

Lets control some oxygen ingress

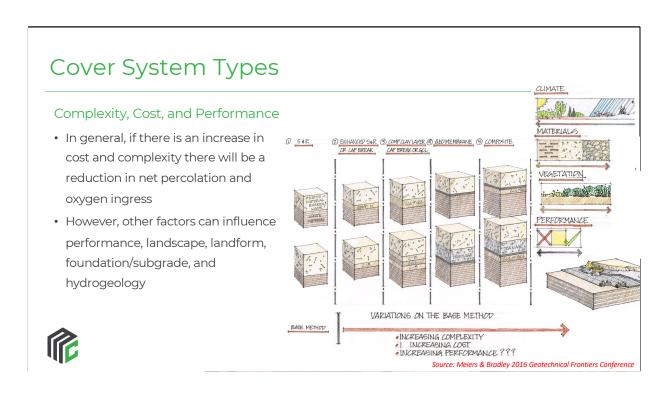
Presentation Outline

- Cover System Types
- Tailings Storage Facility (TSF) Cover System Criteria/Objectives
- TSF Cover Blind Case Study
 - Conceptual Model
- Test Cover
- Concluding Comments









Cover System Types – Objectives

Geosynthetic Barrier Layers

- There are different approaches to waste management
 - Containment Primarily related to, for example, municipal landfills and contaminated sites.
 - Integration Focus on mine waste cover systems for tailings storage facilities and waste rock dumps
- Given the recent introduction of geosynthetic barrier layers into the mining industry there is still an association with containment

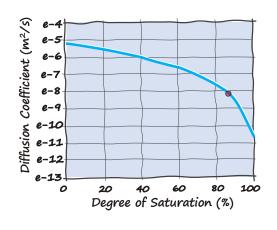




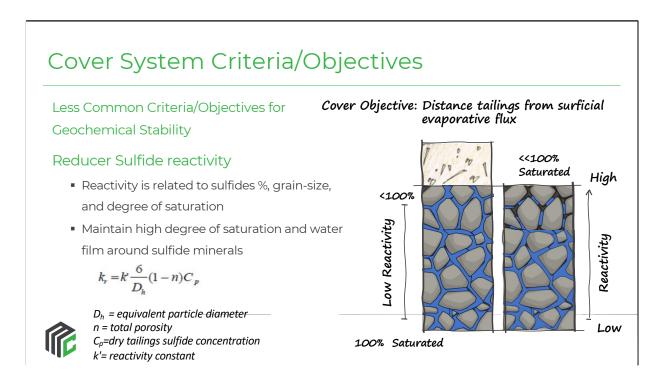
Cover System Types

Common Design Criteria for Geochemical Stability

- Limit water ingress and mobilisation of oxidation products
- Limit oxygen ingress and the oxidation of sulfide minerals





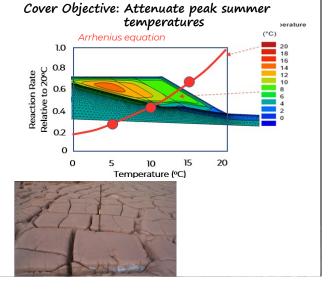


Cover System Criteria/Objectives

Less Common Design Criteria/Objectives Geochemical Stability

Reduce sulfide reactivity

- Moderate peak summer surficial temperature, oxidation relative to Arrhenius equation
- Surficial tailings in summer exposed to solar radiation could be >30°C, but under a cover profile likely reach ~5°C





Cover System Criteria/Objectives

Less Common Design Criteria/Objectives Geochemical Stability

Clean runoff

- Provide non-contact runoff mine water that can be discharged directly to the receiving environment or dilute mine water discharge point
- Cover does not need to be a barrier cover



Cover Objective: Provide non-contact runoff





Case Study - Closure Objectives

- Ten (10) closure objectives were established at the conceptual stage of the project
- While all closure objectives are important, two closure objectives guided the project and are as follows:
 - To the extent possible reduce the number of dykes, minimize future dyke maintenance, raises, and future construction
 - 2. The cover system, landform, and foundation clay will attenuate ML/ARD to limit environmental loadings that will not exceed downstream long-term water quality criteria



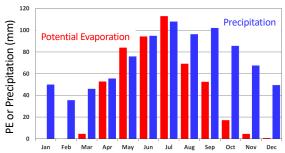




Site Locations / Climate

- Canadian base metal mine that operated for over four decades
- Continental sub-arctic, Koppen-Geiger Climate:
 - Dfc, cold, without dry season, cold summer
- Rainfall ~900 mm/yr & potential evaporation is ~500 mm/yr







Landscape:

• Tailings are deposited in a topographic low, former lake, and primarily contained within the natural landscape

 Dykes are constructed primarily at the outflow and inflow to the former lake

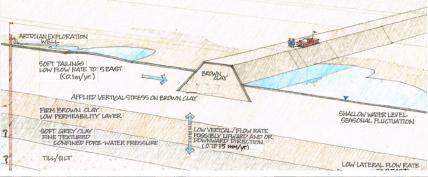
 Tailings are fine textured (40 to 60% fines) and given the depositional environment have a low bearing capacity

 Challenge: Cover design must accommodate non-uniform settlement and low bearing
capacity



Lateral and vertical flow

- Thick subgrade clays have a low permeability, similar to a compacted clay liner (<1x10-7cm/s)
- Recharge to foundation clay ~20 mm/year
- Water level is shallow



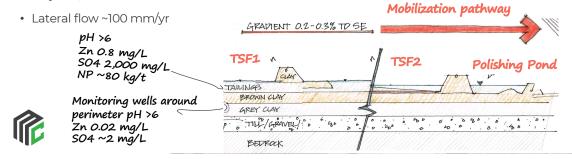




Lateral and vertical groundwater / subsurface flow

Tailings are almost integrated into the environment

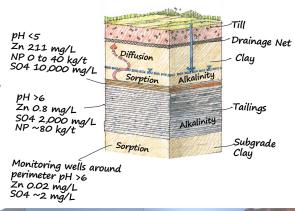
- Landform has an estimated 0.2% to 0.3% slope
- Lateral and vertical flow within the fine textured tailings and foundation clay is anticipated to be very low, limited mobilization



Cover System Alternatives, #1

Cover Alternative #1 Diversion Cover

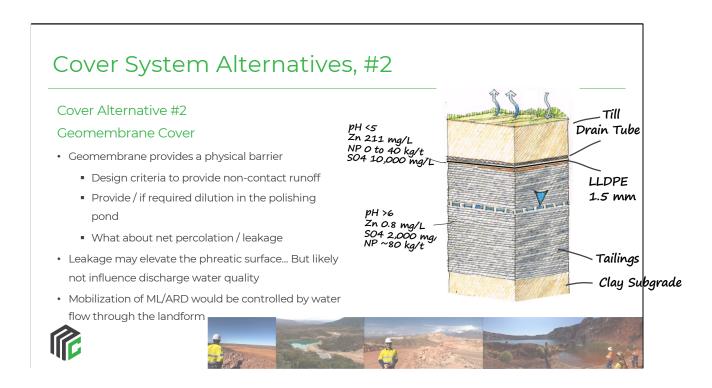
- Primary mobilization pathway for ML/ARD is diffusion up from tailing into the cover and discharged with runoff / lateral drainage
 - This is suppressed with a low net percolation rate, as little as 15 to 30 mm/yr
- The landform limits lateral flow / transport
- Alkaline tailings provide in-situ source control
- Subgrade clay provides low flow and sorption of metals

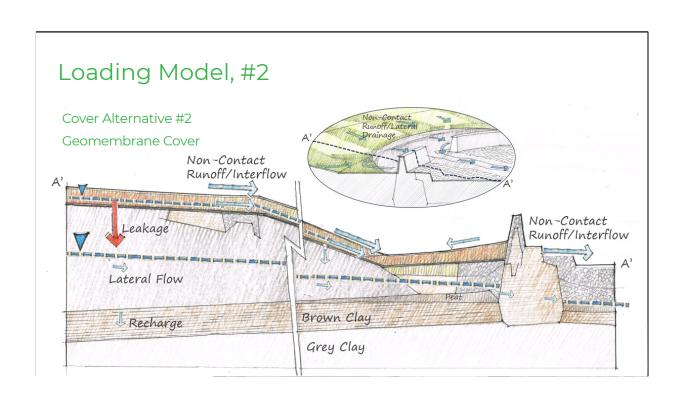


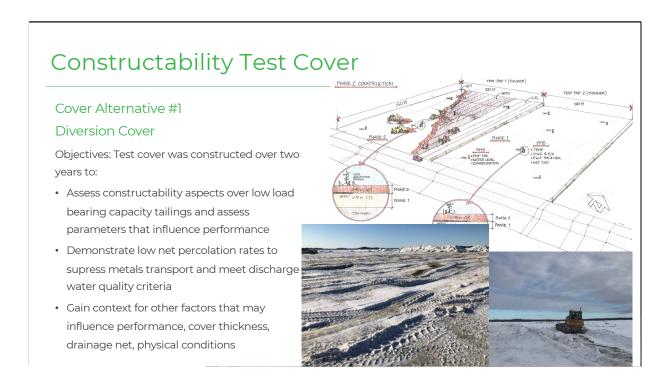




Simulated Results, #1 0 Cover Alternative #1, Diversion Cover Till • Simulations were complete to assess the diffusive transport of metals from the tailings Drainage -0.5 Net • Low rates of net percolation ~15 to 30 mm/year were noted to supress metals transport Year 50 Year 30 Year 20 • Performance criteria was noted to be a low rate of -1.0 Clay net percolation by the subgrade clay Year 10 -1.5 -Tailings -2.0 50 100 150 Concentration (mg/L)







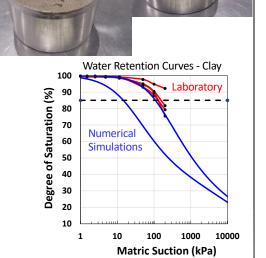
Constructability Test Cover

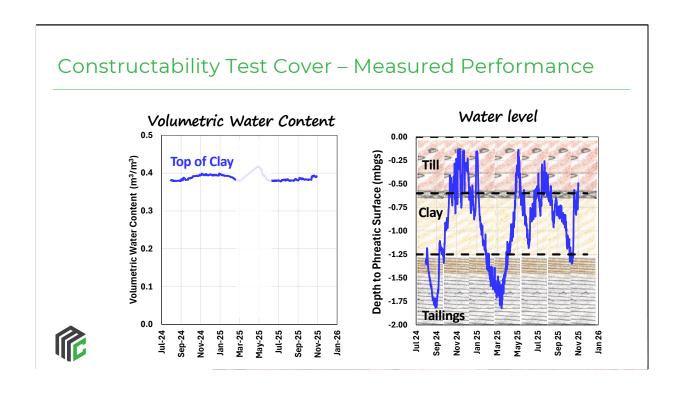
Cover Alternative #1 Diversion Cover

Characterisation

- Water Retention Curves
 - Undisturbed clay samples of the tailings and clay were collected
 - Clay appeared to be uniform albeit with some observed pocks / structure
 - The clay, with winter placement and nominal traffic compaction provided good water retention properties





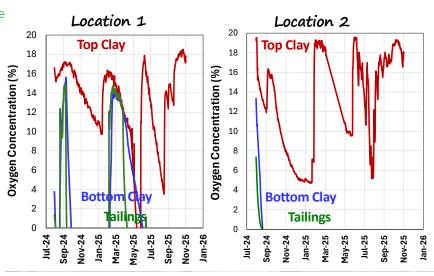


Constructability Test Cover

Measured Performance

- Oxygen is not a design criteria
- Winter / water level induced oxygen ingress at Location 1
- The depletion in oxygen is primarily due to water levels, not consumption
- Tailings have a low reactivity / oxidation rate





Presentation Summary Points

- Don't get caught up in explaining the process, explain the risk
- The cover systems are one component of the closure strategy, identify these opportunities within your mine site domain
- Covers can be constructed over low load bearing capacity systems / tailings
- Cover system design criteria / objectives may change over the design / assessment period





GREENROAD









