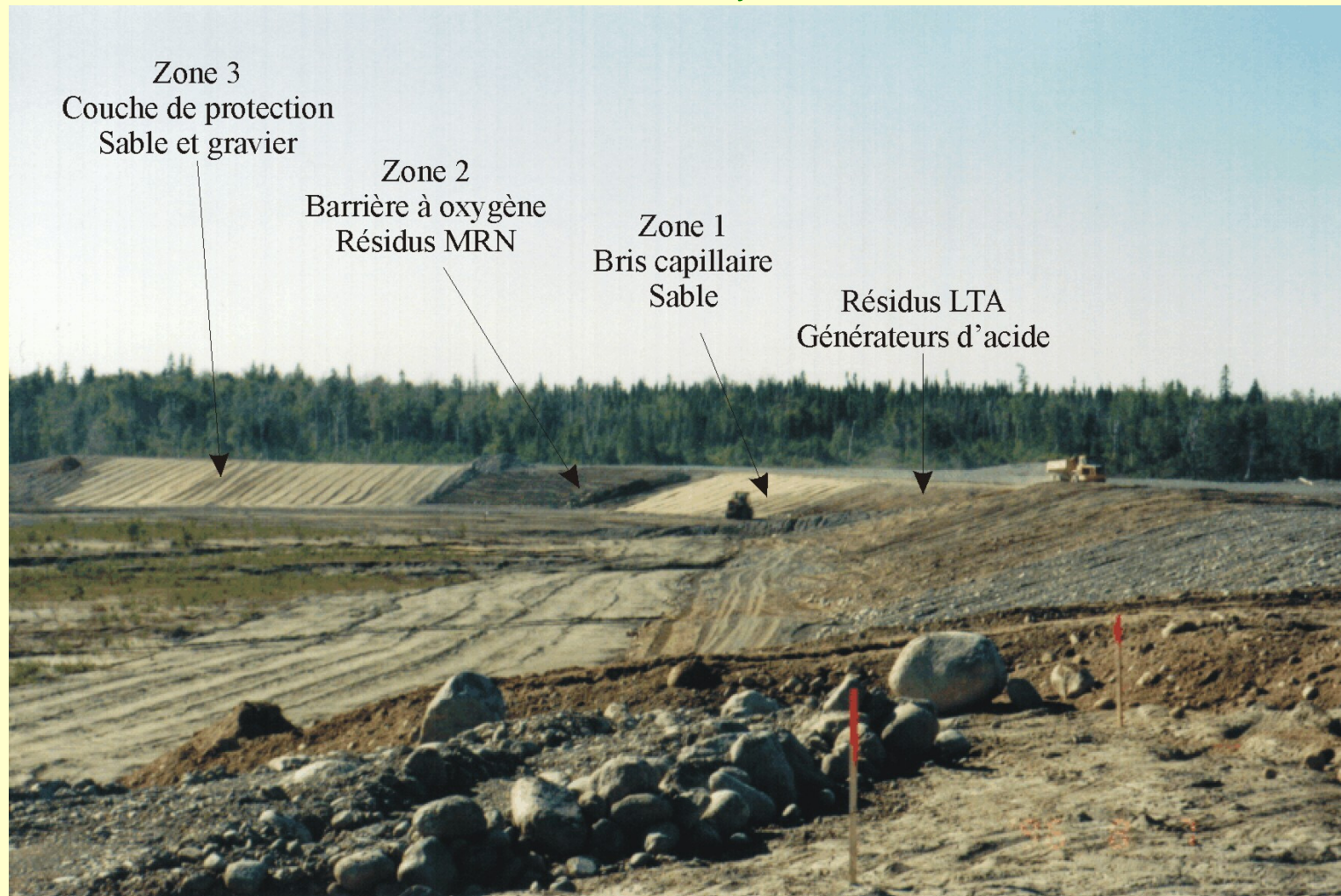


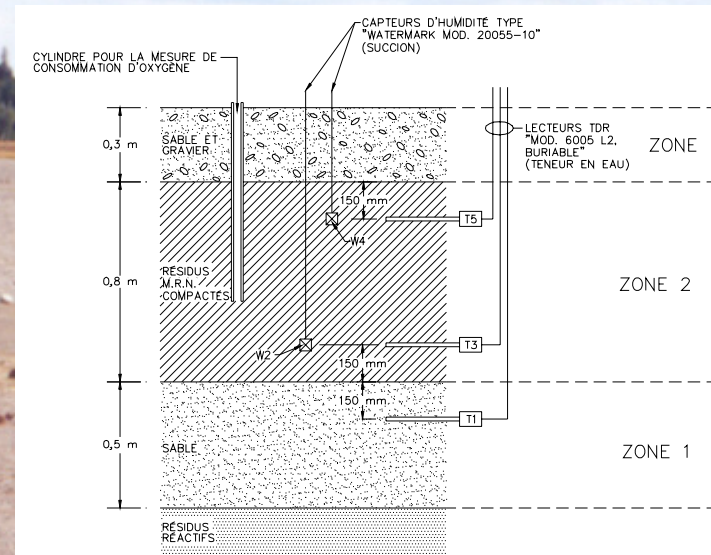
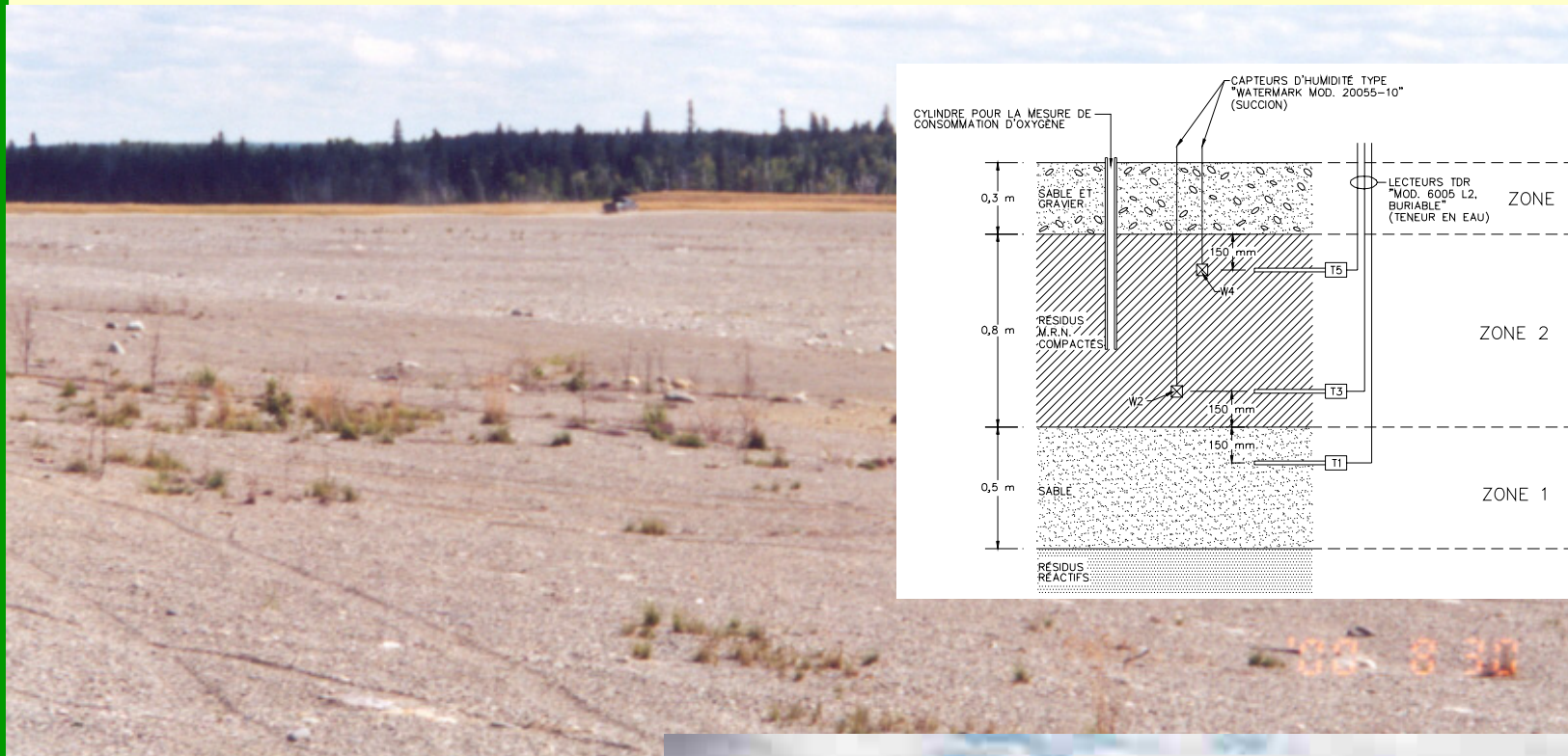
LTA cover

- The area covered is about 65 ha



CCBE construction at LTA (mostly winter time)





Instrumented and
Monitored since
1996

Industrial NSERC Polytechnique-UQAT C

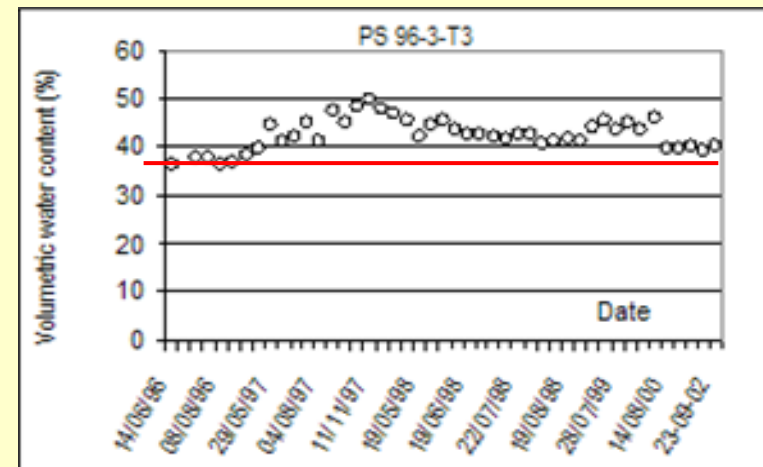
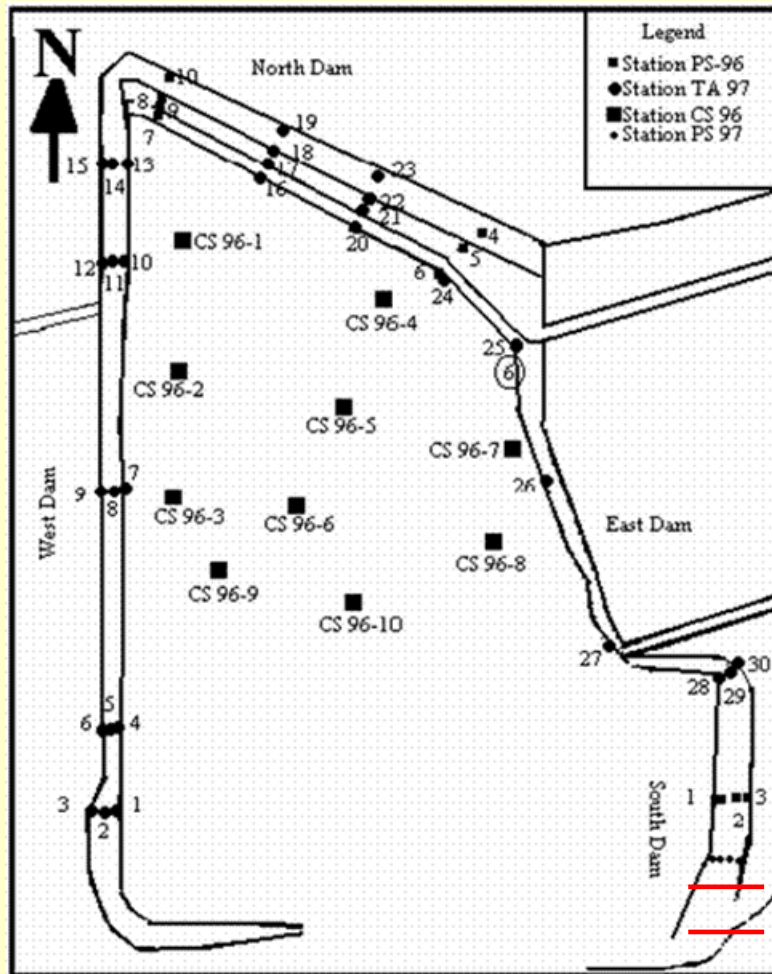


- LTA cover (top of dyke): 65 ha; < 90k\$/ha



Comparison between measured and calculated water content; results met target.

Monitoring stations
Along a grid



LTA CCBE:
efficient to reduce
oxygen flux



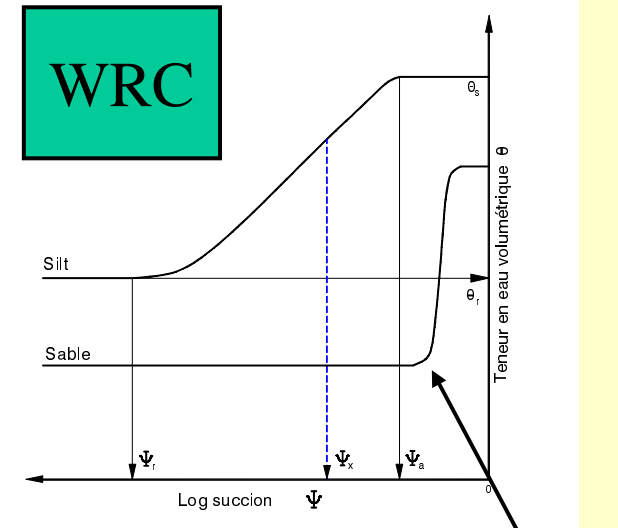
In 1996, started working on the influence of slope on cover behaviour : largely neglected aspect at the time...



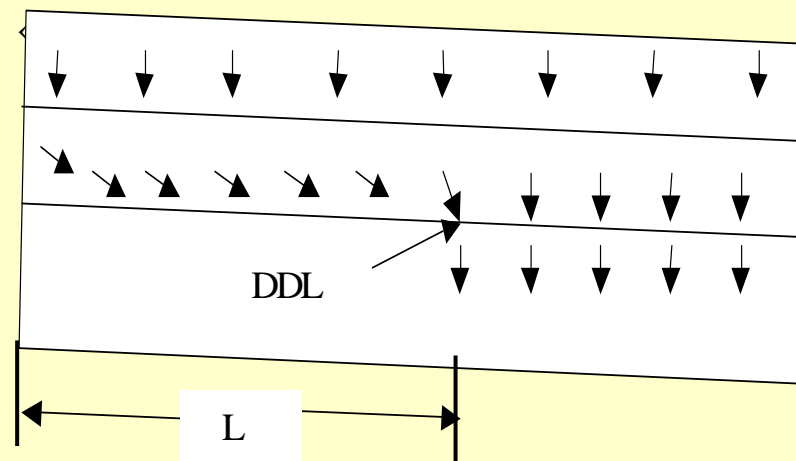
In inclined CEBC,

water tends to flow above and in the water retention layer;

- accumulates along the slope;
- may reach DDL point where suction at the interface with coarse material reaches WE
- loss of water retention by deep percolation
- also risk of desaturation in the upper parts



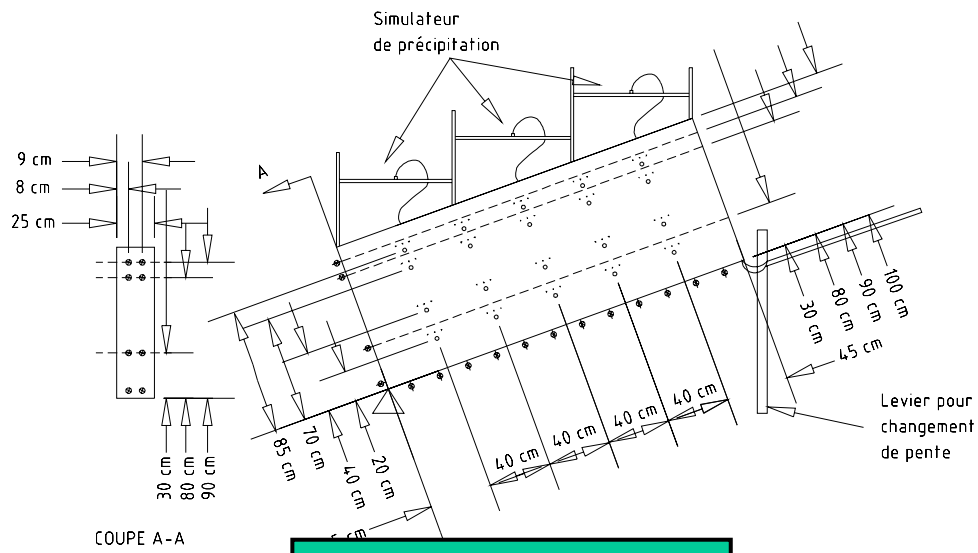
Papers by
Aubertin et al. 1997
and Bussi re et al.
1997, 1999, 2000, etc.



Sand
Silt
Sand

WEV





Inclined box Tests in the lab

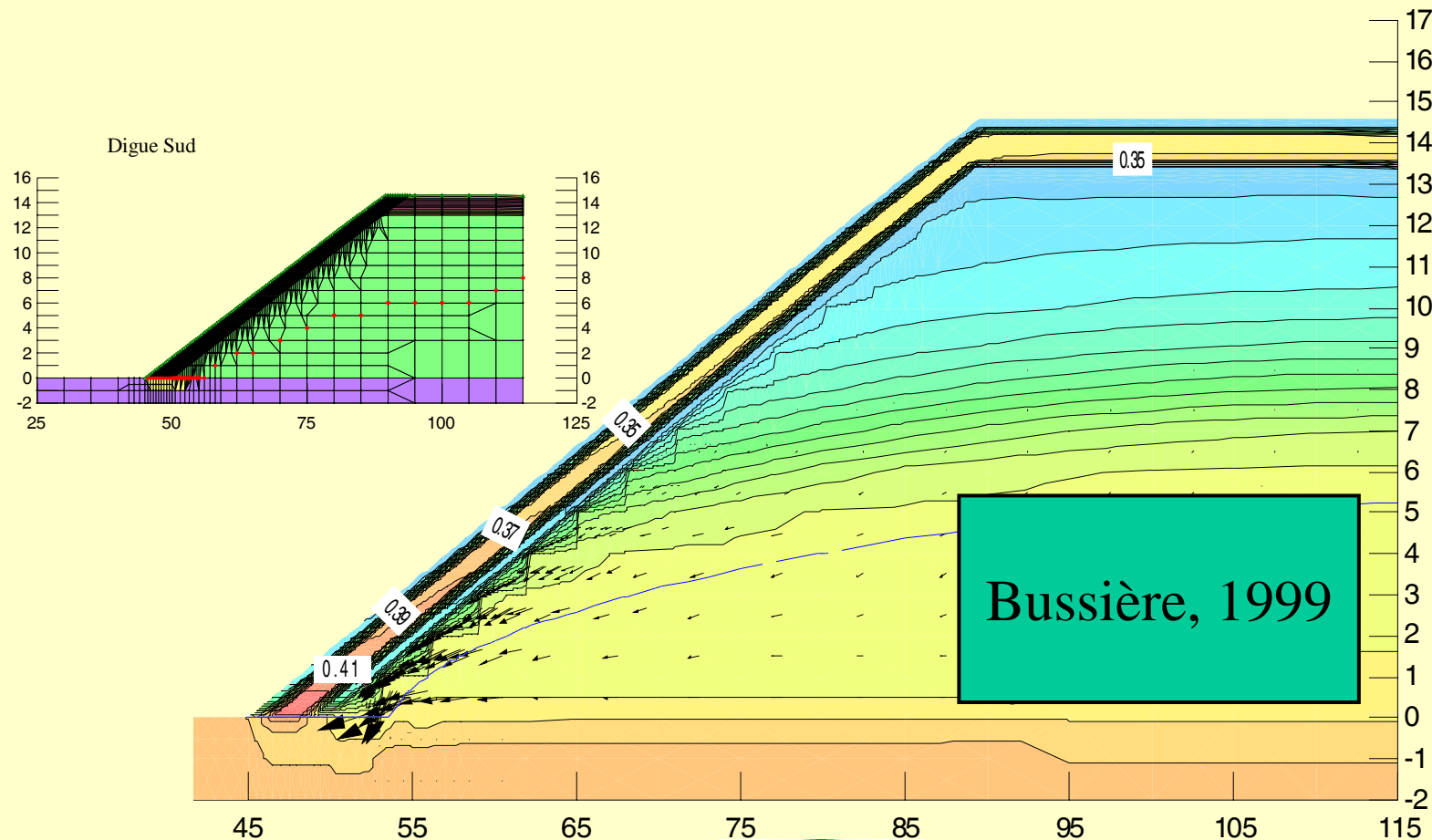
Bussi re et al.
1998, 2000



DDL phenomena was studied with numerical models, physical models, and field measurements.

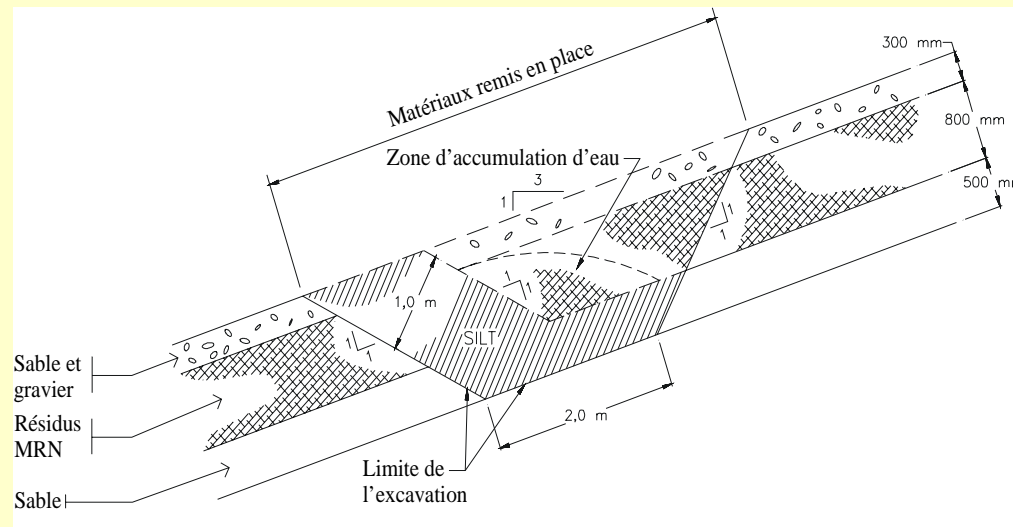


Modelling results showing the influence of elevation on volumetric water content



Field Infiltration Tests with instrumentation ; confirmed calculation results

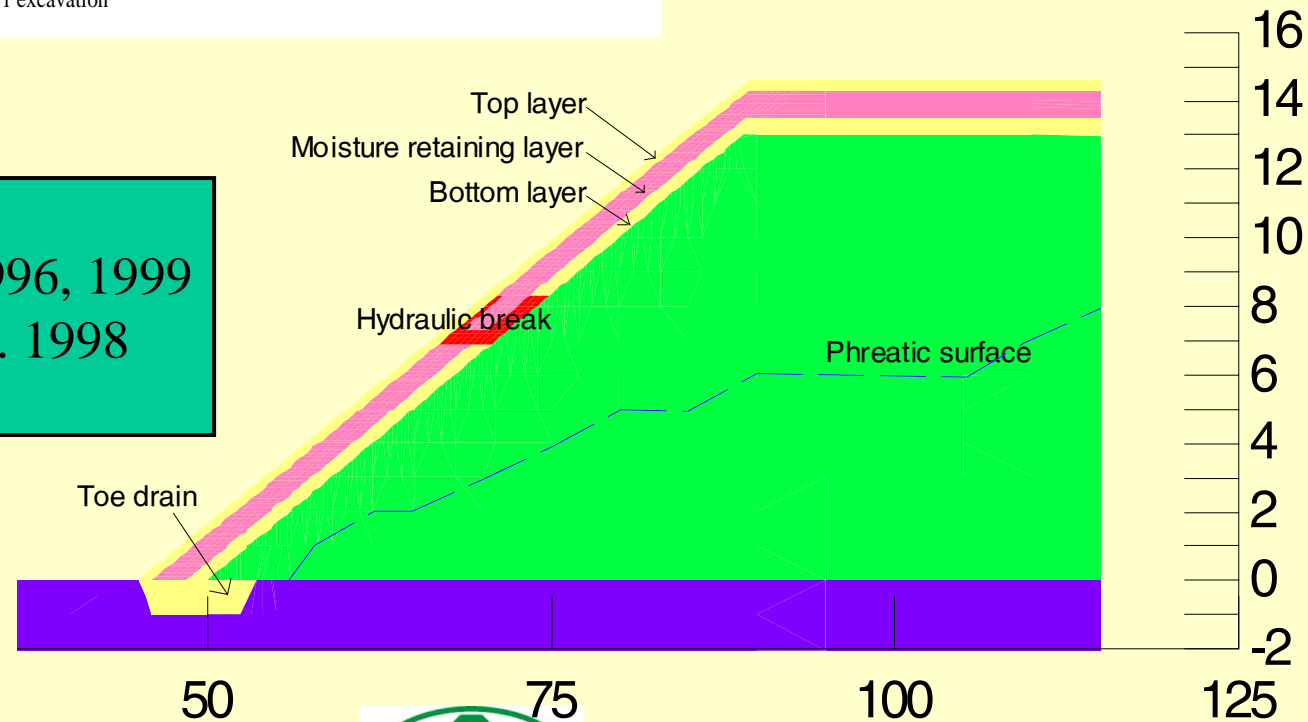




**Suction
(or hydraulic) breaks**

South-East dam

Aubertin et al.1996, 1999
Bussière et al. 1998





Field tests:
i) 1997
ii) 2004



Industrial NSERC Polytechnique-UQAT Chair



During the LTA site study, we learned (and confirmed) that ...

- Predictive models based on simple geotechnical properties (i.e. grain size, porosity, consistency limits, etc.) can also be used (after proper calibration) to evaluate the range of properties for a heterogeneous material deposit...
- In situ monitoring is key for evaluating the actual performance of the cover system.
- Also provides information to reconstruct the in situ WRC, and to follow its evolution in time.
- Freeze-thaw cycles may affect permanently the behaviour of clayey soils; low plasticity silts (like hard rock mine tailings) are less prone to permanent damage because of healing capacity.



During the LTA site study, we learned (and confirmed) that ...

- Slope (inclination, length) has a major influence of CCBE response used as oxygen barrier (or as a SDR-type cover)
- Analysis should make use of 2D models (or 3D in some cases).
- In the case of sloping areas, steady-state solutions are of little use; transient analysis are required.
- Extreme events (Precipitation, Drought,) may control the system design ...

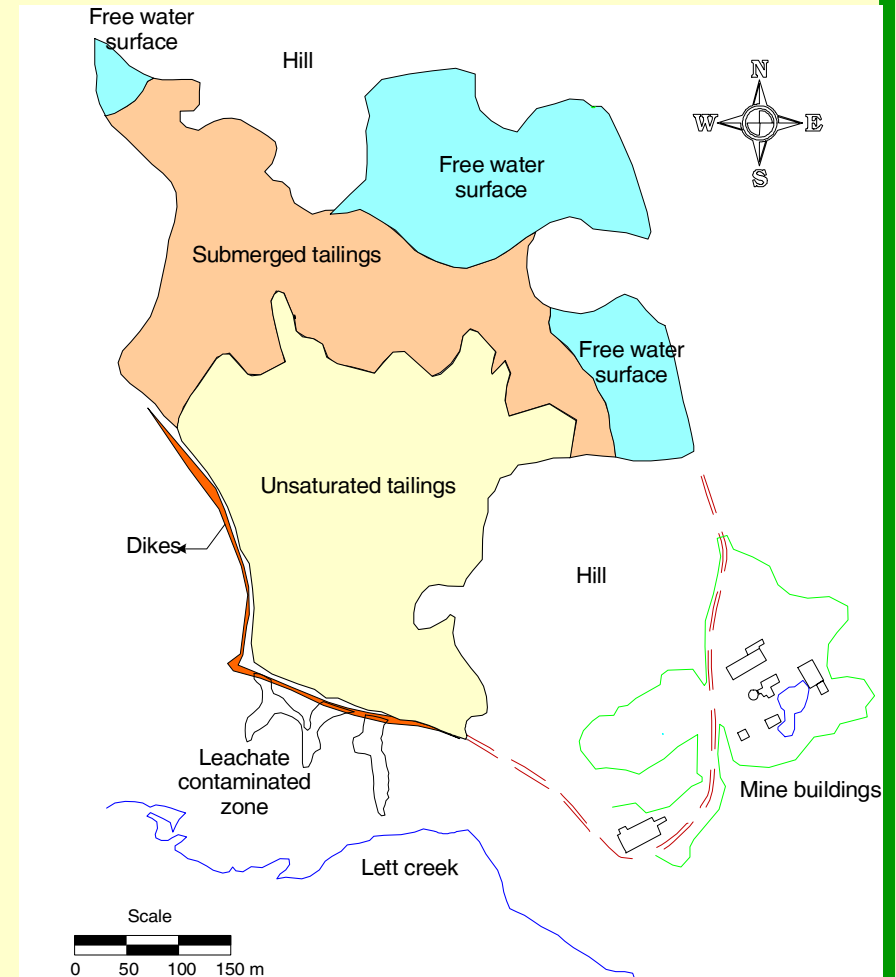


During the LTA site study, we learned (and confirmed) that ...

- Low plasticity soils (silts and sand) allow winter construction of the cover; materials should not be too wet...
- In a humid climate, CCBE may be less effective the first year; needs time to « recharge »; spring thaw may be very helpful for increasing the water content of the retention layer.
- Small amounts of sulphide in the cover material may be beneficial as it reduces the O_2 flux; must assess long term depletion (temporary contribution)



Lorraine site (helped MRN, Dessau-Soprin)



A long term process - 40 cm of suphides depletion in 35 years, with 5 more meters to go...



Site Lorraine, Témiscamingue

Industrial NSERC Polytechnique-UQAT Chair



Lorraine before and after (winter construction)

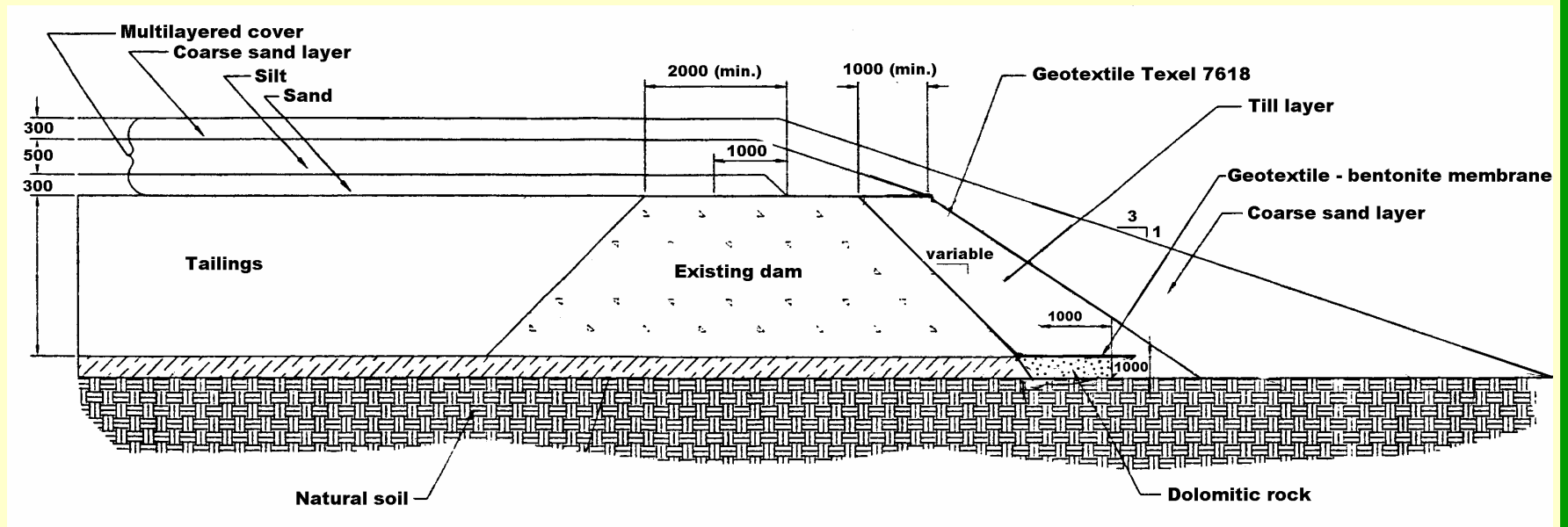


CCBE:
15 ha;
< 100k\$/ha



Cover configuration

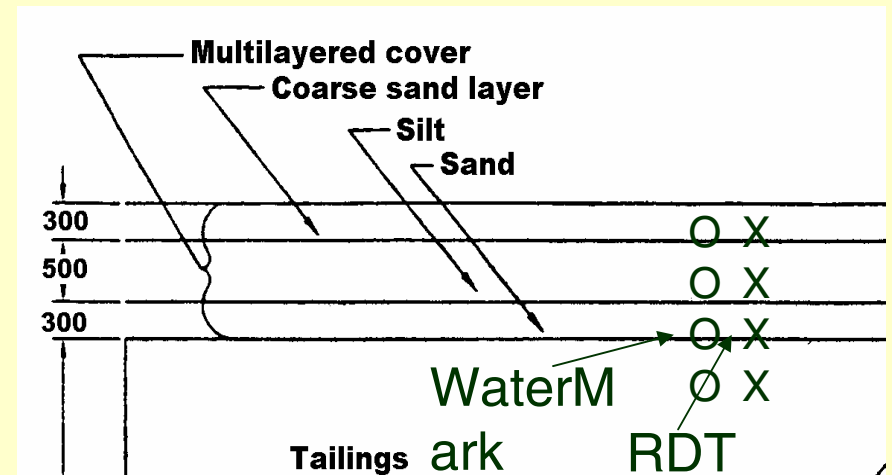
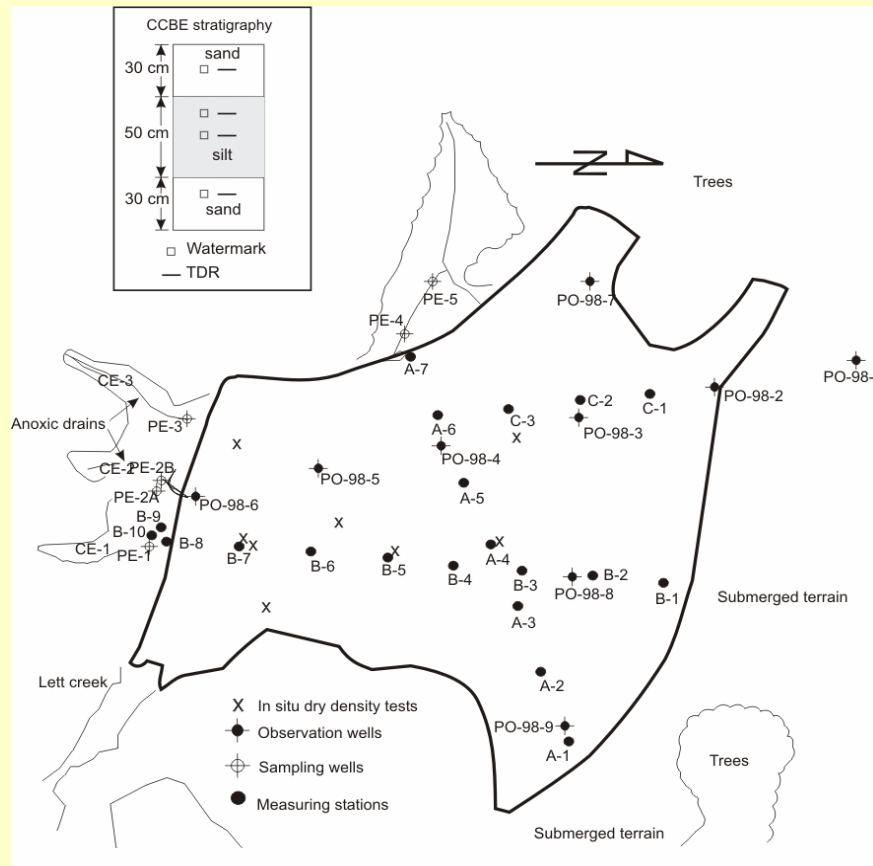
Target Flux : 20 - 40 g/m²an



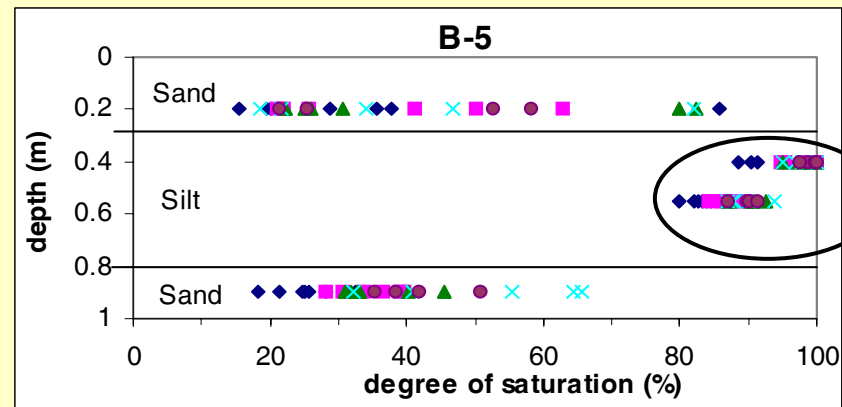
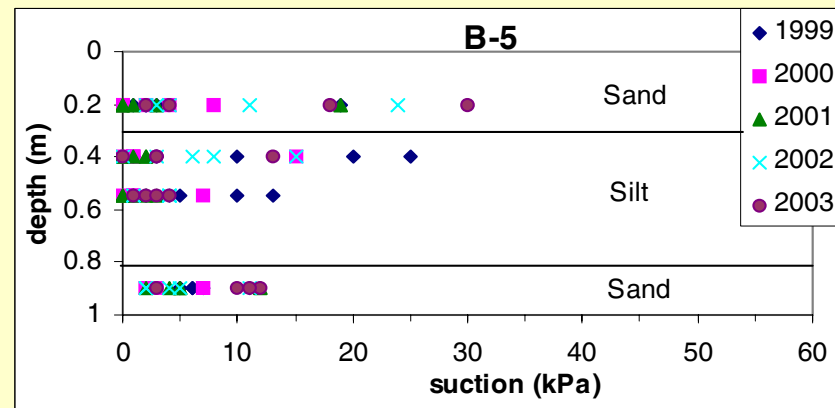
(Fontaine, 1999)



Instrumentation CCBE at the Lorraine site

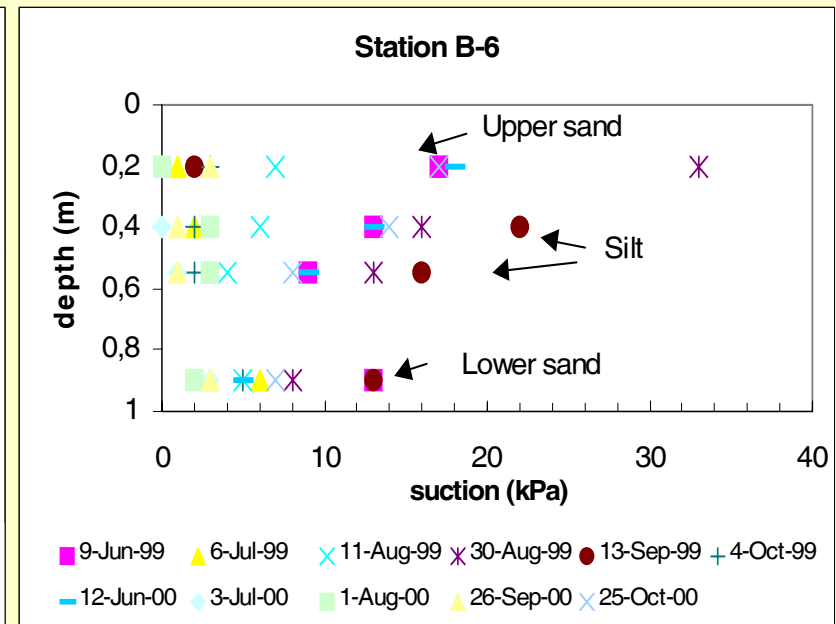
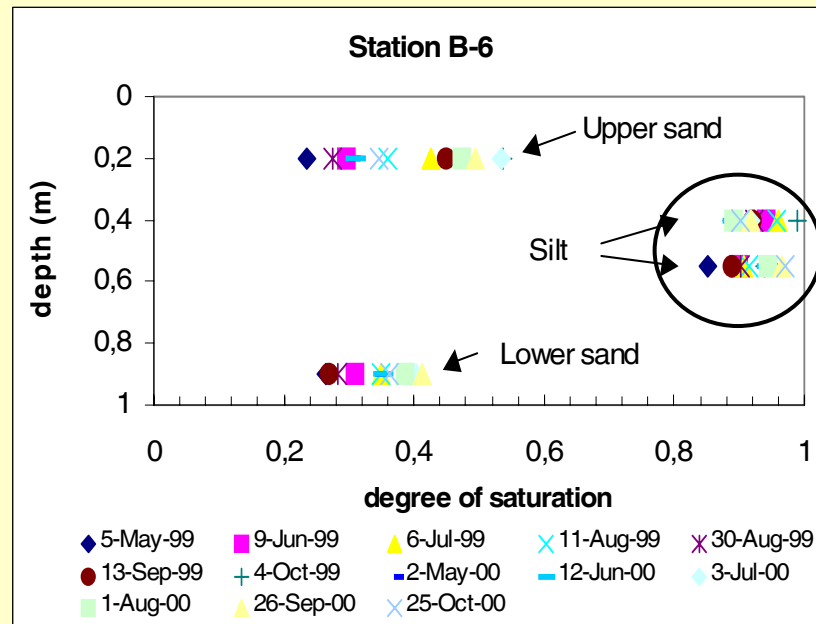


Degree of saturation and suction profiles for station B-5



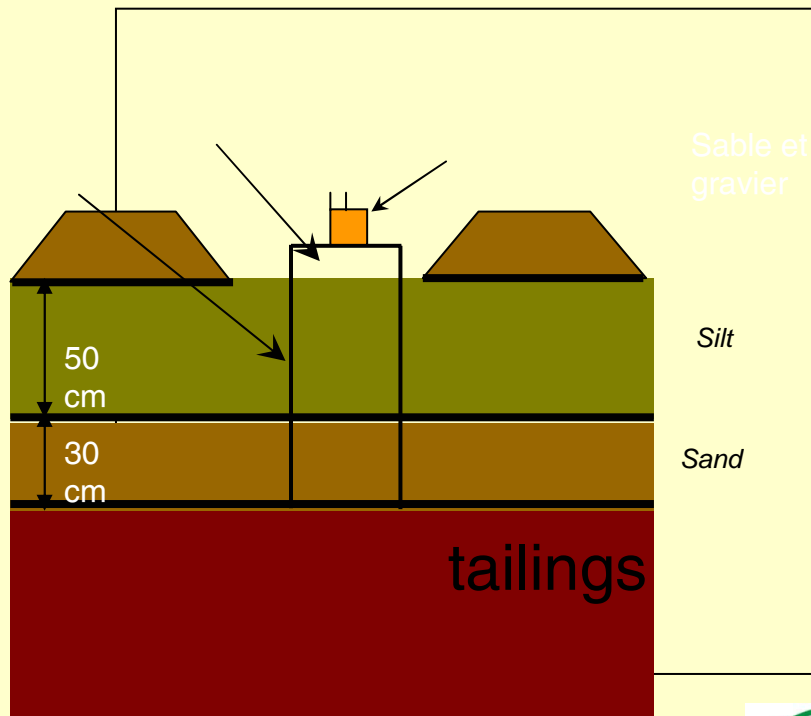
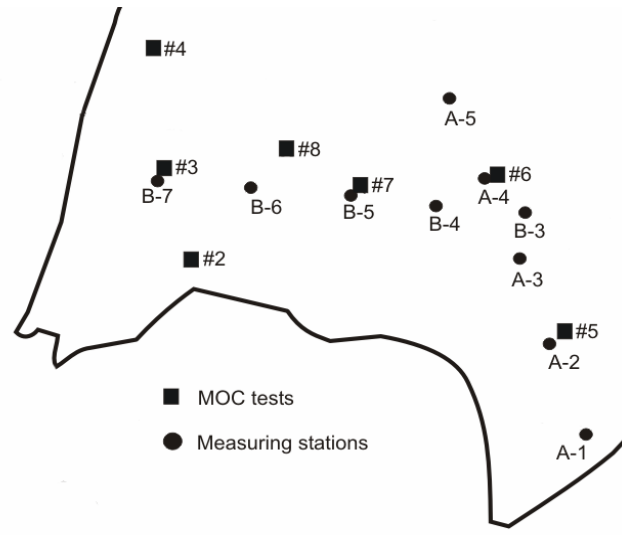
Results from field monitoring

Hydraulic respons of CCBE

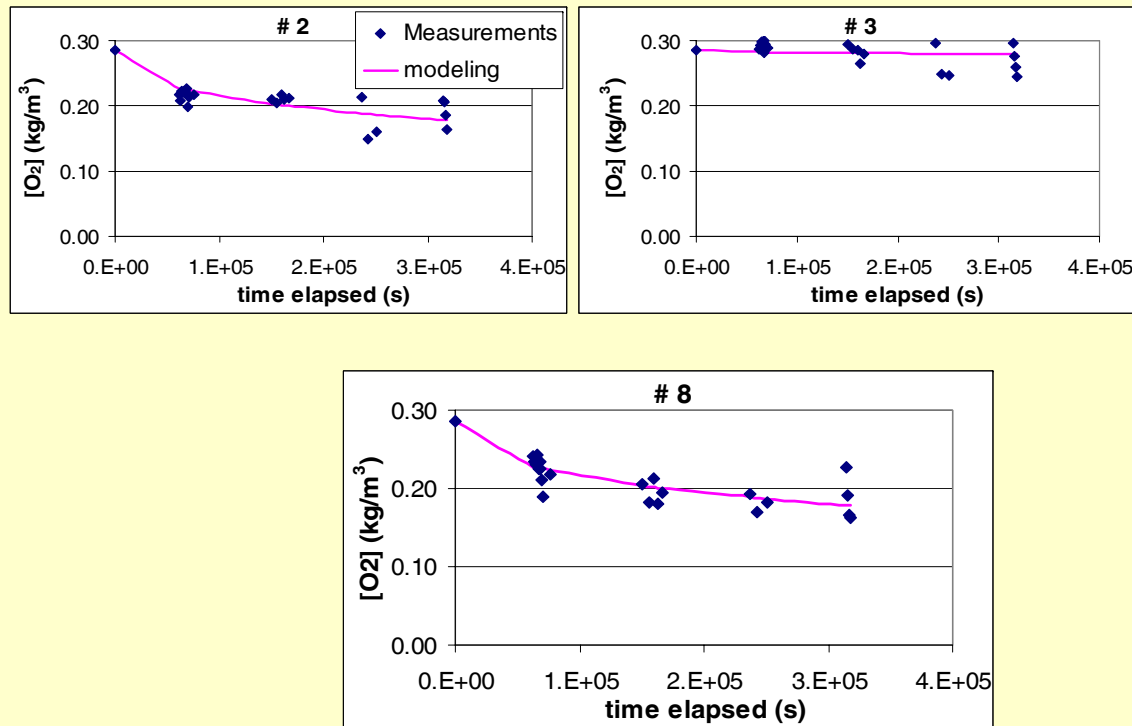


Modified O₂ consumption tests

(adapted from Elberling and Nicholson 1994)



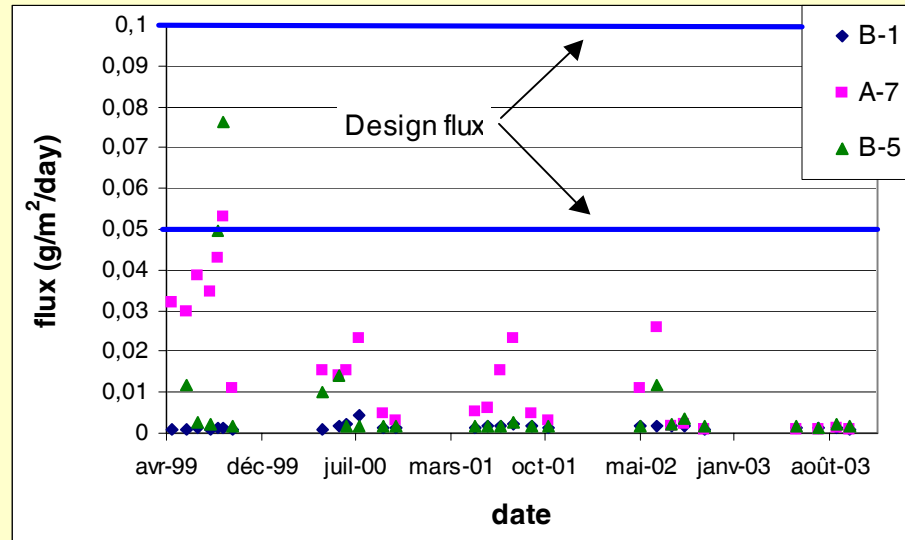
Measured and modelled oxygen concentration decrease in the reservoir of the modified consumption tests performed at the Lorraine site



Dagenais, 2005



Estimated maximum daily oxygen flux through the CCBE



Lessons ensuing from Lorraine case

- Various means exist to evaluate the efficiency of a CCBE
- Should monitor suction and water content along a systematic grid (and compare results with WRC, and modelled results).
- Use in situ values of n and θ to estimate effective diffusion coefficient D_e , which is used to calculate the flux under steady and transient conditions
- In situ modified oxygen consumption tests can also be used to evaluate the flux through a cover.
- Water balance from modelling calculations agrees with measured (collected) seepage.
- Water seeping out of old site, already well oxidized; will have to be treated for decades ; use of passive system.



BGMI – Cover installed on heap leach pad; « experiment » for future dump closure

Semi-arid; SDR cover





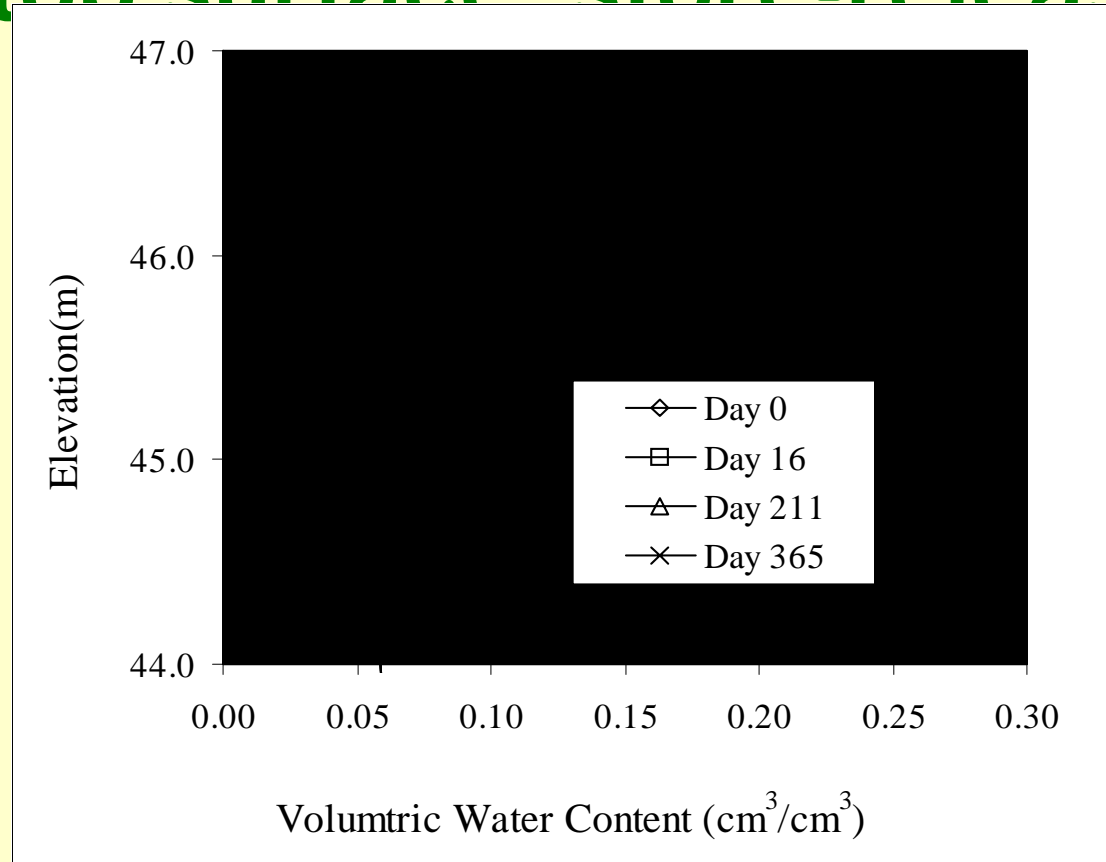
Top
surface;
single
layer;
1 m of
Carlin
silt



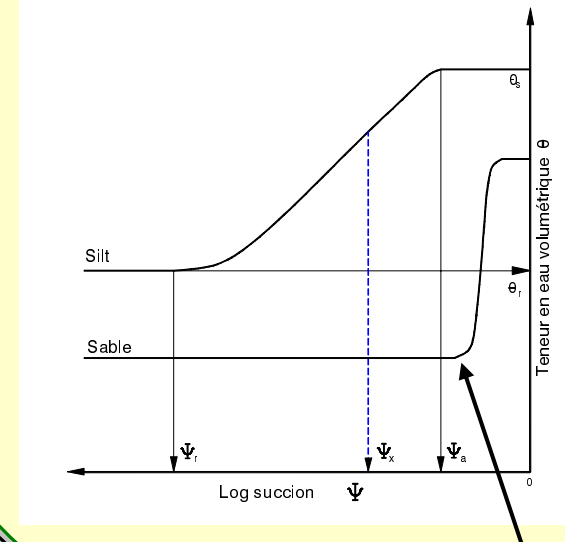
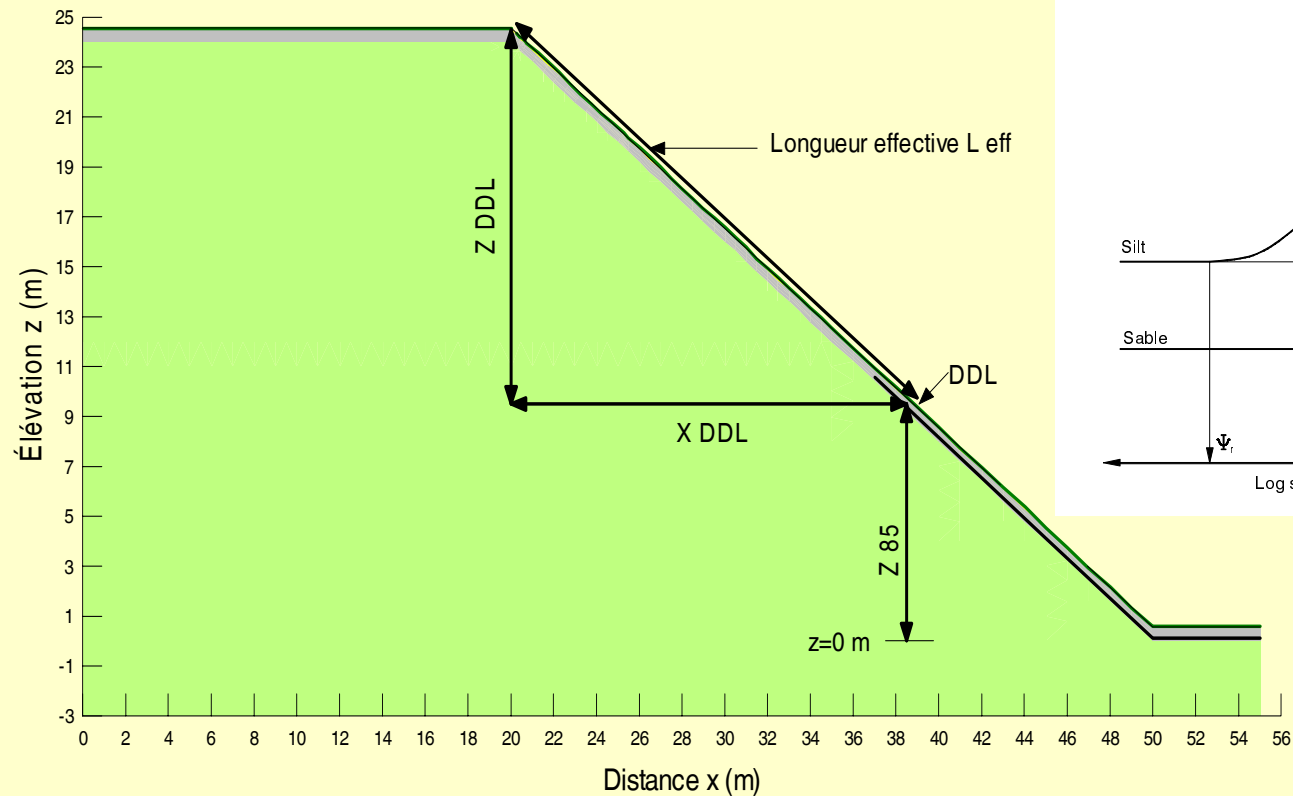
Sloping
Area;
Required
more
care

Volumetric water content in the CCBE for top surface: store-release

Need to
Look at
Optimum
Layer
thickness



Study on Effective Length; influenced by amount of precip, hydraulic properties, and cover configuration.



Apithy 2003

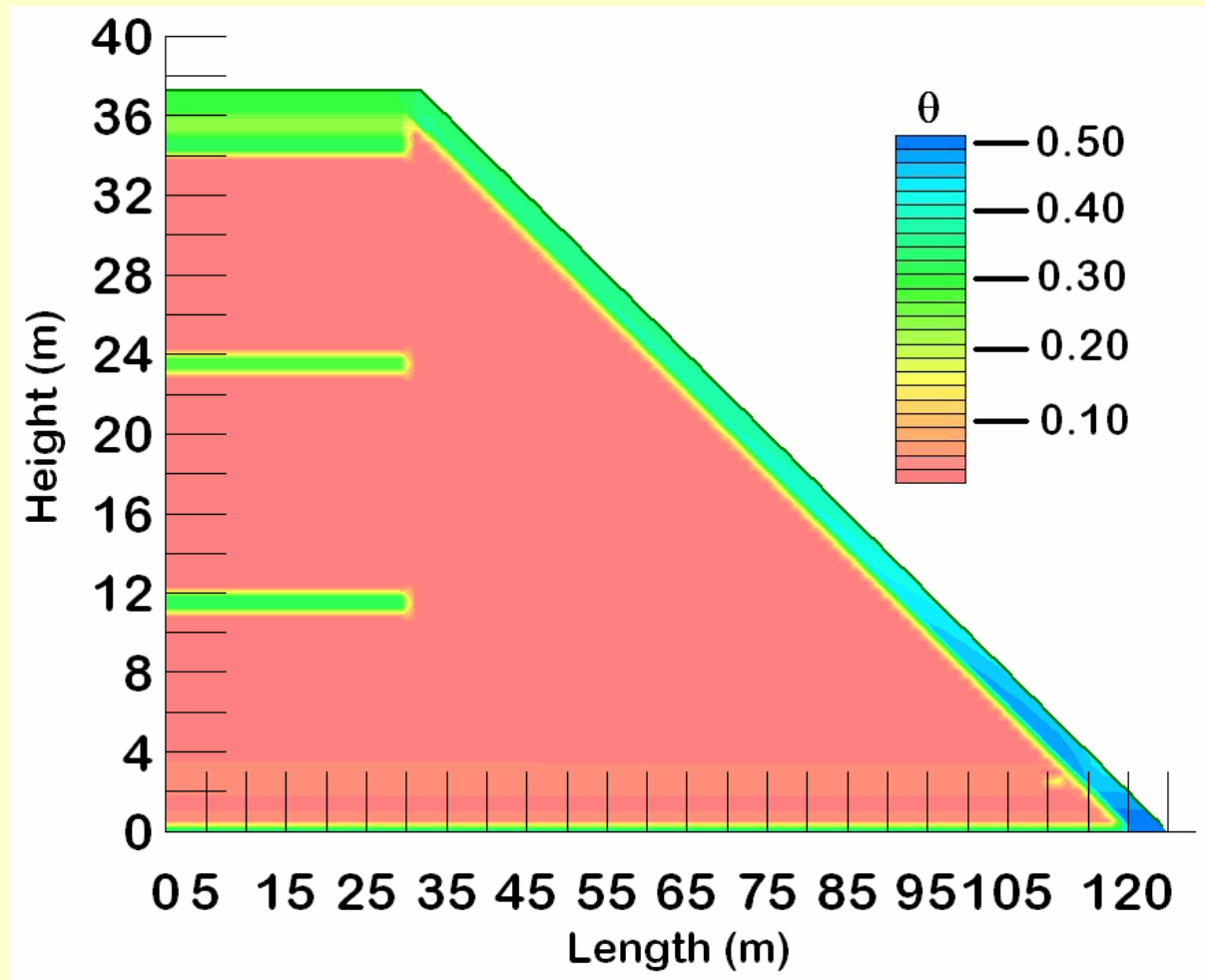
SDR cover



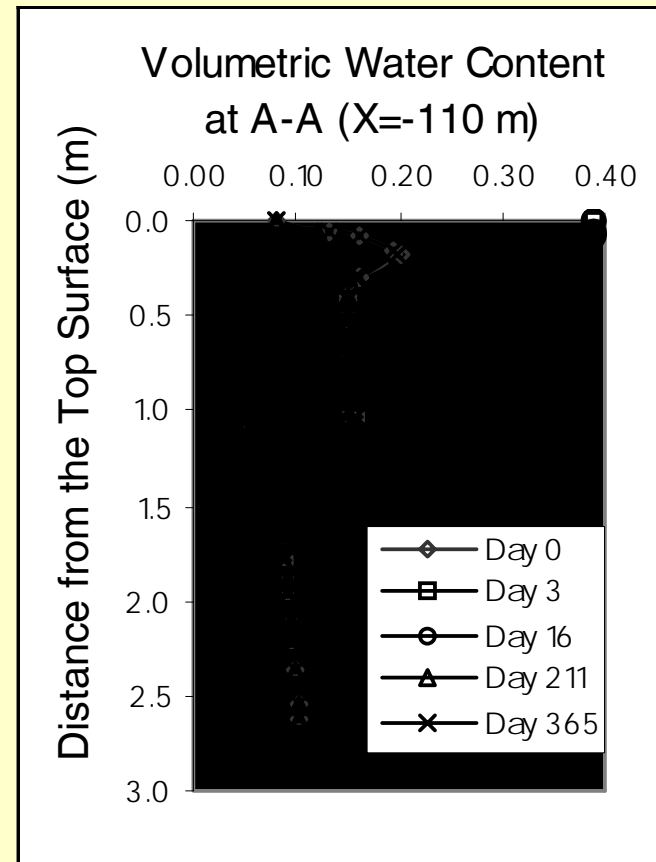
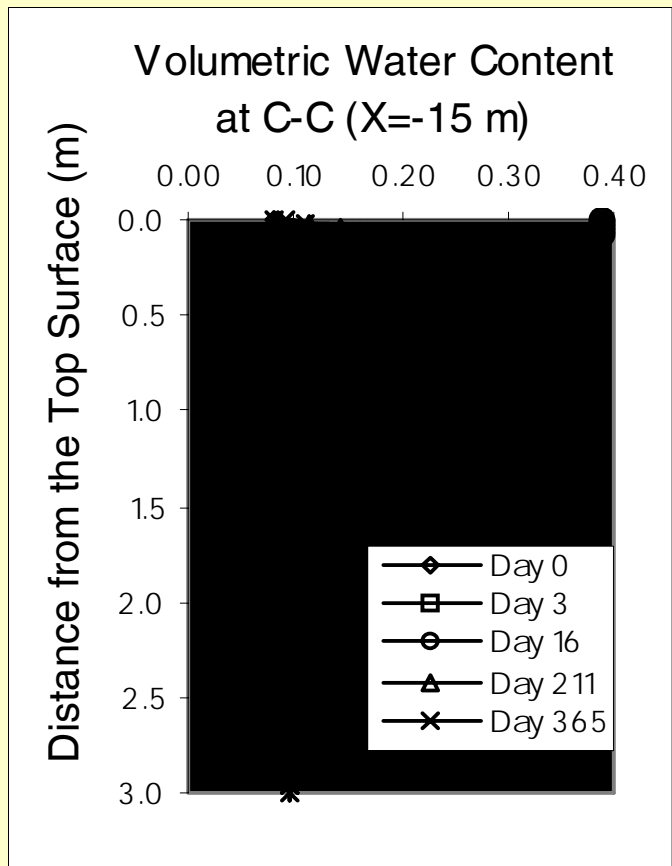
Effective Cover for sloping areas

- No water below the cover

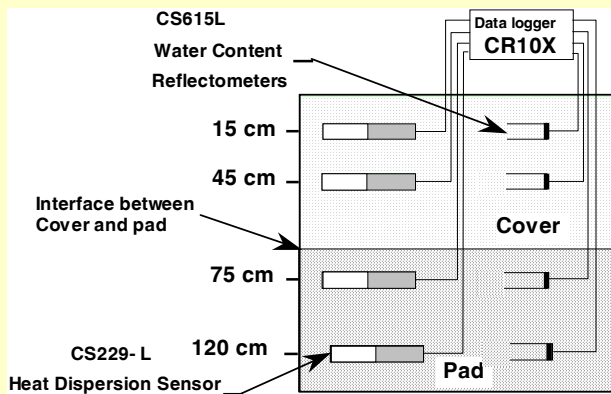
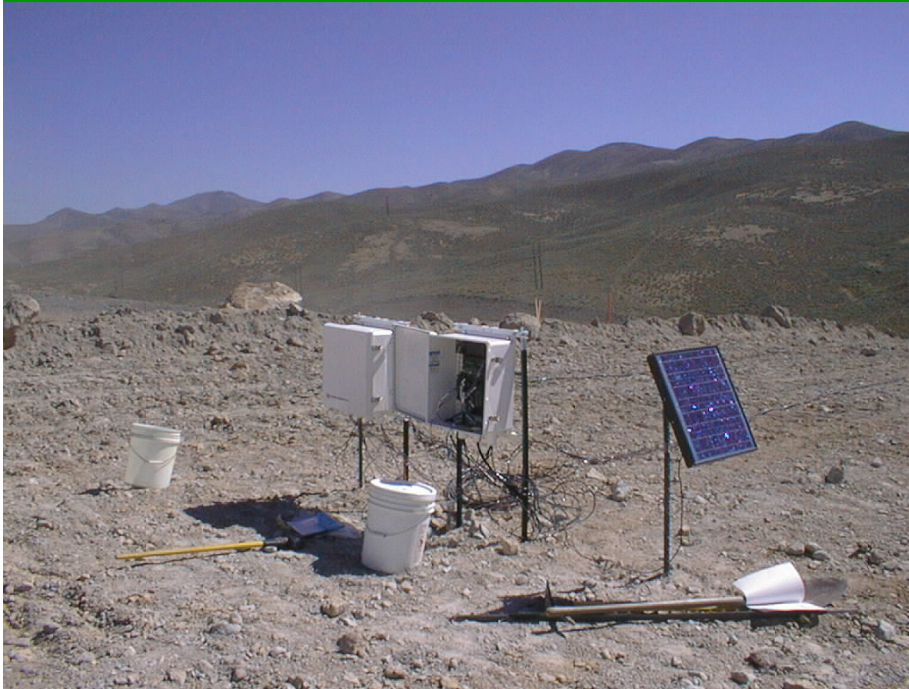
Martin et al.
2004, 2005



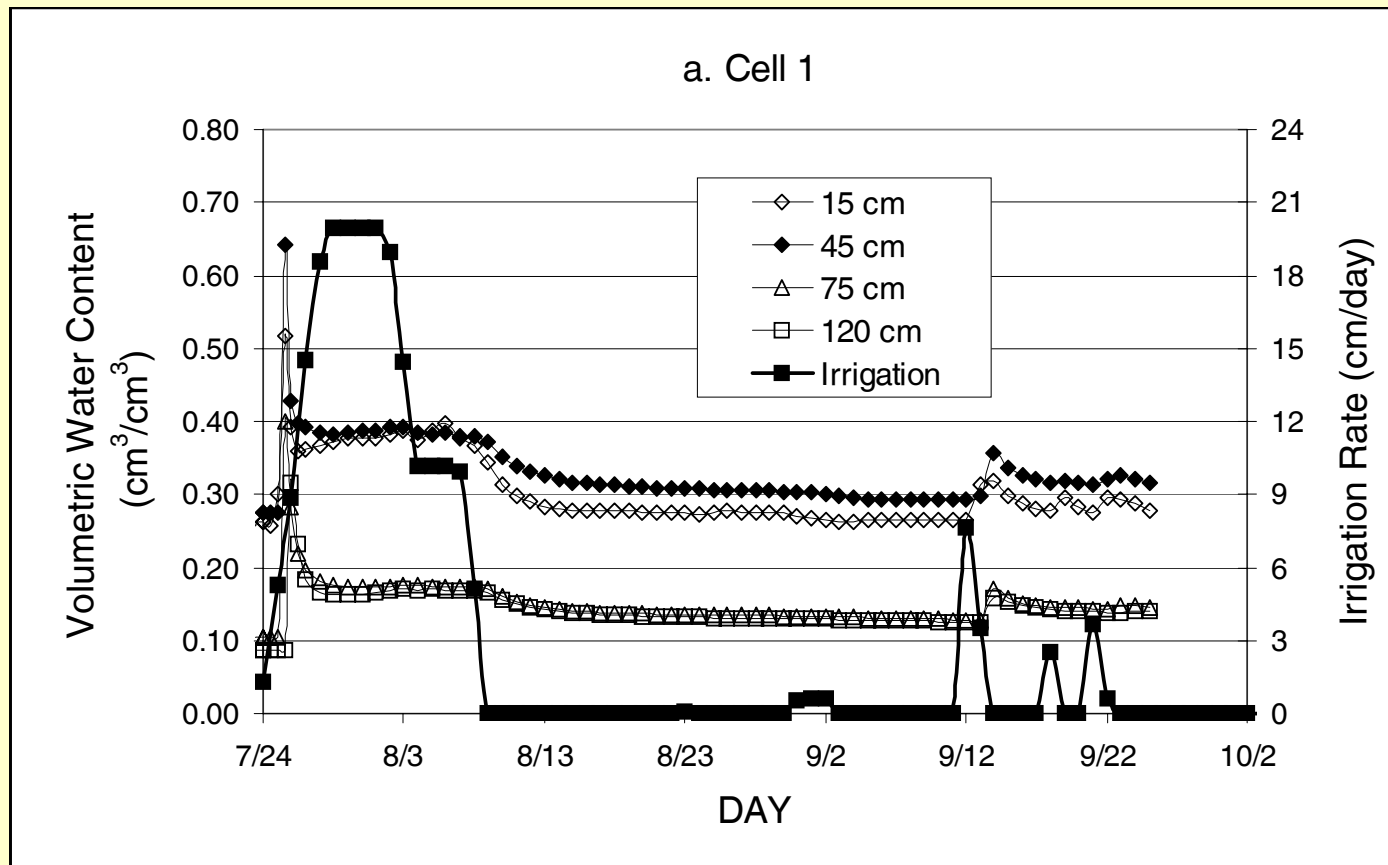
Calculations with HYDRUS 2D (Zhan et al. 2001)



In situ tests at BGMI

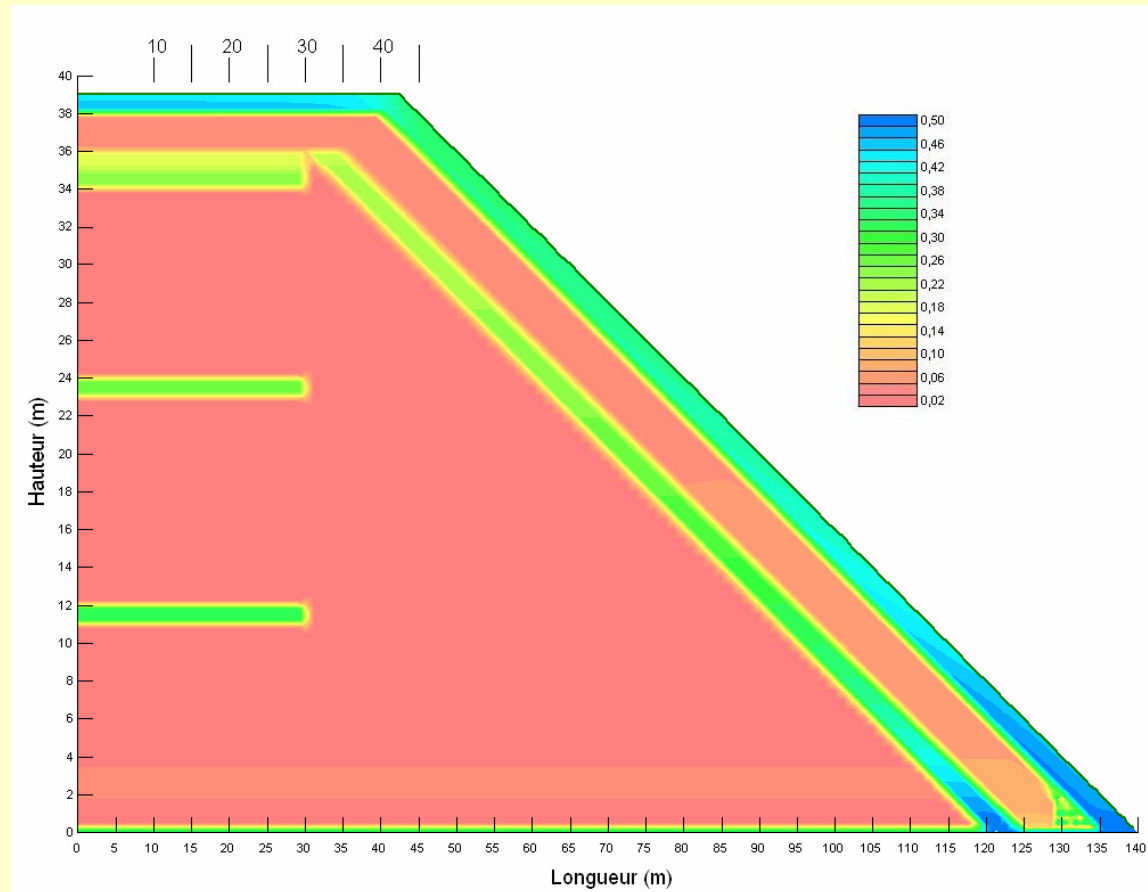


Measurements during infiltration for extreme conditions



New concept of SDR cover when single layer system is not efficient: Layered cover for large volume of water (wet climate)

Martin et al.
2005



At BGMI, we learned that..

- SDR cover works well to divert water along a sloping area.
- Same principles as for analysis of CCBE.
- Erosion is a major concern on long, inclined slopes.
- Must work to optimise the profile; hydraulic behaviour should not be adversely affected by rills and gullies.
- Vegetation may play a key role for surface stabilisation.



Final remarks

- Well designed and constructed CCBE can be an effective for controlling the water and/or oxygen flux to the reactive tailings and rock wastes.
- Much preferable to install CCBE soon after closure; otherwise, may also have to mitigate indirect oxidation (by Fe^{+3}).
- Analysis and design should make use of various tools available:
 - lab testing and predictive models;
 - physical models to compare various configurations and validate numerical results under well controlled conditions;
 - monitored field test plots to evaluate the cover behaviour under realistic conditions;
 - numerical calculations to make comparison with observed responses, and to do parametric analysis to assess the influence factors...



Final remarks

- **Iterative process leading to optimum solution for design of CCBE.**
- Various materials can be used in CCBE; key is creating the difference in hydraulic properties (i.e. AEV, WEV, k) between the layers.
- **Requires also extensive monitoring to make sure that the cover is responding as expected.**
- May not be a “walk-away” solution...
- Maintenance is required (may include control of vegetation)
- Work is ongoing at these and other sites to improve our knowledge.
- Covers will be part of the Phase II program for the Industrial Chair (2006-2011)



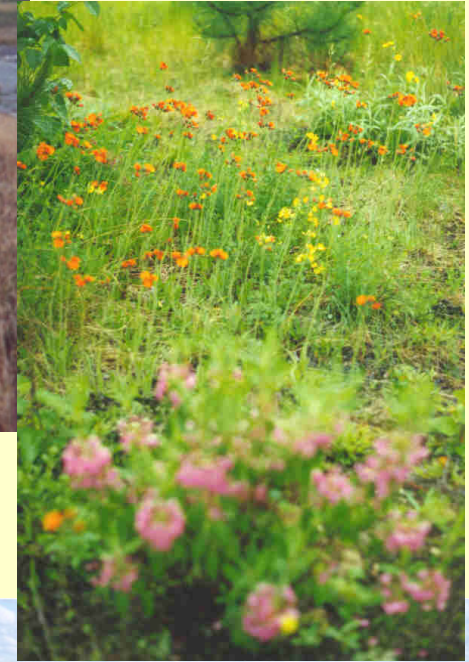


Well designed and
maintained covers
can lead from this...

Covers for reclamation on a large scale



To this...



Industrial NSERC Polytechnique-UQAT Chair



00 8

The end, for now...

